SERVICE MANUAL

STEREO TAPE DECK

RT-1011L

KU, FV

ART-076
S/M RT-1011L

10284998

SM0659 1

INV: 31360487
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1. SPECIFICATIONS

Drive System	3-motor drive system
Operation System	Solenoid-operated direct-changeable function buttons, Push-lock, pre-set function buttons for timer recording and playback
Tape Heads	4-track, 2-channel erasing head x 1 4-track, 2-channel recording head x 1 4-track, 2-channel playback head x 1
Motors	4/8-pole 2-speed hysteresis synchronous motor (For capstan drive) x 1 6-pole inner-rotor special induction motor (For reel drive) x 2
Tape Speeds	19 cm/s. (7-1/2 ips) and 9.5 cm/s. (3-3/4 ips) Speed tolerance: ±1%
Fast Winding Time	Approximately 110 seconds (10-1/2 inch reel, 740m) Approximately 90 seconds (7 inch reel, 370m)
Wow and Flutter	Less than 0.08%, WRMS (0.10%, RMS at 19 cm/s., 7-1/2 ips) Less than 0.10%, WRMS (0.13%, RMS at 9.5 cm/s., 3-3/4 ips)
Signal-to-Noise Ratio	More than 55 dB
Total Harmonic Distortion	Less than 1%
Frequency Response	40~20,000 Hz, ±3 dB (at 19 cm/s., 7-1/2 ips) 40~12,000 Hz, ±3 dB (at 9.5 cm/s., 3-3/4 ips)
Crosstalk	More than 60 dB
Stereo Channel Separation	More than 50 dB
Erasing Coefficient	More than 60 dB
Bias Frequency	125 kHz
Equalizer	NAB standard
Inputs (Input sensitivity/Maximum input level/Input impedance)	LINE: 50 mV/25 V/100 kΩ (pin jack) MIC: 0.25 mV/80 mV/20 kΩ (1/4 in. 6.3mmϕ jack) REC & PB: 15 mV/1.5 V/1.5 kΩ (DIN standard jack)
Outputs (Reference level/Load impedance)	LINE: 316 mV/50 kΩ (pin jack) HEADPHONE: 40 mV/4~16 Ω (6.3 mmϕ stereo jack)
Semiconductors	Transistors: 32 (including 2 FETs and 2 ICs) Diodes: 46 (including light emitting diode and 3 zenner diodes)

Subfunctions	Tape Selectors (switchable 2-step recording bias selector, switchable 2-step recording equalizer selector) Pause lever (locking, also used as lag canceller) Recording Mode Switches (L, R) Tape monitor switch One-touch Reel Crampers LINE & MIC recording level control LINE/MIC (DIN) Mixing 4-digit tape counter Output Level Controls
Power requirements (FV model)	110, 120, 130, 220, 240 V (switchable) 50 or 60 Hz
Power requirements (KU model)	120 V 60 Hz
Power Consumption (FV model)	115 W
Power Consumption (KU model)	115 W
Dimensions (overall)	Without package: 428(W) x 431(H) x 227(D) mm 16-7/8(W) x 17(H) x 8-15/16(D) in. With package: 573(W) x 540(H) x 325(D) mm 22-5/8(W) x 22-1/4(H) x 12-13/16(D) in.
Weight	Without package: 18.6 kg/41 lb With package: 22.4 kg/49 lb 4oz
Accessories	10-1/2 inch metal reel x 1 10-1/2 inch reel adaptor x 2 Reel adjusting sheet x 2 Connection cords (stereo) x 2 Head cleaning kit x 1 Splicing tape x 1 Fuse (2A) x 1 Operating instructions x 1

NOTES:

- Reference tape speed: 19 cm/sec. (7-1/2 ips)
- Reference signal: 1 kHz
- Reference recording level: meter 0 dB level (=210 pwb/mm)
- S/N ratio is measured at +6 dB level from reference level (THD: less than 2.5%)
- Frequency response is measured at —20 dB level from reference level
- Input sensitivity: Required input signal level to produce reference output level
- Reference output level: Reproduced output signal level at meter 0 dB level
- Specifications and design subject to possible modification without notice due to improvements.

2. PARTS IDENTIFICATION

Tape Counter
Depress the reset button to obtain "0000" indication before starting to record. Locating tape passages during playback can then be easily performed.

Tension Arm
Tension arm is interlinked with a shut-off switch. If tape slackens, breaks or runs out, operation is automatically stopped and function buttons released.

Function Buttons

■ Stop Button:	Depressing button stops recording playback, fast forward or rewind operations.
▶ Play Button:	Depress for playback. To record, push the REC button while holding this button depressed.
▶▶ Fast Forward Button:	Depress for fast forward. Tape will be taken up by the right reel at high speed.
◀◀ Rewind Button:	Depress for rewind. Tape will be taken up by the left reel at high speed.
REC Button:	To record, depress this button while holding play button depressed.

NOTE: It is not necessary with the RT-1011L to depress the stop button between selecting operations. From fast forward or rewind, for example, the play button can be directly pressed. The tape will be automatically brought to a stop, then switched to playback speed after a few seconds. This process does not damage the tape.

Guide Roller Arm
Locks toward the left for convenient tape threading. Be sure to release the lock after threading tape.

PAUSE Switch
Employ for briefly stopping tape motion. Set this switch to ON to stop tape during record or playback. Switch does not operate during fast forward or rewind.

POWER Switch
Depress for power on; depress again for power off.

REEL SIZE SELECTOR Button
Button should be in the raised position when using 10-½in (26cm) reels. Depress button to employ 7 in (17cm) reels. Since button locks in depressed position, press it again to release the lock before using 10-½in (26cm) reels.

NOTES: 1. Be sure to employ two reels of the same size and material.
2. Do not employ reels smaller than 5in (12cm).

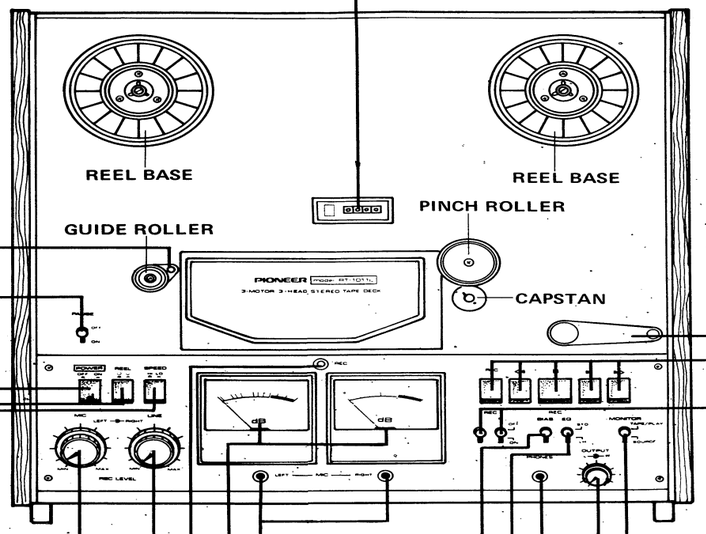
SPEED SELECTOR Button
Selects tape record and playback speed. Raised position is for 19cm/s (7-½ ips) and depressed position for 9.5cm/s (3-¾ ips). When changing from 9.5cm/s (3-¾ ips) to 19cm/s (7-½ ips) setting, push the button to release lock.

MIC Recording Level Controls
Adjust microphone input and also input source connected to REC/PB (DIN) connector on the rear panel.

LINE Recording Level Controls
Adjust recording level of source connected to INPUT (REC) Jack on the rear panel.

NOTE: The MIC and LINE recording level controls both consist of a pair of friction-coupled knobs; the inner knob controls the left channel, the outer ring, the right channel. Usually, knob and ring rotate together, but you can rotate one while holding the other in place with your other hand.

REC Indicator
Red light emitting diode lights up when recording mode both stereo recording and monophonic recording.



LEVEL Meters
Meters for determining levels during recording or playback according to selection of MONITOR switch. Meter deflection during playback is based on output level set by the playback level controls (OUTPUT L & R).

MIC Jacks
Either low impedance (600Ω) or high impedance (10kΩ ~ 50kΩ) microphones may be employed. Jacks accept standard 6mm diameter plugs.

REC Switches (L & R)
Select recording mode. When either or both are set to OFF, recording and erase functions do not operate for the corresponding track. Be sure to set both switches to ON when a conventional stereo recording is being made.

L:	To record on left channel
R:	To record on right channel
L & R both ON:	For stereo recording

EQ Switch
Selects the recording equalization characteristics in accordance with the type of tape to be used.
STD: For recording on normal, conventional tape.
LH: For recording on low-noise high-output tape.
This switch has no function in playback.

BIAS Switch
Selects the recording bias current in accordance with the type of tape to be used.
STD: For recording on regular tape. Small bias current.
LH: For recording on low-noise high-output tape. Strong bias current.

MONITOR Switch
Select the outputs, including phones for either playback (through the tape) or source (before recording)

TAPE/PLAY:	For playback or recorded signal
SOURCE:	Signal can be heard immediately prior to being recorded.

OUTPUT Level Controls (L & R)
Controls for adjusting playback output levels. Inner knob adjusts left channel and outer knob the right channel.

PHONES Jack
Connect stereo headphones to this jack.

3. CIRCUIT DESCRIPTION

The RT-1011L tape deck contains 2-channel recording and playback.
It employs two playback circuits, two recording circuits and one oscillator circuit.
The left-channel major circuitry is shown in Fig. 1.

3.1 PLAYBACK CIRCUIT (Fig. 1)

1. The signal received by the playback head is amplified via the three-stage direct coupled amplifier consisting of Q201, Q203, and Q205.
2. The playback signals flat frequency response is obtained by negative feedback from the Q205's collector to Q201's emitter through equalizer elements R221, C217, VR201, R223, and Q207.
3. Playback characteristics can be adjusted to two different tape speeds by utilizing the internal resistance of FET (Q207) which varies according to its gate voltage (0.6V for 7-1/2ips, —10V for 3-3/4ips).
4. The signal from Q205 is fed to VR5 and the playback output is provided at the LINE OUTPUT terminals.
5. The signal from VR5 is fed to IC401 and this provides the HEADPHONE output, is indicated on the level meter.

3.2 RECORDING CIRCUIT (Fig. 2)

1. The input signal from the MIC input jack is amplified via C103 by the two-stage direct coupled amplifier consisting of Q101 and Q103.
2. The output from Q103 is fed to Q105 via MIC recording level control (VR1) is established. Then the input signal from the INPUT terminal (LINE) is fed to Q105 through the LINE recording level control (VR3). When mixing recording with MIC and LINE, therefore, levels can be adjusted independently.
3. The signal amplified by Q105 and Q107 is fed to Q109's base via VR101.
4. In Q109, Q111, the signal is amplified, supplying the signal current which is required at the recording head.
   In addition, negative feedback from the Q111's collector is fed to Q109's emitter to compensate for low frequency sounds range via R153, C131 R155 (approx. +5dB at 20Hz).
5. In the high frequency sounds range, where compensation is made according to tape speeds, a switching circuit using diodes is used.
   Assuming that LH tape is used at 7-1/2 ips (19cm/s), D101 and D103 are biased plus into causing current to flow, and the series resonance circuit using L101 and C141 is activated.
6. The signal from the Q111 is fed to the recording head through L401 and C420. These are tuned in the oscillator frequency to prevent bias leakage through the Q111, Q109 circuit.
7. When operating the REC switches voltage +B is fed to the oscillator circuit and the current flows simultaneously to the light-emitting diode (D001) through the relays and recording is indicated (Fig. 3).

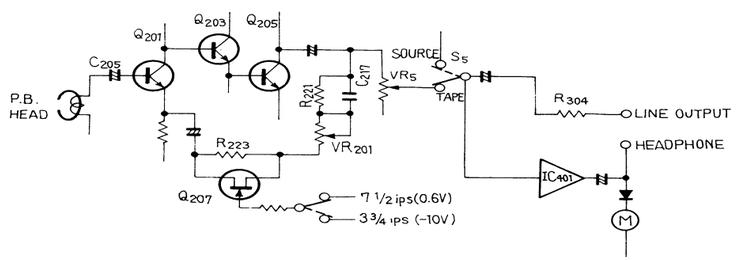


Fig. 1

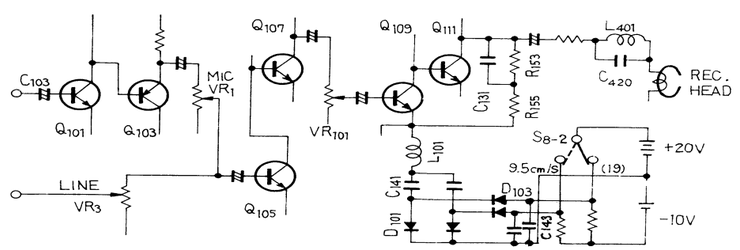


Fig. 2

3.3 OSCILLATOR CIRCUIT (Fig. 3)

1. When a voltage, approx. 39V, is supplied to Q404 and Q405, the oscillation is activated by the positive feedback through the oscillator transformer (T401).
2. The oscillator output is supplied to the recording and erase heads through T401's secondary winding.
3. Part of the oscillator output is extracted from T401's secondary winding tap throug R420 and C424, and rectified by D405 and D406 to feed VR403.
4. The DC voltage from VR403 is fed to Q403's base.
5. Q402 and Q403 from a regulator circuit. The +B power is supplied to Q404 and Q405 through Q402's emitter.
6. The DC voltage at Q403's base controls the +B voltage supplies oscillator circuit via regulator Q402. In this way oscillator output is regulated constantly.
7. The switch S3 functions for a variety of recording tape bias currents, and the switch S8-4 for tape speeds.

3.4 CONTROL CIRCUIT (Fig. 4)

Three relays are used in the control circuit (RL601, RL602, RL603) and they operate as follows:
(In this description STOP means that the tape is not running with the POWER switch ON.)

RL601: This works for FAST FORWARD, REWIND and STOP.
When F.F. or REW button (S10 or S11) is pressed, the base of Q604 is biased via R607 ~ R606 ~ D606 ~ S10-2 (S11-2) to switch Q604 ON causing the relay to operate.
At STOP the base of Q604 is also biased via R608 ~ S12-1 ~ S11-2 ~ S10-2 to switch Q604 ON causing relay RL601 to operate.
The circuit of pinch solenoid (SL3) and RL602 is opened by the relay contact of RL601.

RL602: Operates at PLAYBACK AND RECORDING. When the PLAY button (S12) is pressed, S10 and S11 are switched off and current flows

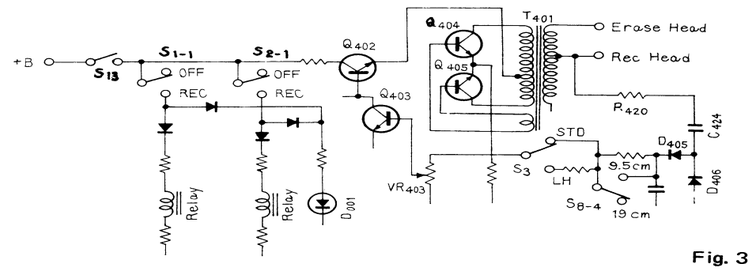


Fig. 3

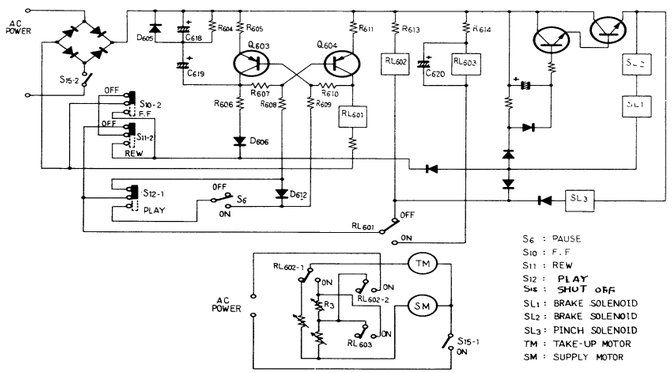


Fig. 4

through R613 ~ RL602 ~ relay contact RL601 ~ S11-2 ~ S10-2. This causes RL602 to operate.

Two motors T.M and S.M are energized through the contacts RL602-1 and RL602-2 of RL602 to give take-up torque and back tension.

RL603: Operates at FAST FORWARD, REWIND and STOP.

When the shut-off switch (S15) is ON at STOP, current flows through R614 ~ RL603 ~ relay contact RL601 ~ S11-2 ~ S10-2, causing RL603 to operate. The series resistance R3 of T.M is short-circuited by the contact of RL603.

• Control Circuit for Solenoid Supply Voltage (Fig. 5)

This circuit operates to prevent overheating from continuous operation of the solenoid, thereby dropping the current to that required to hold it ON. In Fig. 5, Q1, Q602, and ZD601 from a voltage stabilization circuit supplying the retaining current for continuous operation of the brake solenoids (SL1, SL2) and the pinch roller solenoid (SL3).

When the PLAY button is pressed, S12 changes over to the PALY position, and a closed loop is formed by the power supply (+) ~ Q1 ~ (SL3 ~ D610) / (SL2 ~ SL1 ~ D609) ~ relay contacts (RL601) ~ S11-2 (REW button) S10-2 (F.F. button) ~ power supply (—).

Q1 and Q602 are Darlington connected, and between the base and collector of Q602 is capacitor C621.

Immediately after the PLAY button is pushed, much charging current flows rapidly into C621 via power supply voltage(+) ~ C621 ~ R616 ~ Q602 in that order, and then the current that flows into Q1 increases, causing the solenoids to operate.

When C621 is completely charged, Q602 bias becomes constant by R615 and ZD601 and the current that flows into Q1 decreases into holding the continuous operation of solenoids ON.

• Take-up Torque Control in PLAYBACK (Fig. 6, 7)

In order to prevent tape slackening or hunting when switching form the STOP mode to PLAYBACK, the take-up torque is subject to initially reinforcement.

1. When the tape deck is in the STOP mode (that is with no function button depressed).
   relay RL603 is operative, and the relay contacts short-circuit the series resistor (R3) of the take-up motor (T.M). Please refer to "Relay operation."
2. When the PLAY button is depressed, S12-1 goes over to PLAY, the current from the power supply to RL603 is cut off, and current flows to RL602.
3. Even after the current has been cut off, RL603 continues to hold on briefly by means of the charge on C620 in parallel with it before releasing.
4. This ensures that when the take-up motor is switched on, the series resistor (R3) remains ineffective, increasing the initial torque.
   As soon as RL603 releasing the current flows through R3, and the torque Drops to the normal level.

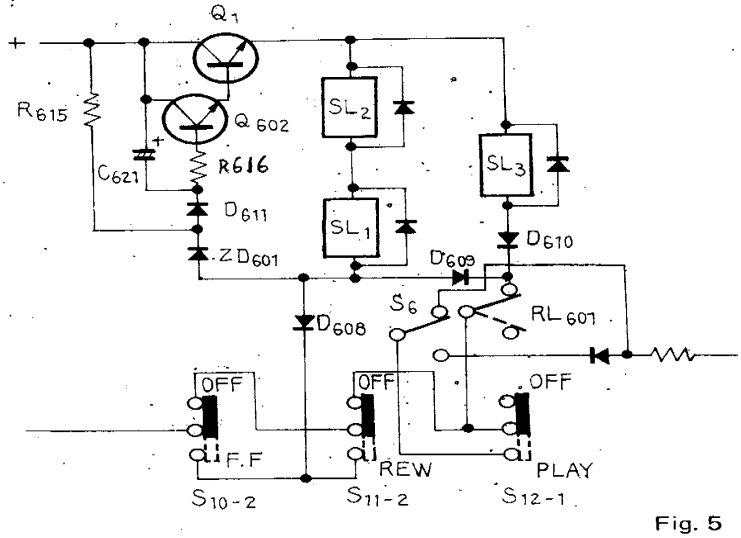


Fig. 5

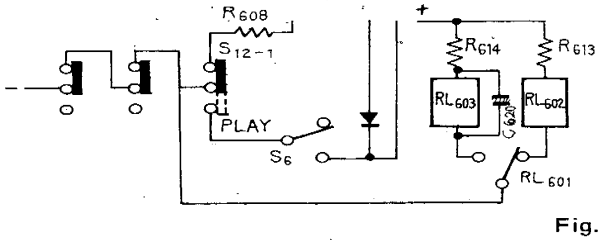


Fig. 6

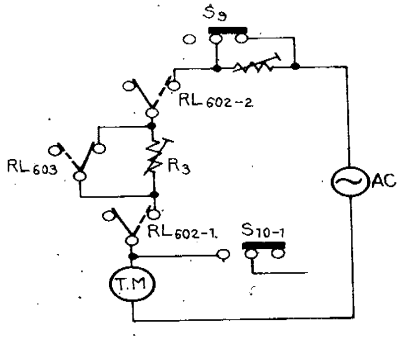


Fig. 7

• Tape Protection at PLAYBACK Immediately From F.F. (or REW) (Fig. 8)

If the PLAY button is pressed while the deck is in the FAST FORWARD (or REWIND) mode, the tape is brought to a halt briefly before resuming travel at the specified speed, in order to protect it.

As shown by Fig. 8. the circuit is structured mainly around Q603 and Q604.

1. The base of Q604 is biased via R607 ~ R606 ~ D606 ~ S10-2 (S11-2) while the deck is in the FAST FORWARD (or REWIND) mode. Q604 is thus ON and relay RL601 is operative.
2. The base of Q603 is connected via R610 to the collector of Q604. When Q604 is ON, the base of Q603 is reverse biased, and Q603 is OFF.
3. C619 is charged via R604 (C618) ~ C619 ~ R606 ~ D606 ~ S10-2 (S11-2).
4. When the PLAY button is pressed, S12-1 goes over to PLAY, S10-2 (S11-2) return to their OFF positions, and the base bias loop for Q604 (in step 1. above) is broken. The charge accumulated in C619, however. Forms the base current of Q604 and keeps it on maintining the relay RL601 operative.
5. Even if S12-1 goes over to PLAY, while the relay RL601 is operative, its relay contacts (RL601) will not cause RL602 to operate.
6. As C619 discharges, so the base current of Q604 drops, with a corresponding increase in its internal resistance, and agreater potential difference between the emitter and collector.
7. When this potential difference reaches 3V, the reverse bias which had been applied to Q603 becomes direct bias, and Q603 comes ON.
8. When Q603 comes ON, C619 is rapidly discharged via D605 ~ R605 ~ Q603, Q604 goes OFF, and the relay RL601 releases.

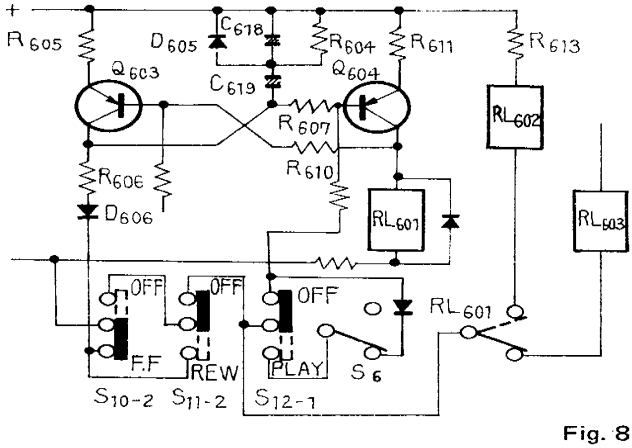


Fig. 8

9. As soon as relay RL601 releases, a current flows through R613 ~ RL602 ~ relay contacts (RL601) ~ S11-2 ~ S10-2, causing relay RL602 to operate so that the tape commences to travel at the specified speed.
10. C619 is fully charged after some 6 seconds of FAST FORWARD (or rewind), and it takes about 6 or 7 seconds after the PLAY button is pressed before the specified speed of tape travel commences.
11. R604 serves to delay the charging of C619 and D605 does to accelerate its discharge. If, therefore, the PLAY button is pressed after only from 0.5 to 6 seconds of FAST FORWARD or REWIND C619 will not be fully charged, the time taken for it to discharge (that is during which Q604 will remain ON), and the pause before the tape commences travel at the specified speed will be correspondingly shortened.

The Function of C618

Such delay circuit as shown in Fig 9 would not protect the tape on those occasions when the length of FAST FORWARD (or REWIND) operation is so short — 0.5 seconds or less — that the tape would not come to a complete halt before attempting to commence travel at the specified speed after pressing the PLAY button. If not prevented, this would cause the tape stretch or snap. This possibility arises because of the inadequate charge in C619 due to the very short time during which the tape deck is in the FAST FORWARD or REWIND mode. In order to prevent it the circuit shown in Fig. 10, incorporating C619 was added. The addition of C618 and R604 prevents the delay in the charging of C619 and provides sufficient voltage to hold Q604 ON instantaneously.

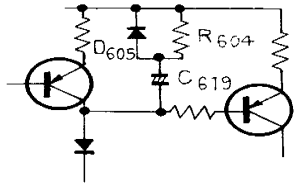


Fig. 9

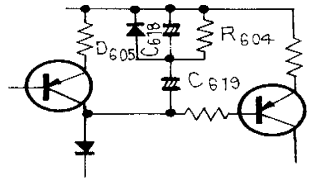


Fig. 10

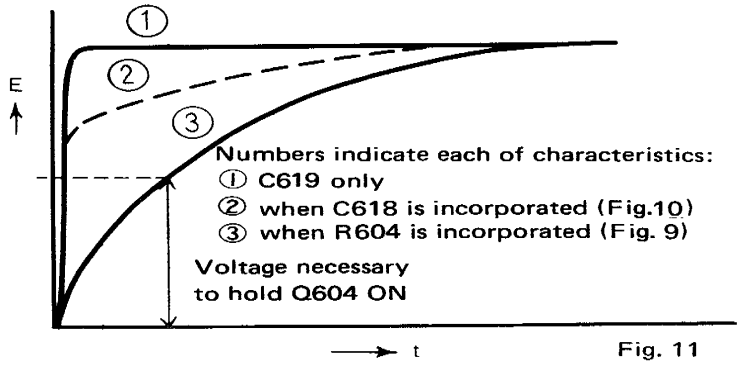


Fig. 11

• Tape Protection at PLAYBACK Immediately From F.F. (or REW) (Fig. 8)

If the PLAY button is pressed while the deck is in the FAST FORWARD (or REWIND) mode, the tape is brought to a halt briefly before resuming travel at the specified speed, in order to protect it.

As shown by Fig. 8. the circuit is structured mainly around Q603 and Q604.

1. The base of Q604 is biased via R607 ~ R606 ~ D606 ~ S10-2 (S11-2) while the deck is in the FAST FORWARD (or REWIND) mode. Q604 is thus ON and relay RL601 is operative.
2. The base of Q603 is connected via R610 to the collector of Q604. When Q604 is ON, the base of Q603 is reverse biased, and Q603 is OFF.
3. C619 is charged via R604 (C618) ~ C619 ~ R606 ~ D606 ~ S10-2 (S11-2).
4. When the PLAY button is pressed, S12-1 goes over to PLAY, S10-2 (S11-2) return to their OFF positions, and the base bias loop for Q604 (in step 1. above) is broken. The charge accumulated in C619, however. Forms the base current of Q604 and keeps it on maintining the relay RL601 operative.
5. Even if S12-1 goes over to PLAY, while the relay RL601 is operative, its relay contacts (RL601) will not cause RL602 to operate.
6. As C619 discharges, so the base current of Q604 drops, with a corresponding increase in its internal resistance, and agreater potential difference between the emitter and collector.
7. When this potential difference reaches 3V, the reverse bias which had been applied to Q603 becomes direct bias, and Q603 comes ON.
8. When Q603 comes ON, C619 is rapidly discharged via D605 ~ R605 ~ Q603, Q604 goes OFF, and the relay RL601 releases.
9. As soon as relay RL601 releases, a current flows through R613 ~ RL602 ~ relay contacts (RL601) ~ S11-2 ~ S10-2, causing relay RL602 to operate so that the tape commences to travel at the specified speed.
10. C619 is fully charged after some 6 seconds of FAST FORWARD (or rewind), and it takes about 6 or 7 seconds after the PLAY button is pressed before the specified speed of tape travel commences.
11. R604 serves to delay the charging of C619 and D605 does to accelerate its discharge. If, therefore, the PLAY button is pressed after only from 0.5 to 6 seconds of FAST FORWARD or REWIND C619 will not be fully charged, the time taken for it to discharge (that is during which Q604 will remain ON), and the pause before the tape commences travel at the specified speed will be correspondingly shortened.

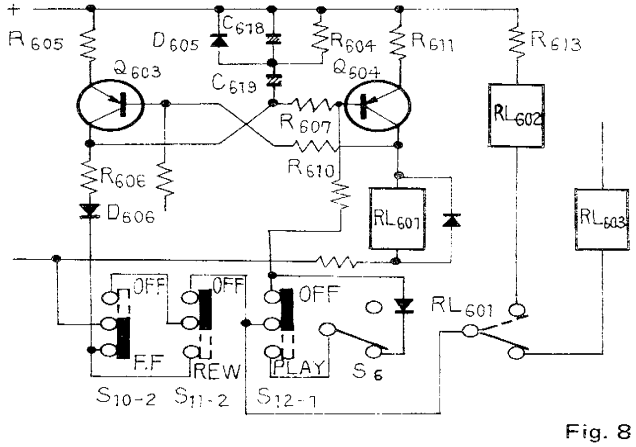


Fig. 8

The Function of C618

Such delay circuit as shown in Fig 9 would not protect the tape on those occasions when the length of FAST FORWARD (or REWIND) operation is so short — 0.5 seconds or less — that the tape would not come to a complete halt before attempting to commence travel at the specified speed after pressing the PLAY button. If not prevented, this would cause the tape stretch or snap. This possibility arises because of the inadequate charge in C619 due to the very short time during which the tape deck is in the FAST FORWARD or REWIND mode. In order to prevent it the circuit shown in Fig. 10, incorporating C619 was added. The addition of C618 and R604 prevents the delay in the charging of C619 and provides sufficient voltage to hold Q604 ON instantaneously.

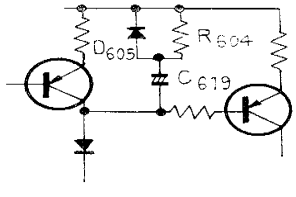


Fig. 9

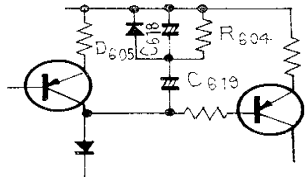


Fig. 10

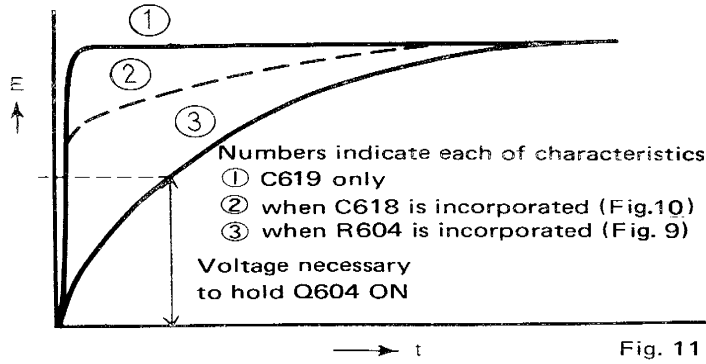


Fig. 11

3.5 PAUSE CIRCUIT (Fig. 12)

When the PAUSE switch (S6) is turned ON in the PLAY and REC modes, the base of Q604 is biased via R608 ~ D612 ~ S6 ~ S12-1 ~ S11-2 ~ S10-2 to switch Q604 ON, causing RL601 to operate. Because of this, the contact of RL601 is closed to operate RL603. This also makes solenoids SL1, SL2 and SL3 non-operative. Further, RL602 restored and, through its contacts (RL602-1, RL602-2), shuts off the power to T.M and S.M stopping these motors. When the PAUSE switch is turned OFF, the bias to Q604 is cut off and relay RL601 restores. Its contact is opened. But RL603 remains operative until C620 completes discharging, improving the take-up torque at the beginning of tape transport.

Reduction of waiting time lag by use of PAUSE switch. When the Fast Forward or Rewind modes continue for more than 6 seconds, C619 is charged. The deck needs 6 ~ 7 seconds to start playing when the PLAY button is pressed. This time lag can be shortened using the PAUSE switch.

1. Q604 is ON in the F.F. and REW modes.
2. The base of Q603 is connected to the collector of Q604 via R610. When Q604 is ON, Q603 is OFF.
3. C619 is charged via R604(C618) ~ C619 ~ R606 ~ D606 ~ S11-2 ~ S10-2.
4. When the PLAY button is pressed, C619 stops charging and discharges via C619 ~ D605 ~ R611 ~ Q604 ~ R607 to produce Q604's base bias current, keeping Q604 ON for serveral seconds.
5. When the PAUSE switch is ON, Q603 is forward biased to ON via R609 ~ S6 ~ S12-1 ~ S11-2 ~ S10-2 and, C619 is rapidly discharged through the loop C619 ~ D605 ~ R605 ~ Q603.

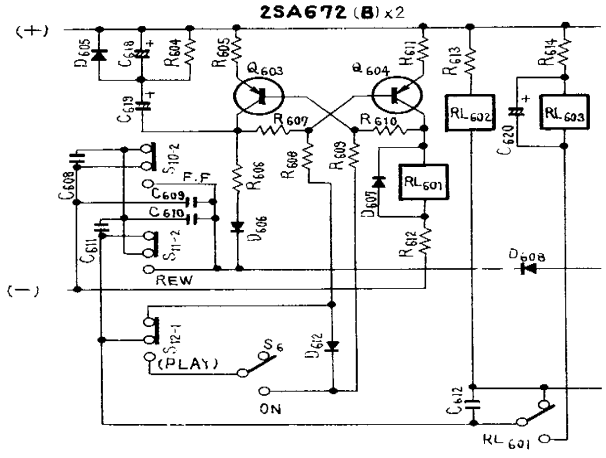


Fig. 12

6. When the PAUSE switch is OFF, the bias loop R608 ~ D612 ~ S6 ~ S12-1 ~ S11-2 ~ S10-2 is cut off to turn Q604 OFF. This restores RL601 and operates RL602, starting tape transport.

3.6 FUNCTION BUTTONS RELEASE CIRCUIT (Fig. 13)

When the tape has shut-off switch (S15) goes 'OFF', and solenoid SL601 operates to release the function button.

1. S15 goes ON when the tape is properly loaded, and feeds the AC supply to the circuit.
2. The base of Q601 is subject to reverse bias via D603 and Q601 is thus OFF, C617 is also charged via D604.
3. When the tape has been fully taken up and S15 goes OFF, no negative voltage from D603 comes supplied, and the charge accumulated on C617 positively biases Q601 via R603, so that Q601 goes ON, and C617 discharges via SL601 ~ Q601.
4. This discharge is the means by which the release solenoid operates, so releasing the function button which has been depressed.
5. This circuit, if S15 is ON will operate if the power supply is interrupted, and automatically release the function button.

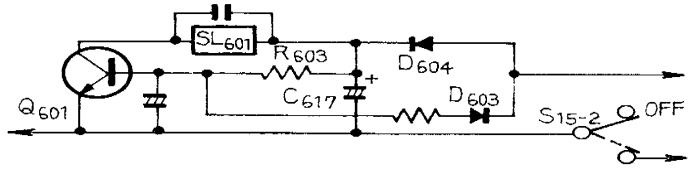


Fig. 13

3.7 TAPE SPEED SWITCHING-OVER

The capstan motor is a hysteresis synchronous type, operates at the main power supply frequency. Speed switching is effected by altering the number of poles by means of the SPEED SELECTOR switch S8

19 cm/s(7-1/2 ips.) . . . . . 4 poles
9.5cm/s(3-3/4 ips.) . . . . . 8 poles

4. DISASSEMBLY

4.1 BACK COVERS (Fig. 14)

1. Take out screws 1, 2, 5 and 7, but only loosen screws 3,4 and 6. Remove the back cover (A).
   This exposes the internal mechanism and permits examination.
2. Take out screws 8 ~ 13 and remove back cover (B).
   The amplifiers can then be adjusted.

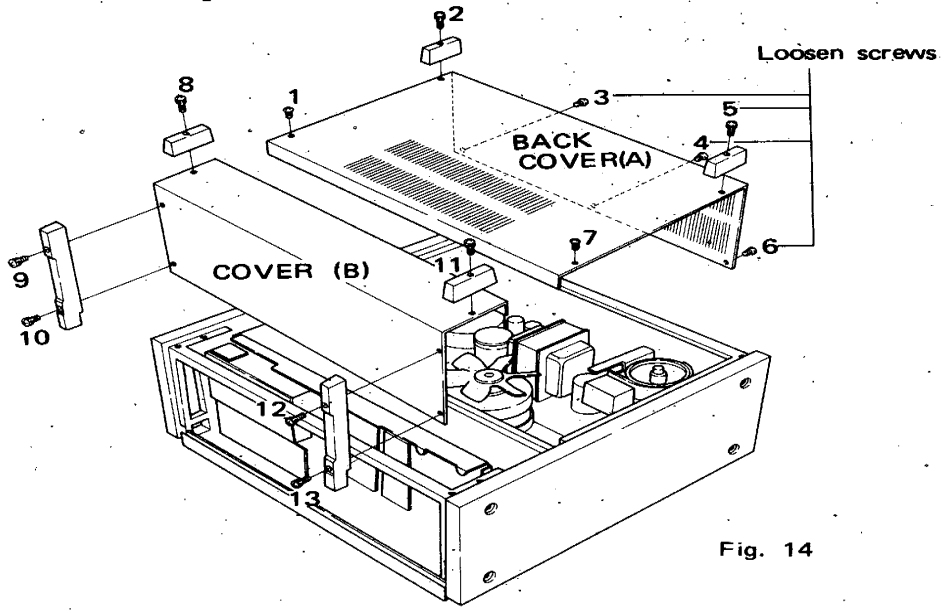


Fig. 14

4.2 SIDE BOARDS (Fig. 15)

Take out screws 1 ~ 8 and remove the side-boards.

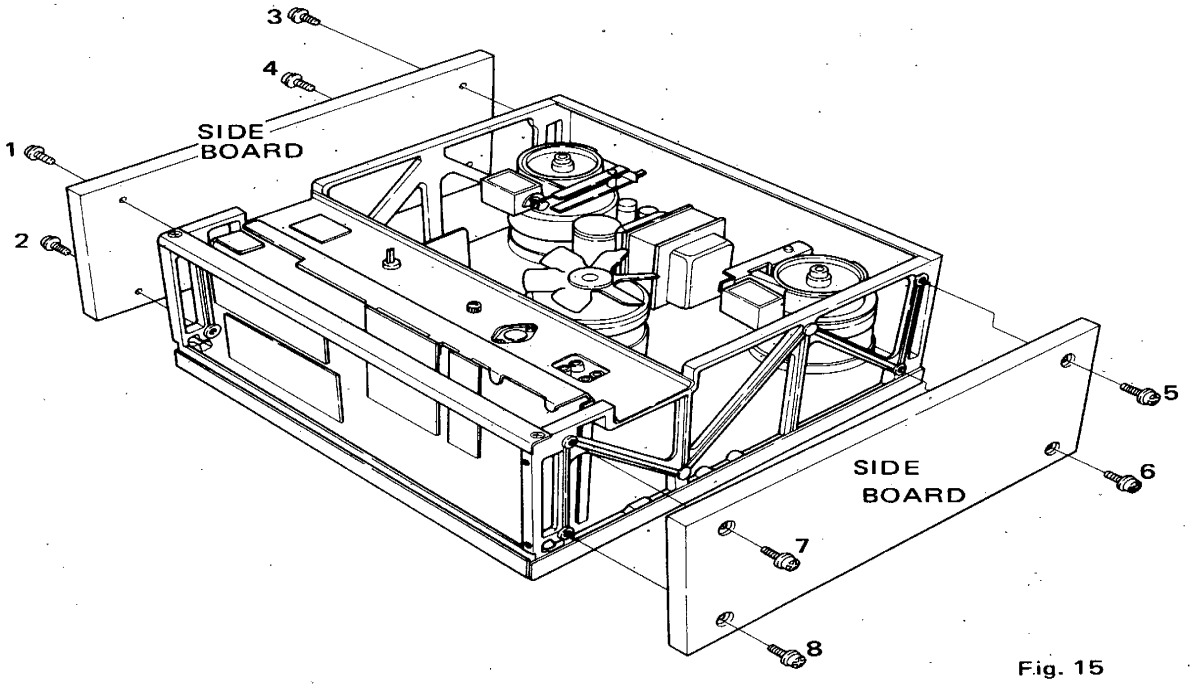


Fig. 15

4.3 AMPLIFIER PANEL (Fig. 16)

1. Remove all knobs.
2. Take out screws 1 ~ 4 and remove the the amplifier panel.
   The level meters can then be replaced.

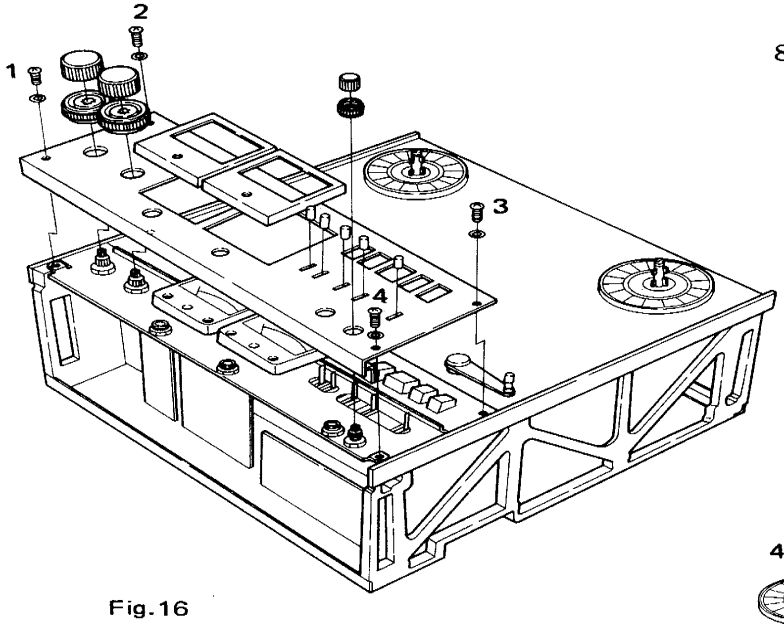


Fig.16

4.4 MECHANICAL PANEL (Fig. 17)

1. Take out screws 1 ~ 2 and remove the head housing.
2. Take out screw 3 and remove pinch roller.
3. Take out screws 4 ~ 6 and remove the reel base.
4. Take out screws 7 ~ 9 and remove the guide roller.
5. Take out screw 10 and remove the tension arm.
6. Remove the PAUSE knob.
7. Take out screws 12 ~ 17 and remove the mechanical panel by lifting out the aluminum sashes.
8. Take out shaft cap.

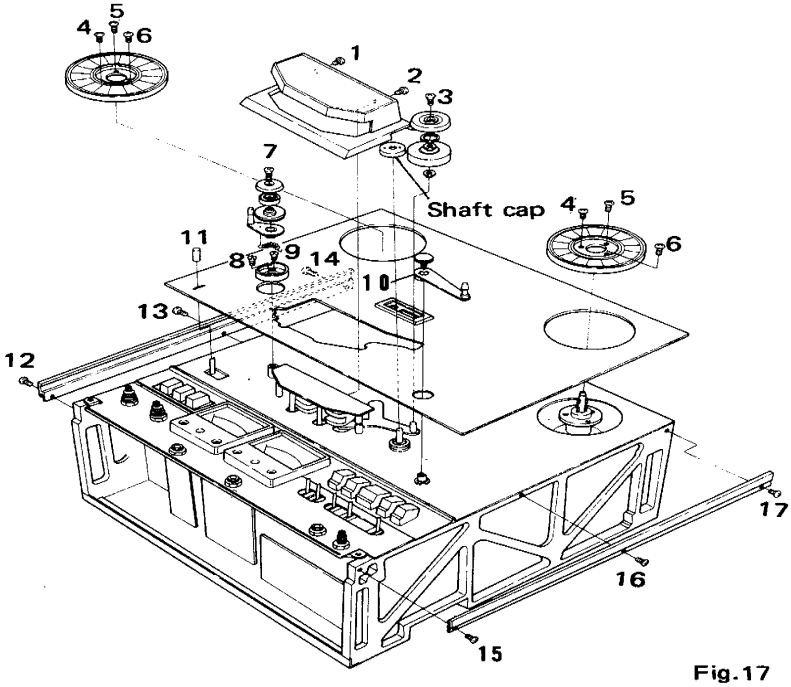


Fig.17

5. TROUBLE SHOOTING

5.1 TRANSPORT MECHANISM AND CONTROL SYSTEM (1).

"Reel motor" refers to the take-up and supply motors. For further explanation, see section 5.2, Nos. 1 ~ 5.

● Power supply and lamps.

Lack of Power ON.		See 5.2.1 "Power and lamps."
Lamp does not light.		See 5.2.1 "Power and lamps."
Control system does not function.	Burned-out fuse (F 5).	Replace.
	Defective shut-off switch.	Replace.

● Playback function.

Take-up too weak or too strong.	Improperly positioned REEL size switch.	Correct position to match reel size.
	Trouble in reel motors.	See 5.2.2 "Reel motors."
Insufficient tape speed.	Pinch roller slipping.	See 5.2.3 "Pinch roller."
	Poor pinch roller pressure.	See 5.2.3 "Pinch roller."
	Excessive back tension.	Re-adjust. See section 6.3.
	Poor capstan motor torque.	See 5.2.4 "Capstan motor."
Defective tape speed switching.	Defective switch (S 8).	Replace.
Wow and flutter.	Dust on pinch roller and capstan.	Clean with absolute alcohol.
	Defective pinch roller.	See 5.2.3 "Pinch roller."
	Poor pinch roller pressure.	See 5.2.3 "Pinch roller."
	Excessive friction or sticking of flywheel bearing.	Lubricate, clean or replace where necessary.
	Excessive back tension.	Re-adjust. See section 6.3.
	Trouble in capstan motor.	See 5.2.4 "Capstan motor."
Tape slackens at start of tape travel. (Take-up side)	Abnormal take-up torque.	See 5.2.2 'Reel motor."
	Relay RL603 released earlier.	Replace capacitor (C 620).
(Supply side)	Poor back tension.	See 5.2.2 "Reel motor."
Tape squeals.	Soiled tape guide.	Clean with absolute alcohol.
	Damaged tape.	Replace.

● Fast forward and rewind.

Take-up delayed until end of tape travel.	Poor take-up motor torque.	See 5.2.2 "Reel motors."
	Excessive back tension.	See 5.2.2 "Reel motors."
Tighten or loosen tape winding.	Abnormal back tension.	Re-adjust. See section 6.3
Tape slackens at stop of the tape.	Difference in sizes of right and left reels.	Match reel sizes properly.
	Brake timing trouble or maladjustment.	See 5.2.5 "Brake."
Mechanical noise during operation.	Defective reel motors.	Replace.
	Defective guide roller.	Replace.
Short interval-time between fast forward or rewind to play.	Defective capacitors (C618, C619)	Replace.

5.2 TRANSPORT MECHANISM AND CONTROL SYSTEM (2).

1. Power and lamps.

Lack of power input.	Burned-out fuse.	Replace.
	Defective AC cord.	Replace.
	Power switch failure.	Replace.
	Defective power transformer.	Replace.
Meter lamp does not light.	Defective lamp.	Replace.
	Burned-out fuse.	Replace.

2. Reel motors . . . . . Check to make sure line frequency switch is in proper position.

- No voltage to motor.
  - Defective shut-off switch contact. — Replace.
  - Burned-out fuse (F6 or F7) — Replace
- Motor failure despite apparent voltage.
  - Defective phase capacitor. — Replace.
  - Stuck motor shaft. — Replace the motor.
  - Defective motor coil. — Replace the motor.
  - Brake does not clearance. — Re-adjust. See section 6.2.
- Defective take-up at playback mode.
  - Defective wire wound resistor (R 3 or R 4). — Replace.
  - Defective relay contact or relay (RL 602). — Replace
  - Imperfect FUNCTION button contact. — Replace.
- No back tension in playback mode.
  - Defective wire wound resistor (R 2). — Replace.
- Defective fast forward.
  - Excessive back tension. — Re-adjust. See section 6.3.
  - FUNCTION button contact failure. — Replace.
- Defective rewind.
  - Excessive back tension. — Re-adjust. See section 6.3.
  - Poor FUNCTION button contact. — Replace.
- No back tension in fast forward mode.
  - Defective wire wound resistor (R 1). — Replace.

3. Pinch roller . . . . . Also check solenoid (SL 3).

- Revolving sound squeaks.
  - Stuck bearing. — Clean and lubricate.
- Dull rotation.
  - Stuck bearing excessive friction. — Clean or replace bearing, then lubricate.
- Pinch roller slipping.
  - Dirty pinch roller. — Clean with absolute alcohol.
- Defective solenoid function.
  - Defective transistors (Q1, Q602). — Replace.
  - Defective diode (D610). — Replace.

  ↓ OK
- Insufficent attracting force.
  - Imperfect solenoid installation. — Re-adjust. See section 6.4.
  - Defective control circuit. — Check circuit and make necessary repairs.
  - Worn-out solenoid shaft — Replace the solenoid

4. Capstan motor . . . . . Check to see that line frequency switch is properly positioned.

- No voltage to motor.
  - Defect shut-off switch contact. – Replace.
  - ut fuse (F6) ——— Replace
- OK
- Motor does not rotate.
  - Defective phase capacitor. ——— Replace.
  - Motor shaft friction. ——— Lubricate.
  - Stuck motor shaft. ——— Replace the motor.
  - Defective motor coil. ——— Replace the motor.
- OK
- Insufficient torque. ——— Defective phase capacitor. ——— Replace.

5. Brake . . . . . Also check brake solenoids (SL1, SL2).

- Brake release failure
  - Defective transistors (Q1, Q602). — Replace.
  - Defective diode (D608, D609). — Replace.
  - Improper adjustment ——— Re-adjust. See section 6.2
- OK
- Insufficient brake solenoid attracting force.
  - Improper solenoid installation. — Re-adjust.
  - Defective control circuit. ——— Check circuit and make necessary repairs.
  - Worn-out Solenoid shaft ——— Replace the solenoid
- OK
- Brake mechanism does not function — Brake spring not in place ——— Hook spring in place

- Improper brake friction.
  - Dusty or soiled brake drum. ——— Clean with absolute alcohol.
  - Improper adjustment ——— Re-adjust. See section 6.2

6. Function button.

- Button fails to snap back.
  - Stuck button. ——— Repair.
  - Switch contact welded. ——— Replace switch.
  - Switch lock plate caught. ——— Replace switch.

- Button fails to snap back at shut-off or power OFF.
  - Defective capacitor (C617). ——— Replace.
  - Defective reset solenoid (SL601). — Replace.
  - Reset plate caught. ——— Replace.

5.3 ELECTRONIC CIRCUIT TROUBLE

● No playback sound.

- Connection cord check. — Defective connection cord contact. ——— Reconnect.
- OK
  - Defective playback head. ——— Replace.
- Power supply circuit check. ——— Repair or replace.
- OK
  - Defective P.B. amplifier circuit. — Repair or replace.
  - Loose connection of internal connection cord. ——— Repair.

4. Capstan motor . . . . . Check to see that line frequency switch is properly positioned.

No voltage to motor. — Defect shut-off switch contact. — Replace.
OK — ut fuse (F6) — Replace

Motor does not rotate. — Defective phase capacitor. — Replace.
OK — Motor shaft friction. — Lubricate.
Stuck motor shaft. — Replace the motor.
Defective motor coil. — Replace the motor.

Insufficient torque. — Defective phase capacitor. — Replace.

5. Brake . . . . . Also check brake solenoids (SL1, SL2).

Brake release failure — Defective transistors (Q1, Q602). — Replace.
Defective diode (D608,D609). — Replace.
OK — Improper adjustment — Re-adjust. See section 6.2

Insufficient brake solenoid attracting force. — Improper solenoid installation. — Re-adjust.
Defective control circuit. — Check circuit and make necessary repairs.
OK — Worn-out Solenoid shaft — Replace the solenoid

Brake mechanism does not function — Brake spring not in place — Hook spring in place

Improper brake friction. — Dusty or soiled brake drum. — Clean with absolute alcohol.
Improper adjustment — Re-adjust. See section 6.2

6. Function button.

Button fails to snap back. — Stuck button. — Repair.
Switch contact welded. — Replace switch.
Switch lock plate caught. — Replace switch.

Button fails to snap back at shut-off or power OFF. — Defective capacitor (C617). — Replace.
Defective reset solenoid (SL601). — Replace.
Reset plate caught. — Replace.

5.3 ELECTRONIC CIRCUIT TROUBLE

• No playback sound.

Connection cord check. — Defective connection cord contact. — Reconnect.
OK — Defective playback head. — Replace.

Power supply circuit check. — Repair or replace.
OK — Defective P.B. amplifier circuit. — Repair or replace.
Loose connection of internal connection cord. — Repair.

● Insufficient sound.

- Clean head. → Clean with absolute alcohol.
- NG
  - Worn-out head. → Replace.
  - Defective semi-fixed resistors (VR5 ~ VR8). → Replace.
  - Defective P.B. amplifier circuit. → Replace or repair.

● Sound distortion.

- Turn output level down. OK
  - Excessive connected amplifier input. → Lower input level.
- NG
  - Excessive recording level. → Lower recording level.
  - Defective tape use. → Change tape.
  - Low power supply voltage → Cheak power circuit.

● Poor treble.

- Clean head. → Clean with absolute alcohol.
- NG
  - Improper head azimuth. → Re-adjust. See section 7.
  - Defective equalizer circuit. → Re-adjust. See section 8.2.
  - Worn-out head. → Replace.

● Poor bass.

- Change tape.
  - Defective resistors (R221 ~ R222). → Replace.
  - Defective coupling capacitor. → Replace.

● Sound drop-out.

- Clean head. → Clean with absolute alcohol.
- NG
  - Defective or worn-out tape. → Change tape.

● Excessive or occasional noise.

- Shake deck.
  - No change.
    - Defective transistors (Q201 ~ Q204). → Replace.
    - Defective resistors (R201 ~ R202, R209, R210). → Replace.
    - Defective capacitors (C205, C206). → Replace.
  - Noise. → Poor soldering contact. → Check and repair.

• Excessive hum.

Check input jacks. — Defective power supply circuit. — Check and repair.
— Couple leakage flux from other equipment.
NG — Repair jack or connection.

• Recording impossible — Playback possible.

Check connection cord and jacks. — Poor cord connection. — Reconnect.
↓ OK
Check oscillator circuit. — Defective REC amplifier circuit. — Repair or replace.
NG — Repair or replace.

• Poor recording treble, playback treble.

Clean head. — Clean with absolute alcohol.
NG — Excessive bias current. — Re-adjust. See section 8.6.

• Recorded sound insufficient or distorted.

Clean head. — Clean with absolute alcohol.
↓ NG
Defective bias. — Improper bias current. — Re-adjust. See section 8.6.
— Defective capacitor (C418, C419). — Replace.
— Defective semi-fixed resistors (VR401; VR402). — Replace.
— Defective oscillator circuit. — Check and repair.

• Erasing does not take place.

Clean erase head. — Clean with absolute alcohol.
NG — Defective oscillator circuit. — Check and repair.
— Defective erase head. — Replace.

• Impaired level meter function.

Defective level meter. — Replace.
Defective semi-fixed resistors (VR404, VR405). — Replace.
Defective diodes (D407, D408). — Replace.

• Excessive crosstalk.

Tape running interference. — Check and repair.
Incorrect head height. — Re-adjust. See section 7.

6. MECHANICAL ADJUSTMENTS

For items 6.1 ~ 6.4 adjustments, never fail to place the tape deck in specified positions (6.1: horizontal, 6.2 ~ 6.4: vertical), otherwise, correct measuring value would not be obtained. With these things in mind, proceed as follows:

6.1 REEL BASE HEIGHT ADJUSTMENT

In the case of incorrect reel base height, or replacement of supply motor or take-up motor, sideboards are removed and reel base height must be adjusted.

1. Place the tape deck in a horizontal position and check to make sure the panel and chassis of the transport mechanism are firmly attached.
2. Loosen screw to allow a clearance of 8.5mm between the mech panel and reel base as in Fig. 18.
3. Adjust supply and take-up reel bases as above.

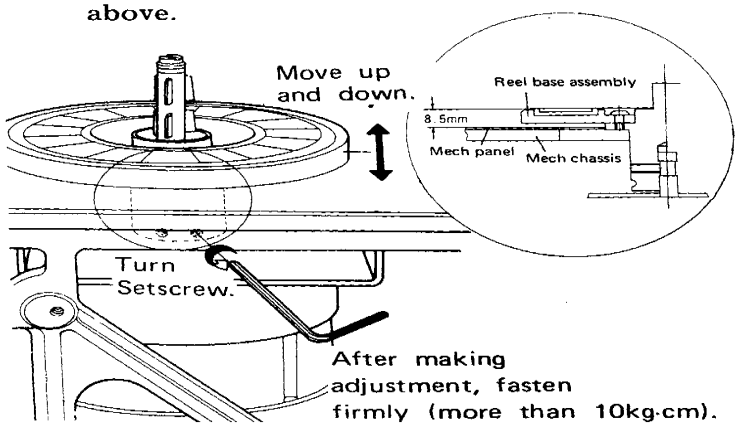


Fig. 18

6.2 BRAKE ADJUSTMENT

Required when tape slackens or when solenoid or motor is replaced.
First, place the tape deck in a vertical position and check the following:

- Is A in Fig. 19 12.8mm when the solenoid is not operating?
- Can you rotate the motor smoothly with your hand while pressing the solenoid shaft?

• Adjustment (Figs. 19, 20)

For adjusting the take-up reel, fast-forward it for about 2sec. once to minimize unstableness in measuring values, then push the STOP button to cause reel revolution to halt.
Should the reel be rotated before measuring, differences in measuring values would result.
For adjusting the Supply reel, rewind it once, then make the adjustment.
These adjustments are made in (A) ~ (D) arrow-indicated directions.
With these things in mind, proceed as follows:

1. Load the 7-inch reel, fixing the string on the reel base.
2. Pull tension gauge to measure brake friction, pulling in B (C) direction until reel turns.
3. Adjust the brake spring hook position so that the gauge reads 300 ~ 450g (900 ~ 1350g-cm).
4. When the above adjustments fail to bring the desired results, check the following points:
   - Soiled brake drum
   - Soiled brake felt
   - Faulty brake guide plate
   - Unstable brake arm
5. Measure brake friction by pulling tension gauge in D (A) direction.
   Then, check ratio of brake friction to measured value of step 3. It should be 2.3: 1 ~ 3.7: 1.
   NOTE:
   When the value in B (C) direction indicates 400g, the value in D (A) direction is optimum at a range of 174 ~ 108g.

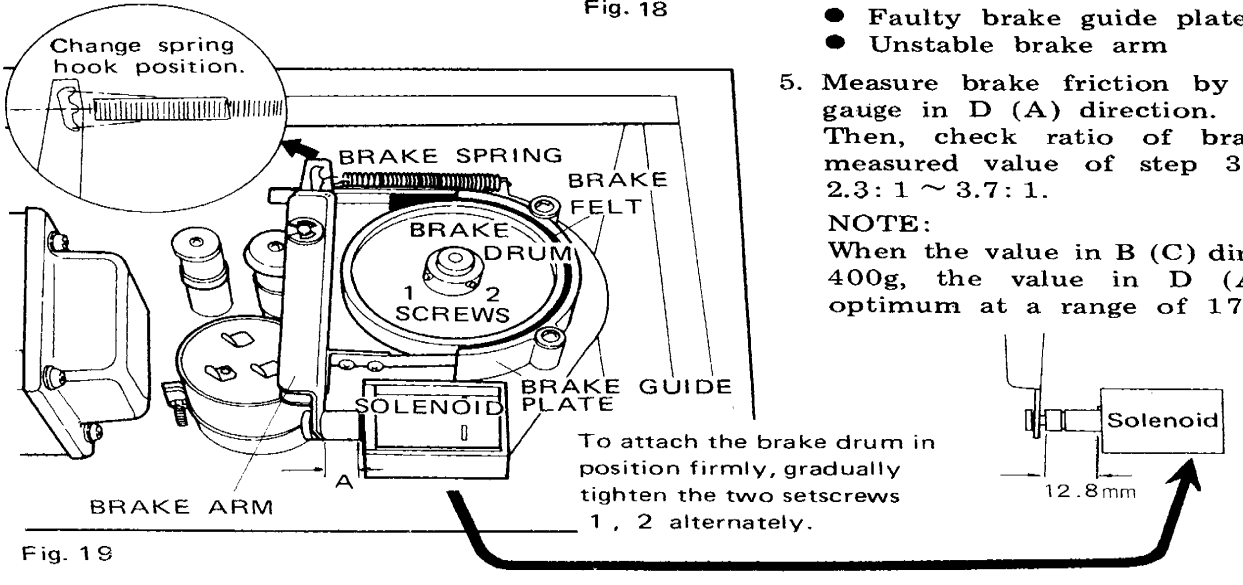


Fig. 19

• Confirmation After Adjustment

1. When the prior adjustment is over, lower 10% power source voltage (down to 108V in 120V area, for example) in order to check up on fast-forward or rewind operation with the help of a 10-inch metal reel (long tape 150%).
2. While transporting the tape reels at high speed, push the PLAY button when the tape volume being now taken up in the take-up reel becomes increased more than that of the supply reel — when you see the taken-up volume show about 10 ~ 40 m/m
3. Confirm that the tape speed runs normal after it stops completely.
4. If the specified condition in step 3 is found unsatisfactory, try to satisfy step 3 repeatedly even though a tension gauge does not read less than 300g·cm.
   NOTE: C618 and C619 short of capacitance make condition in step 3 unsatisfactory.

6.3 TAKE-UP AND BACK TENSION TORQUE ADJUSTMENT

• Back Tension Torque at Playback (Figs. 20,21)

1. Set REEL size switch at 10-inch reel position.
2. Set tape deck in vertical position in playback mode at 7-1/2 ips (19cm/s).
   Measure back tension of supply reel base by pulling tension gauge in B direction as shown in Fig. 20.

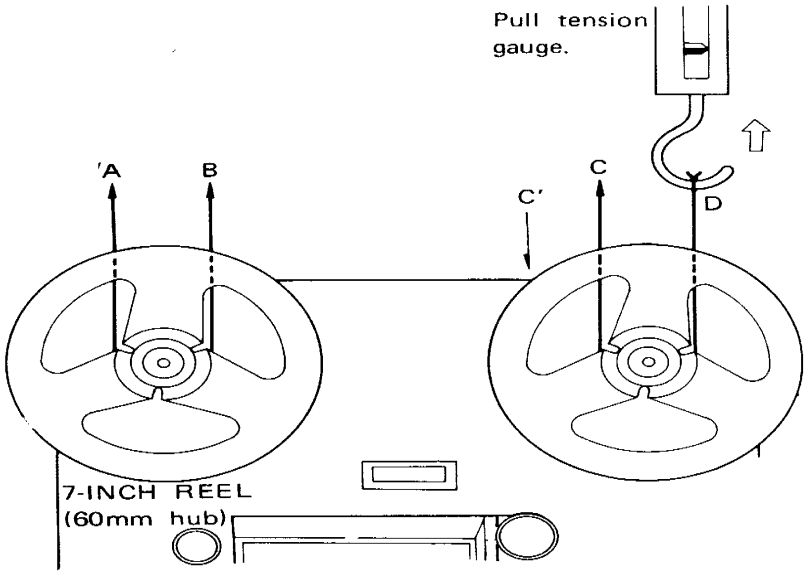


Fig. 20

3. Adjust slider (R_2 500Ω) so that the gauge reads 93 ~ 110g (280 ~ 330g.cm) (Fig. 21).
4. Set REEL size switch at 7-inch reel position. Measure back tension as mentioned in step 2.
5. Adjust slider (R_4 100Ω) so that the gauge reads 63 ~ 77g (190 ~ 230g.cm).
6. After adjustment, the slider screw must be firmly clamped.

• Take-up Torque at Playback (Figs. 20, 21)

1. Set REEL size switch at 10-inch reel position.
2. Set tape deck in vertical position and in playback mode at 7-1/2 ips (19cm/s). Measure take-up torque of take-up reel base (While moving tension gauge slowly in C' direction as shown in Fig.20, read value of the gauge.)
3. Adjust slider (R_3 300Ω) so that the gauge reads 190 ~ 210g (570 ~ 630g·cm).

• Back Tension Torque at Fast Forward (Figs. 20,21)

1. Set reel size switch at 10 in. reel position.
2. Set tape deck in vertical position in fast forward mode.
   Measure back tension of supply reel base (pull in B direction as shown in Fig. 20).
3. Adjust the slider (R_1 2kΩ) so that the gauge reads 35 ~ 45g (105 ~ 135g·cm).

   NOTE:
   When back tension of fast forward is adjusted, back tension of rewind is determined automatically, since the resistor R_1 is used for both functions.

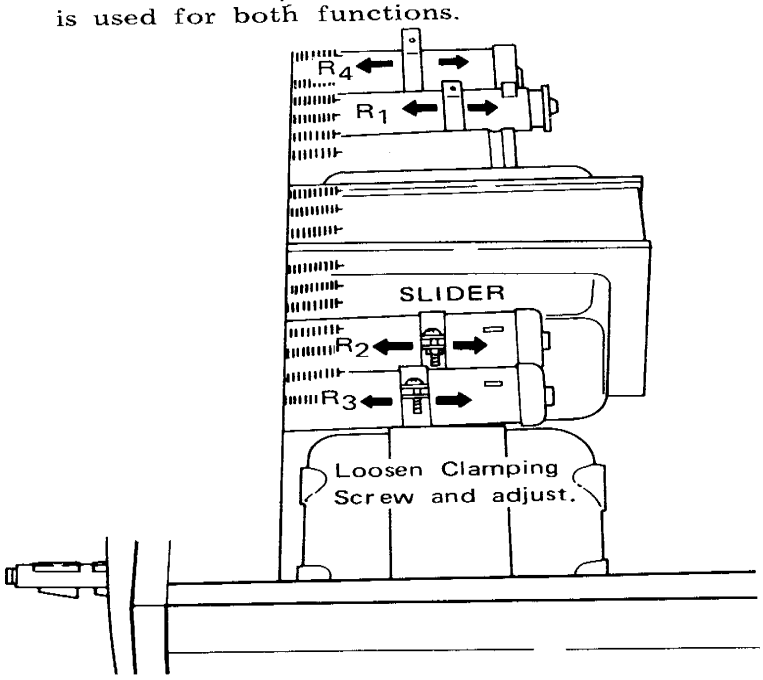


Fig. 21

6.4 PINCH ROLLER PRESSURE ADJUSTMENT (Figs. 22, 23)

When replacing pinch roller solenoid or pinch roller, check pressure of capstan as follows:

1. Set tape deck in vertical position with REEL size switch at 10-inch reel position.
2. Turn POWER switch and shut-off switch ON.
   Set deck in playback mode.
3. Make sure that the gap B shown in Fig. 22 is 1mm.
4. If the value is not correct, loosen the three bracket-held screws and adjust position of pinch roller solenoid.
5. Load Scotch No. 111, 10-inch metal reel (or similar product). Run tape fast forward until amount on take-up reel matches that on supply reel.
6. Play tape at constant speed (7-1/2 ips) hook tension gauge as in Fig. 23, then pull the gauge, and confirm the value when travel is stopped in 1.7kg ~ 2kg range.
7. When tape traveling is not stopped with in 1.7kg ~ 2kg, check the following:
   - Loosen pressure spring fastening
   - Defective pinch pressure spring
   - Soiled pinch roller
   - Soiled capstan

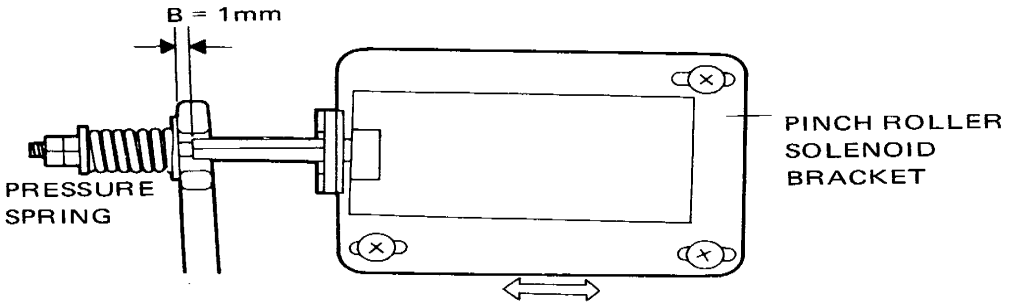


Fig. 22

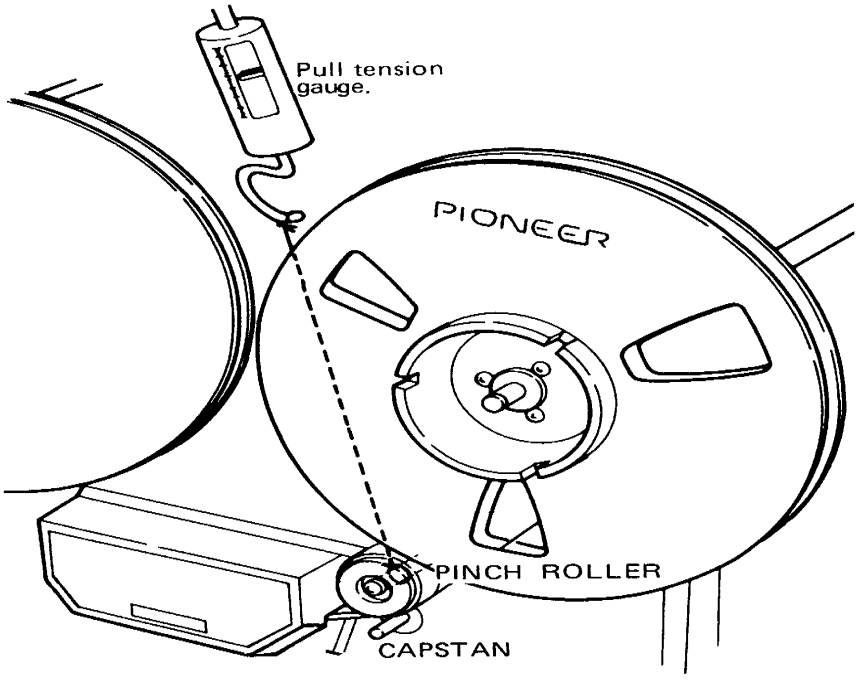


Fig. 23

7. TAPE HEAD ADJUSTMENTS

7.1 COURSE ADJUSTMENT (Figs. 24, 25)

• Height

Adjust screws to proper relation dimension between tape and heads as shown in Fig. 24.
P.B. Head . . . . screws 1 , 2 , 3
REC Head . . . . screws 6 , 7 , 8
ERASE Head . . Use spacer.
When adjusting the erase head, make sure contact with the tape surface is flat.

• Tilt Angle

Adjust the following screws so that the head and tape touch evenly and flatly when tape is traveling.
P.B. Head . . . . screw 1
REC Head . . . . screw 6

• Azimuth

Adjust the following screws so that the head gap and tape surface are touching vertically.
P.B. Head . . . . screw 3
REC Head . . . . screw 8

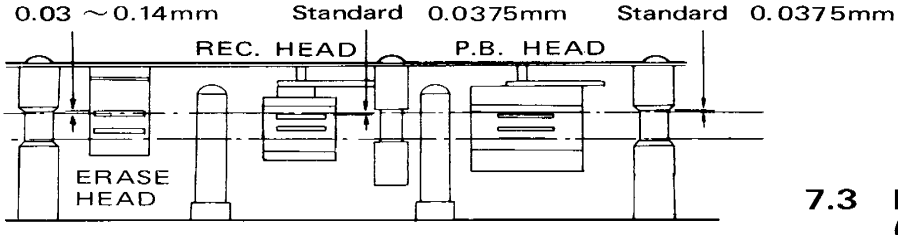


Fig. 24

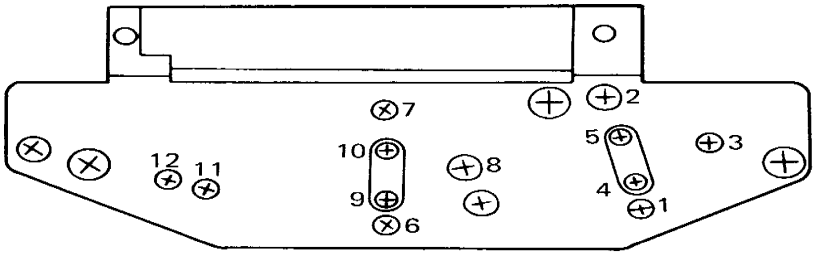


Fig. 25

7.2 P.B. HEAD ADJUSTMENT (Fig. 25)

1. Play the fifth band (15kHz, —10dB full track) of test tape at 7-1/2 ips (19cm/s).
2. Adjust the screw 3 for the maximum output level.
   A little output level difference between L- and R-channel is allowed in this adjustment.
3. During step 1, check to make sure the output level does not change, by pressing the tape slightly with your fingertip while it travels.
4. If the output levels change from step 3, screws 4 and 5 and adjust the head position by slightly moving it horizontally.

7.3 REC. HEAD ADJUSTMENT (Fig. 25)

1. Supply input signal of 500Hz, —10dBv (316mV) to the INPUT terminals.
   Load tape, then record above signal.
2. During recording, check playback level with MONITOR switch set to TAPE position.
3. Adjust the screws 6 , 7 and 8 for the maximum playback level.
4. Set frequency to 15kHz and check playback output as above.
   Adjust screw 8 slightly for the maximum playback level.
5. During step 4, check to make sure that the output level does not vary, by pressing the tape slightly with your fingertip while it travels.
6. If output levels differ greatly, loosen the screws 9 , 10 and adjust the head position by slightly moving the head horizontally.

8. CIRCUIT ADJUSTMENTS

The following measuring instruments are required for circuit adjustments:

- MILLI VOLTMETER
- AUDIO OSCILLATOR
- OSCILLOSCOPE
- ATTENUATOR
- FREQUENCY MEASURING INSTRUMENT (FREQUENCY COUNTER)
- AC VOLTMETER (With probe)

Controls are the tape deck as follows unless otherwise specified:

Tape speed	7-1/2 ips (19cm/s)
REEL size switch	7-inch reel
REC BIAS switch	STD
REC EQ switch	STD
REC switch	STEREO
OUTPUT level	OVU position

Reference voltage level for measurements 50kΩ resistor to the LINE OUTPUT terminals.

8.1 PLAYBACK SENSITIVITY ADJUSTMENT (Fig. 26)

1. Connect milli voltmeter to LINE OUTPUT terminal.
2. Play back the test tape, 700Hz, 0dB, full track.
3. Adjust the following P.B. level controls so that the voltmeter reads —10dBv (316mV).

8.2 PLAYBACK EQUALIZER ADJUSTMENT (Figs. 26, 27)

1. Connect milli voltmeter to LINE OUTPUT terminal.
2. Play back the test tape, 10kHz, —10dB, full track.
3. Adjust the following semi-fixed resistors so that the voltmeter reads —20dBv (100mV).
   VR201 . . . . . L ch.
   VR202 . . . . . R ch.
4. "PLAYBACK SENSITIVITY ADJUSTMENT" and "PLAYBACK EQUALIZER ADJUSTMENT" have related functions. Repeat these adjustments as several times as necessary.

8.3 PLAYBACK FREQUENCY RESPONSE CONFIRMATION

After the "PLAYBACK EQUALIZER ADJUSTMENT" is completed, play back the test tape recorded from 15kHz to 50Hz. Check the output response to make sure that it is made in the proper sequence following play back frequency response as shown in Fig. 27.

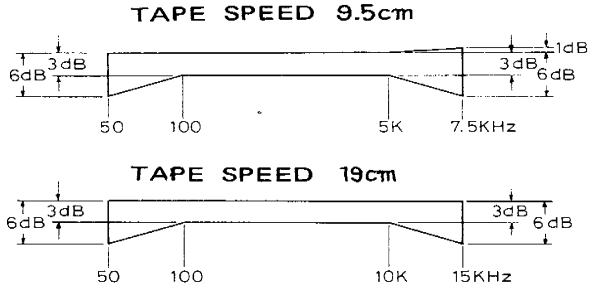


Fig. 27

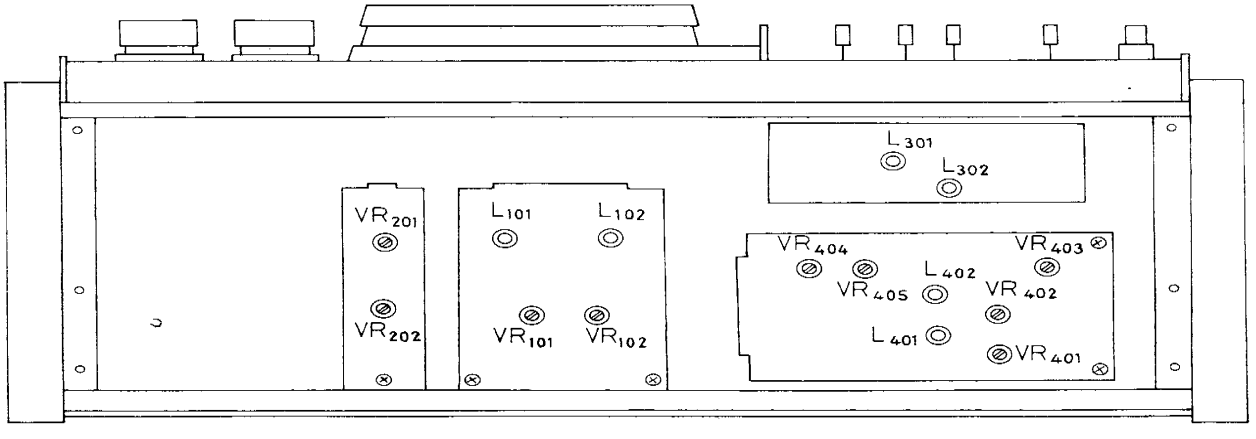


Fig. 26

8.4 BIAS OSCILLATOR AMPLITUDE ADJUSTMENT (Fig. 26)

1. Connect AC voltmeter with probe to the test point (TP_{401}) of OSC circuit P.C. board and ground.
2. Without loading tape, set tape deck in recording mode.
3. Adjust the VR_{403} so that the oscillator voltage reads 22V.

NOTE:
Since the oscillator frequency is high (125kHz), handle the probe or connections carefully to avoid measurement errors.

8.5 BIAS-TRAP ADJUSTMENT (Fig. 26)

1. Connect oscilloscope to terminals 18 and 19 at OSC circuit P.C. board and ground.
2. Without loading tape, set the tape deck in recording mode.
3. Adjust the L_{401} (L ch.) and L_{402} (R ch.) for the minimum amplitude on the oscilloscope (less than $1V_{p\text{-}p}$).

8.6 RECORDING BIAS ADJUSTMENT (Fig. 26)

1. Connect milli voltmeter to LINE OUTPUT terminal. Apply the 1kHz, —10dBv (316mV) signal to INPUT terminal.
2. Record the signal on Scotch No. 111 tape and playback simultaneously.
   Control the LINE recording level control to obtain the output level of —10dBv at OUTPUT terminal.
3. Allow tape to travel for approx. 30 seconds.
   Adjust the semi-fixed resistors, VR_{401} (L ch.) and VR_{402} (R ch.) by rotating clockwise so that the playback level becomes 0.5dB down through the maximum value.
4. Repeat the adjustment in step 3 several times for both L- and R-channels.
5. After the step 3 adjustment is completed, set the recording bias to LH in order.
   Adjust the recording bias according to the procedure mentioned in step 1.
6. Assuming the value of step 3 (0.5dB down) to 0dB, confirm that the value at LH is 1.5 ±0.5dB down.

8.7 ERASE HEAD DUMMY ADJUSTMENT (Fig. 26)

1. Connect frequency counter to the test point (TP_{401}) at OSC circuit P.C. board and the ground.
2. Set tape deck in L- and R- monophonic recording mode without loading tape. Adjust the L_{301} (R ch.) and L_{302} (L ch.) for oscillator frequency to obtain the identical value within stereo recording range.

8.8 LEVEL METER CALIBRATION (Fig. 26)

1. Connect milli voltmeter to LINE OUTPUT terminal.
2. Apply the 1kHz, —10dBv (316mV) input signal to INPUT terminal and turn MONITOR switch to SOURCE.
3. Control the LINE recording level control for the LINE output to obtain —10dBv (316mV).
4. Adjust the VR_{404} (L ch.) and VR_{405} (R ch.) so that the level meter indicates "0."

8.9 RECORDING SENSITIVITY ADJUSTMENT (Fig. 26)

1. Connect milli voltmeter to LINE OUTPUT terminal.
2. Apply the 1kHz, —10dBv (316mV) input signal to INPUT terminal. Record it on Scotch No. 111 tape and play back simultaneously.
3. Turn MONITOR switch to SOURCE. Control the LINE recording level control for the LINE output to obtain —10dBv (316mV).
4. Turn MONITOR switch to TAPE. Adjust the VR_{101} (L ch.) and VR_{102} (R ch.) for the LINE output to obtain the same value as in step 3.
5. Check to make sure that the recording level at L- and R- monophonic recording is within ±0.3dB as compared to stereo recording.

8.10 REC. AND P.B. FREQUENCY RESPONSE ADJUSTMENT (Figs. 26, 28)

To be made after "RECORDING BIAS ADJUSTMENT."

1. Connect milli voltmeter to LINE OUTPUT terminal.
   Apply the 1kHz, —10dBv (316mV) input signal to INPUT terminal, recording on Scotch No. 111 tape and playing back simultaneously.
2. Control the LINE recording level control for the output level to obtain —10dBv (316mV).
3. Keeping the LINE recording level control, attenuate the input level down to 20dB with attenuator to record the 1kHz and 15kHz and to play back simultaneously.
4. The output level in step 3 must fall within the specified response range as shown in Fig. 28.
   Adjust the L_{101} (L ch.) and L_{102} (R ch.) so that the level difference of 15kHz against 1kHz is made within ±1dB compared to the deviation between 1kHz and 15kHz at the "PLAYBACK FREQUENCY RESPONSE CONFIRMATION" step.
5. If the level deviation is greater than ±3dB, readjust after "HEAD AZIMUTH ADJUSTMENT."
6. Apply following input signals as 50, 100, 250, 2.5k, 5k, 10k, 15k and 20kHz. Check to make sure the output levels are made within the specified response ranges as shown in Fig. 28 at simultaneous recording and playback.

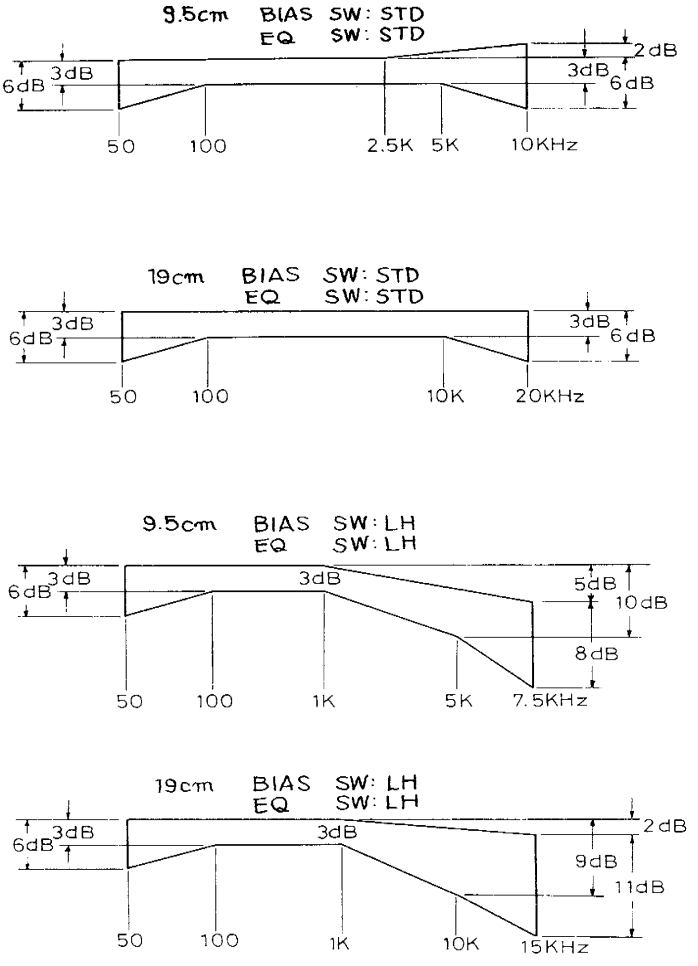


Fig. 28

9. SELECTION OF LINE FREQUENCY AND VOLTAGE for FV model

9.1 SELECTION OF LINE FREQUENCY (Figs. 29, 30)

1. Make sure power is OFF.
2. Remove back cover (A).
3. 50Hz to 60Hz:
   - Set drive belt on smaller diameter motor pulley.
   - Set switches to 60Hz.
4. 60Hz to 50Hz:
   - Set drive belt on larger diameter motor pulley.
   - Set switches to 50Hz.
5. When drive belt is set, make sure that the belt remains in its proper position as the flywheel is rotated by hand several times.
6. Clean any spots of oil that appear on the drive belt or flywheel with absolute alcohol.

9.2 SWITCHING LINE VOLTAGE SETTING AND FUSE (Figs. 30, 31)

1. Make sure power is OFF.
2. Remove back cover (A), then LINE VOLTAGE SELECTOR switch is easily accessible.
3. To remove fuse, turn fuse cap.
4. Remove fuse plug from unit.
5. Put fuse plug back so as to see proper line voltage marking through cut in edge of plug.
6. 1-ampere fuse: used in either 220V or 240V area.
   2-ampere fuse: used in 110V, 120V, or 130V area.

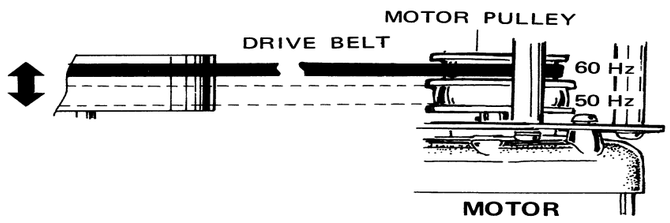


Fig. 29

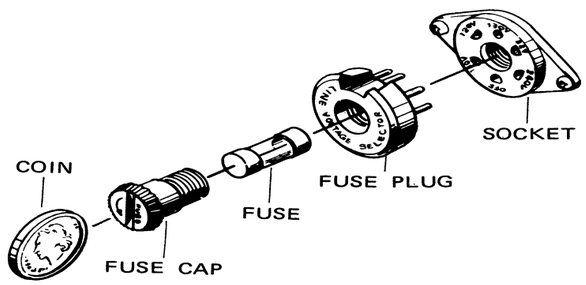


Fig. 31

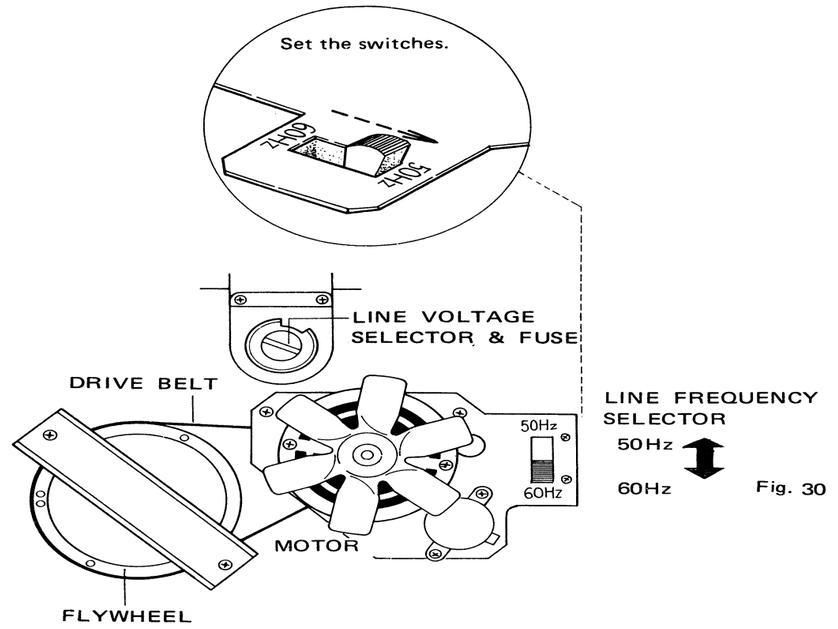
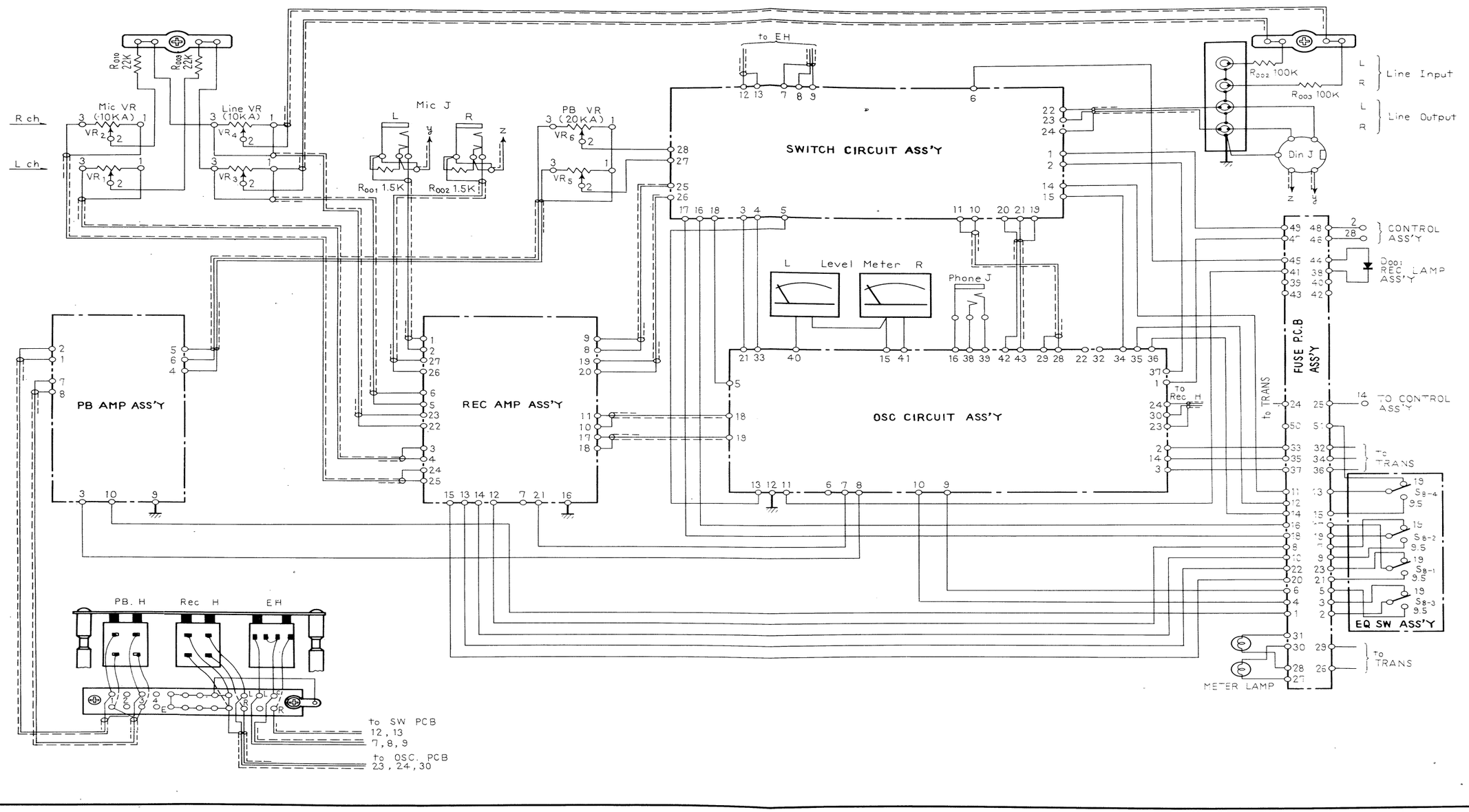


Fig. 30

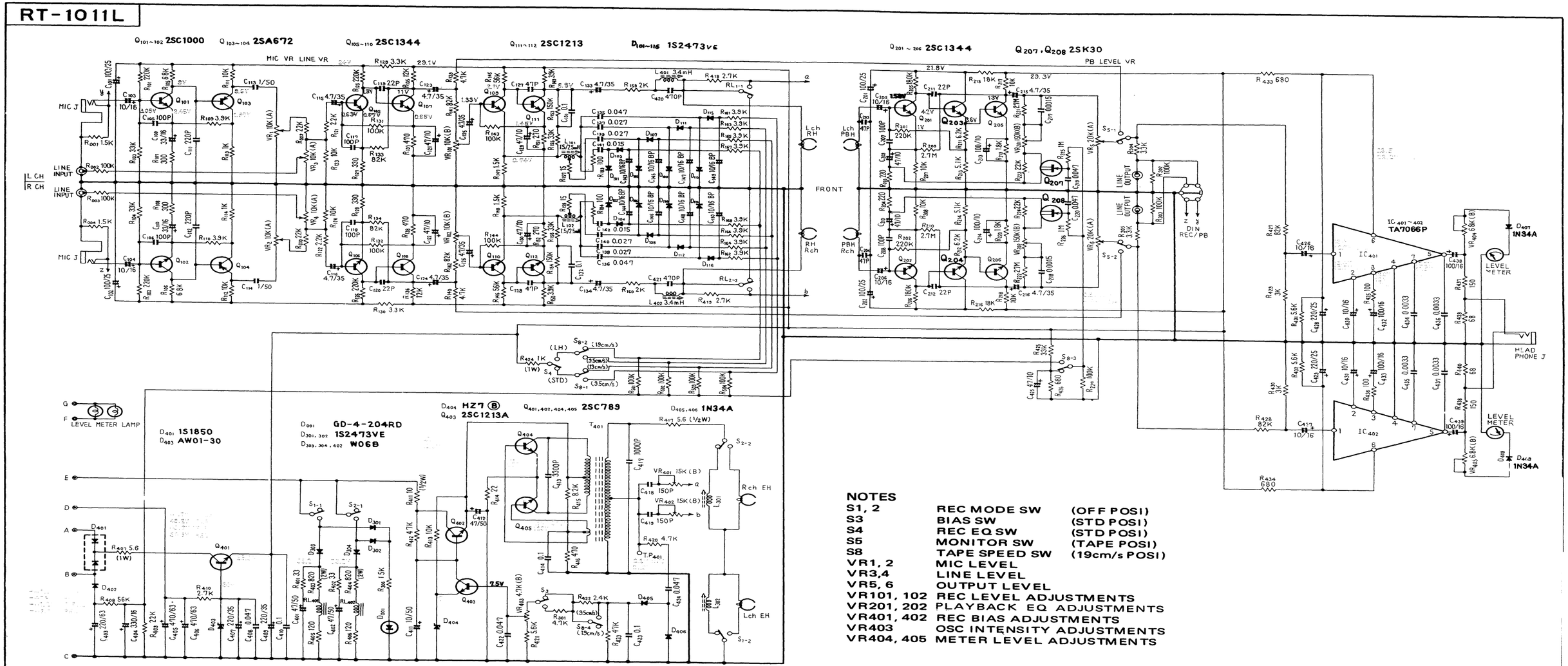
10. SCHEMATIC DIAGRAMS, P. C. BOARD PATTERNS AND PARTS LISTS

10.1 CONNECTION DIAGRAM (AMPLIFIER)

RT-1011L

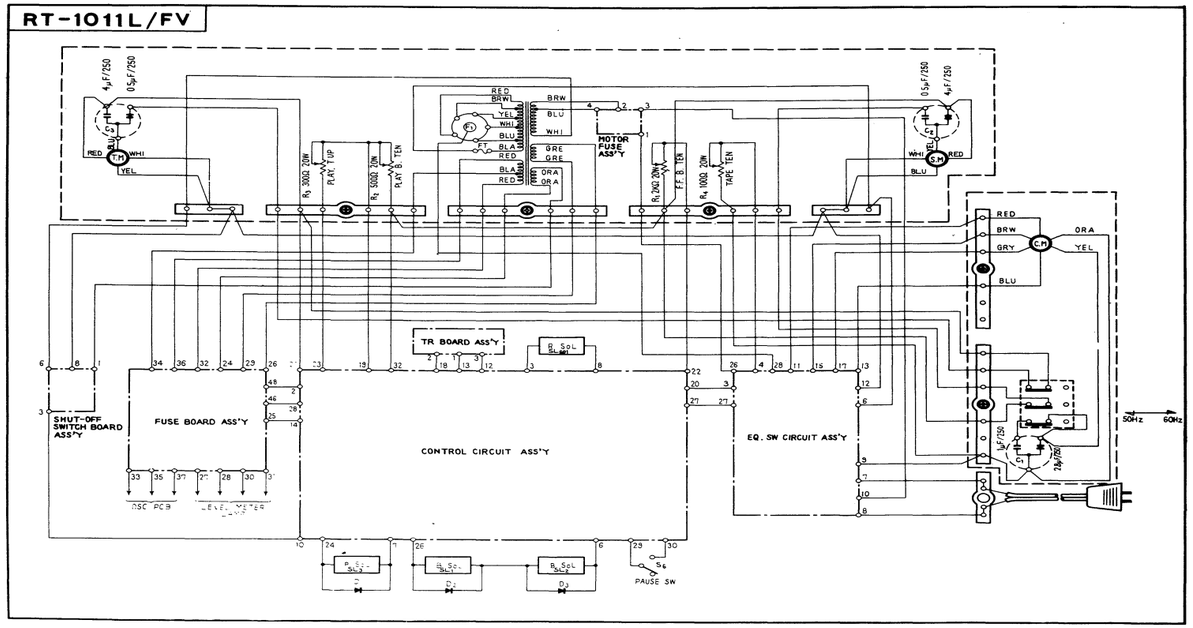


10.2 SCHEMATIC DIAGRAM (AMPLIFIER)

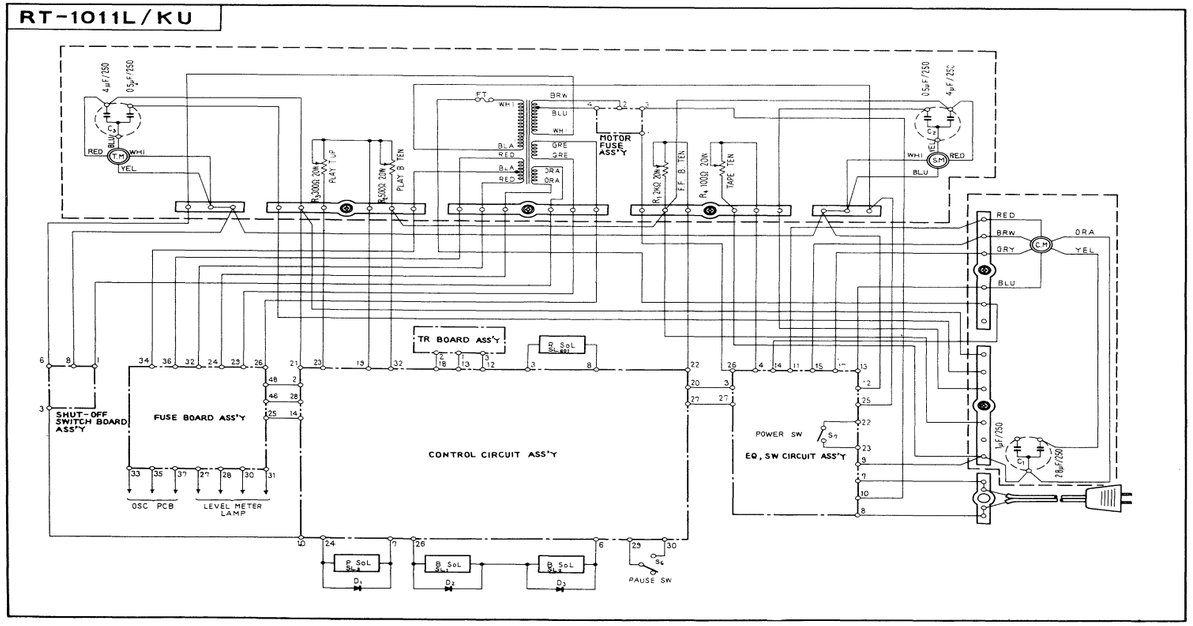


10.3 CONNECTION DIAGRAM (CONTROL)

FV model

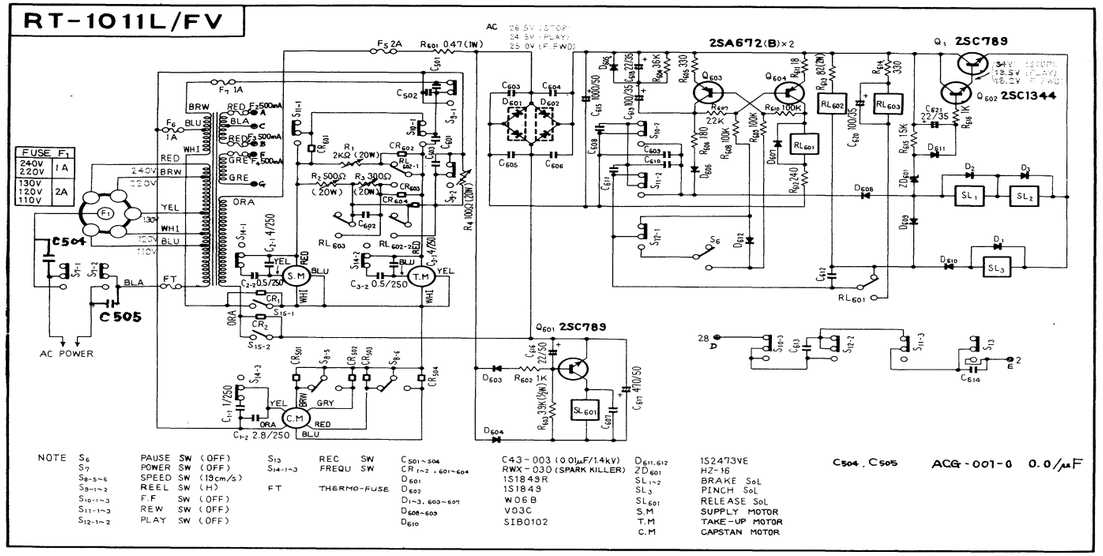


KU model

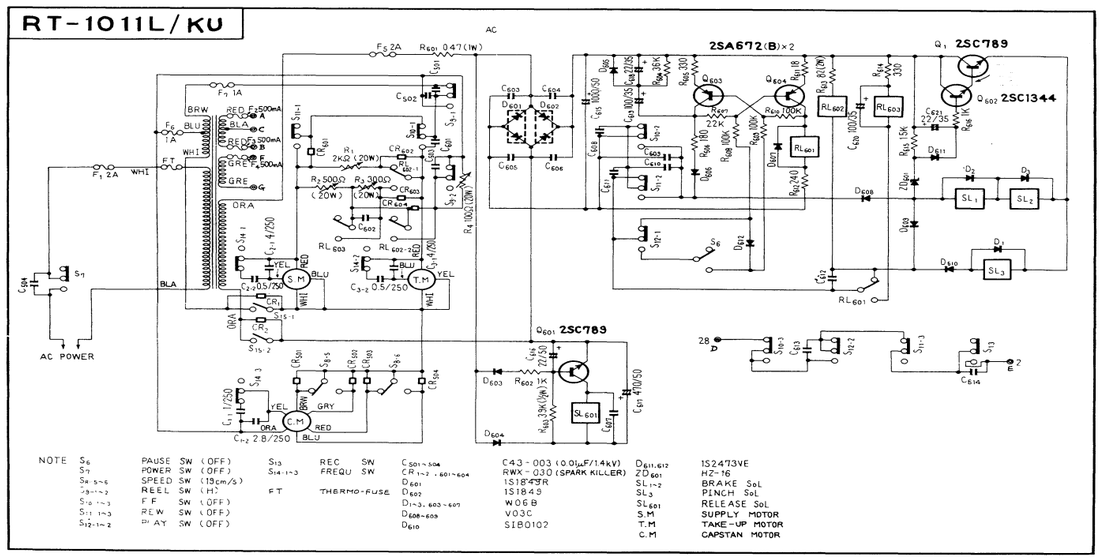


10.4 SCHEMATIC DIAGRAM (CONTROL)

FV model



KU model

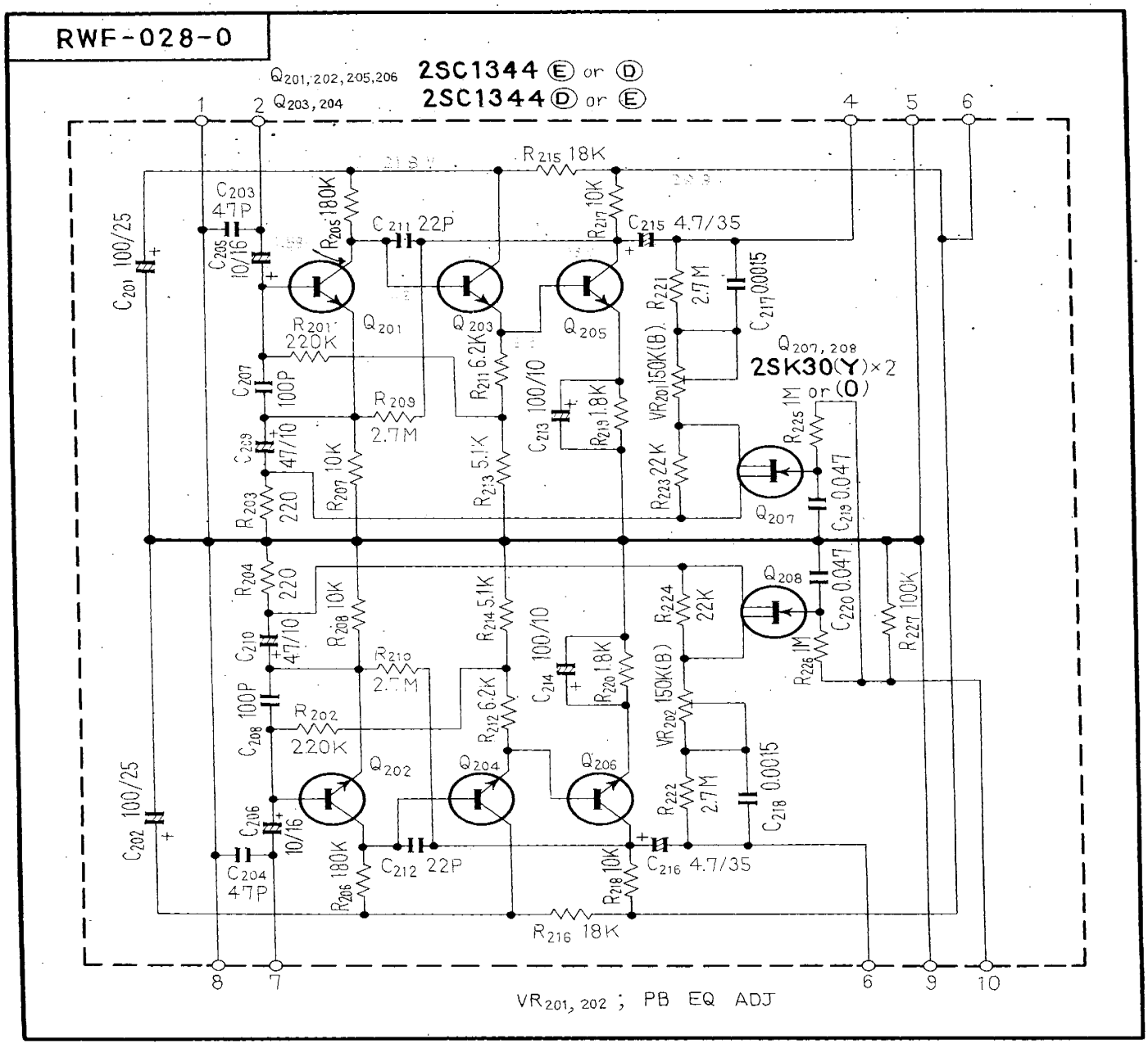


10.5 ELECTRIC PARTS

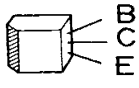
NOTE
Parts number is subject to change for the purpose of improvement with noitce of a service bulletin.
Service bulletin will be furnished whenever necessary and you are requested to amend parts number in this manual according to the instructions.

Symbol	Description	Part No.	
	Head P.C. board assembly	RWX-059-0	
	Control assembly	RWG-046-0	FV model
	Control assembly	RWG-047-0	KU model
	EQ switch circuit assembly	RWS-026-A	KU model
	EQ switch circuit assembly	RWS-027-B	FV model
	REC lamp P.C. board assembly	RWX-058-0	
	P.B. amplifier assembly	RWF-028-0	
	REC amplifier assembly	RWF-029-0	
	SW circuit assembly	RWS-024-0	
	OSC assembly	RWA-021-0	
	Fuse P.C. board assembly	RWX-061-A	
	Transistor P.C. board assembly	RWX-057-A	
	Motor fuse P.C. board assembly	RWX-048-0	
	Shut-off switch P.C. board assembly	RWX-047-0	
M1	Capstan motor	RXM-012-0	
M2,M3	Reel motor	RXM-017-0	
SL1	Brake solenoid	RXP-022-A	
SL2	Brake solenoid	RXP-022-A	
SL3	Pinch solenoid	RXP-021-A	
T1	Power transformer	RTT-048-A	FV model
	Power transformer	RTT-057-A	KU model
	Erase head	RPB-020-0	
	Recording head	RPB-021-B	
	Playback head	RPB-031-0	
C1	MP capacitor (A) 1+2.8μF 250V	RCL-015-0	
C2,C3	Phase capacitor 0.5+4μF 250V	RCL-010-0	
CR3,CR4	Spark killer	RWX-030-0	
S14	Frequency switch	RSH-013-0	FV model
S15	Microswitch (Shut-off)	RSF-013-0	
S6	Lever switch (PAUSE)	RSK-026-0	
D1~D3	Diode W06B		
Q1	Transistor 2SC789		
R1	Wire wound resistor (D)	RCN-023-0	
R2	Wire wound resistor (C)	RCN-022-0	
R3	Wire wound resistor (B)	RCN-021-0	
R4	Wire wound resistor (A)	RCN-020-0	
R001	Carbon film resistor 1.5k Ω ¼W	RD¼PS 152J	
R002	Carbon film resistor 100k Ω ¼W	RD¼PS 104J	
R003	Carbon film resistor 100k Ω ¼W	RD¼PS 104J	
R004	Carbon film resistor 1.5k Ω ¼W	RD¼PS 152J	
R009	Carbon film resistor 22k Ω ¼W	RD¼PS 223J	
R010	Carbon film resistor 22k Ω ¼W	RD¼PS 223J	
VR1, 2	Rec level control	RCV-010-B	
VR3, 4	Rec level control	RCV-010-B	
VR5, 6	Play back control	RCV-019-0	
	Line voltage selector switch (fuse holder)	AKR-027-0	FV model
	1A fuse	REK-033-0	FV model

10.6 P.B. AMPLIFIER ASSEMBLY (RWF-028)



2SC1344



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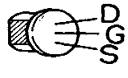
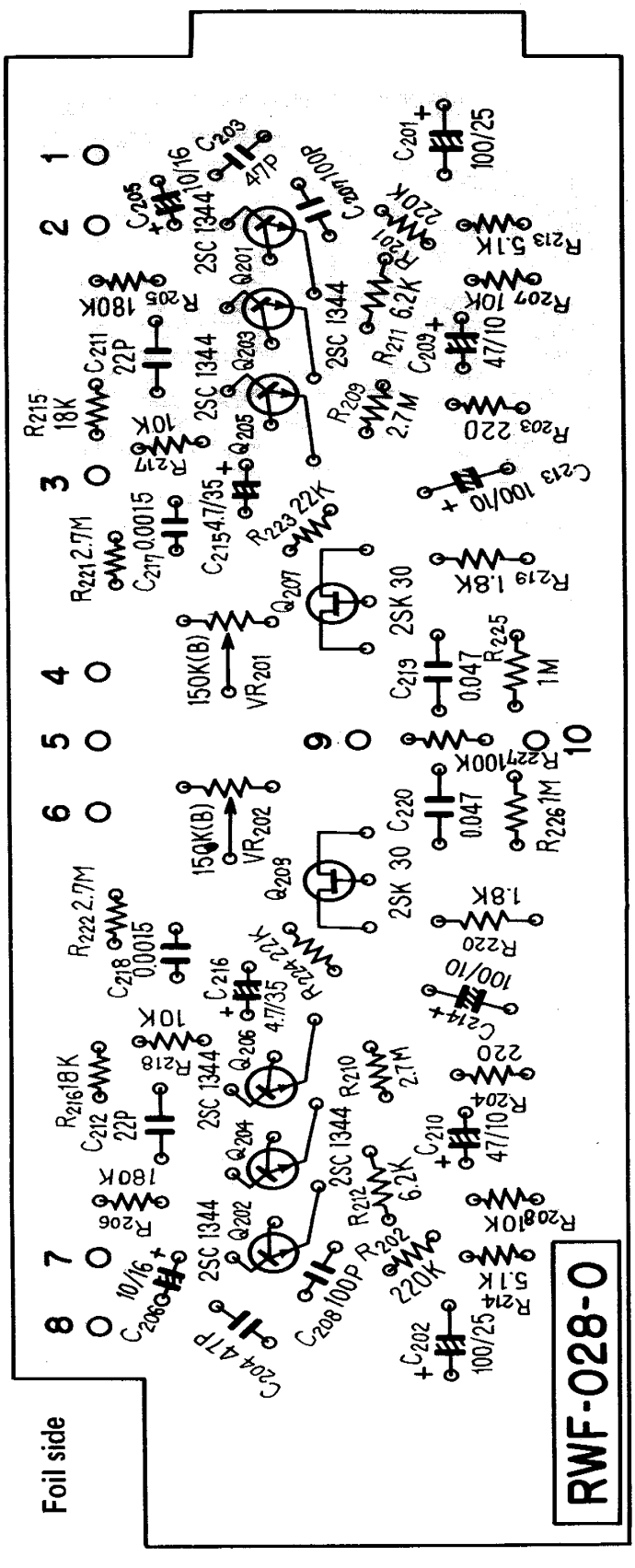



Foil side
RWF-028-0
1
2
3
4
5
6
7
8
9
10
C201 100/25
C203 47P
C205 10/16
C207 100P
2SC 1344
Q201
Q203
Q205
R205 180K
C211 22P
R215 18K
R213 5.1K
R207 10K
R211 6.2K
R209 2.7M
C209 47/10
R203 220
C213 100/10
R219 1.8K
C219 0.047
R225 1M
R227 100K
C220 0.047
R226 1M
R220 1.8K
C214 100/10
R204 220
C210 47/10
R208 10K
R212 6.2K
R210 2.7M
C208 100P
R202 220K
C202 100/25
R214 5.1K
C204 47P
C206 10/16
R206 180K
C212 22P
R216 18K
C218 0.0015
R222 2.7M
C216 4.7/35
R218 10K
R224 22K
Q202
Q204
Q206
2SC 1344
Q208
2SK 30
150K(B)
VR202
C217 0.0015
R221 2.7M
C215 4.7/35
R223 22K
Q207
VR201

• CAPACITORS: IN μF UNLESS OTHERWISE NOTED p: pF
• RESISTORS: INΩ, ¼W UNLESS OTHERWISE NOTED k: kΩ, M: MΩ

Parts List of P.B. Amplifier Assembly (RWF-028-0)

CAPACITORS

Symbol	Description			Part No.	
C201	Electrolytic	100	25V	CEA 101P 25	
C202	Electrolytic	100	25V	CEA 101P 25	
C203	Styrol	47p	50V	RCE-012-0	
C204	Styrol	47p	50V	RCE-012-0	
C205	Electrolytic	10	16V	CSZA 100M 16	
C206	Electrolytic	10	16V	CSZA 100M 16	
C207	Styrol	100p	50V	RCE-003-0	
C208	Styrol	100p	50V	RCE-003-0	
C209	Electrolytic	47	10V	CEA 470P 10	
C210	Electrolytic	47	10V	CEA 470P 10	
C211	Styrol	22p	50V	RCE-019-0	
C212	Styrol	22p	50V	RCE-019-0	
C213	Electrolytic	100	10V	CEA 101P 10	
C214	Electrolytic	100	10V	CEA 101P 10	
C215	Electrolytic	4.7	35V	CEA 4R7P 35	
C216	Electrolytic	4.7	35V	CEA 4R7P 35	
C217	Mylar	0.0015	50V	CQMA 152K 50	
C218	Mylar	0.0015	50V	CQMA 152K 50	
C219	Mylar	0.047	50V	CQMA 473K 50	
C220	Mylar	0.047	50V	CQMA 473K 50	

RESISTORS and POTENTIOMETERS

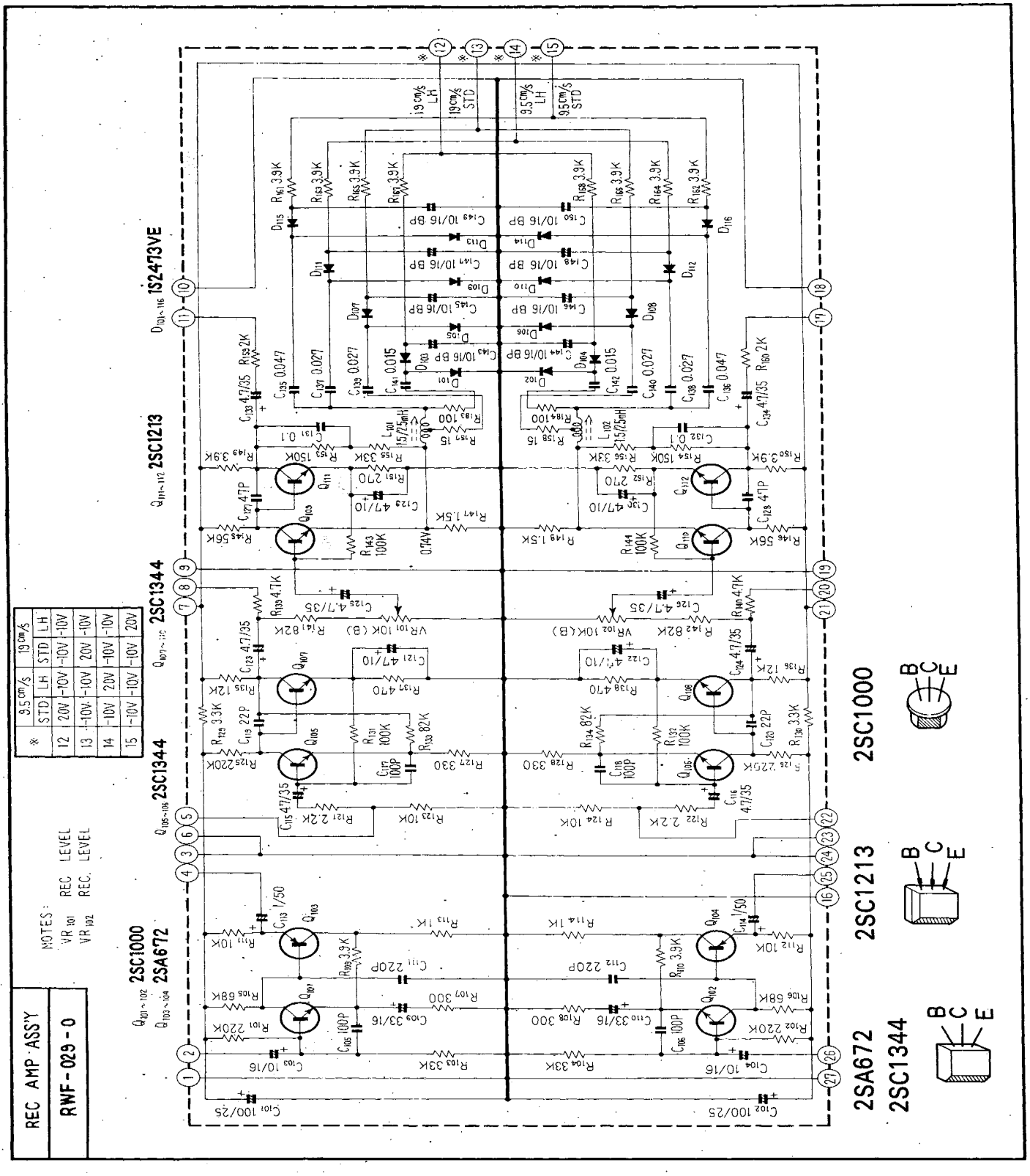
Symbol	Description		Part No.	
R201	Carbon film	220k	RD¼VS 224J	
R202	Carbon film	220k	RD¼VS 224J	
R203	Carbon film	220	RD¼VS 221J	
R204	Carbon film	220	RD¼VS 221J	
R205	Carbon film	180k	RD¼VS 184J	
R206	Carbon film	180k	RD¼VS 184J	
R207	Carbon film	10k	RD¼VS 103J	
R208	Carbon film	10k	RD¼VS 103J	
R209	Carbon film	2.7M	RD¼PS 275J	
R210	Carbon film	2.7M	RD¼PS 275J	
R211	Carbon film	6.2k	RD¼VS 622J	
R212	Carbon film	6.2k	RD¼VS 622J	
R213	Carbon film	5.1k	RD¼VS 512J	
R214	Carbon film	5.1k	RD¼VS 512J	
R215	Carbon film	18k	RD¼VS 183J	
R216	Carbon film	18k	RD¼VS 183J	
R217	Carbon film	10k	RD¼VS 103J	
R218	Carbon film	10k	RD¼VS 103J	
R219	Carbon film	1.8k	RD¼VS 182J	
R220	Carbon film	1.8k	RD¼VS 182J	
R221	Carbon film	2.7M	RD¼PS 275J	
R222	Carbon film	2.7M	RD¼PS 275J	
R223	Carbon film	22k	RD¼VS 223J	
R224	Carbon film	22k	RD¼VS 223J	
R225	Carbon film	1M	RD¼VS 105J	

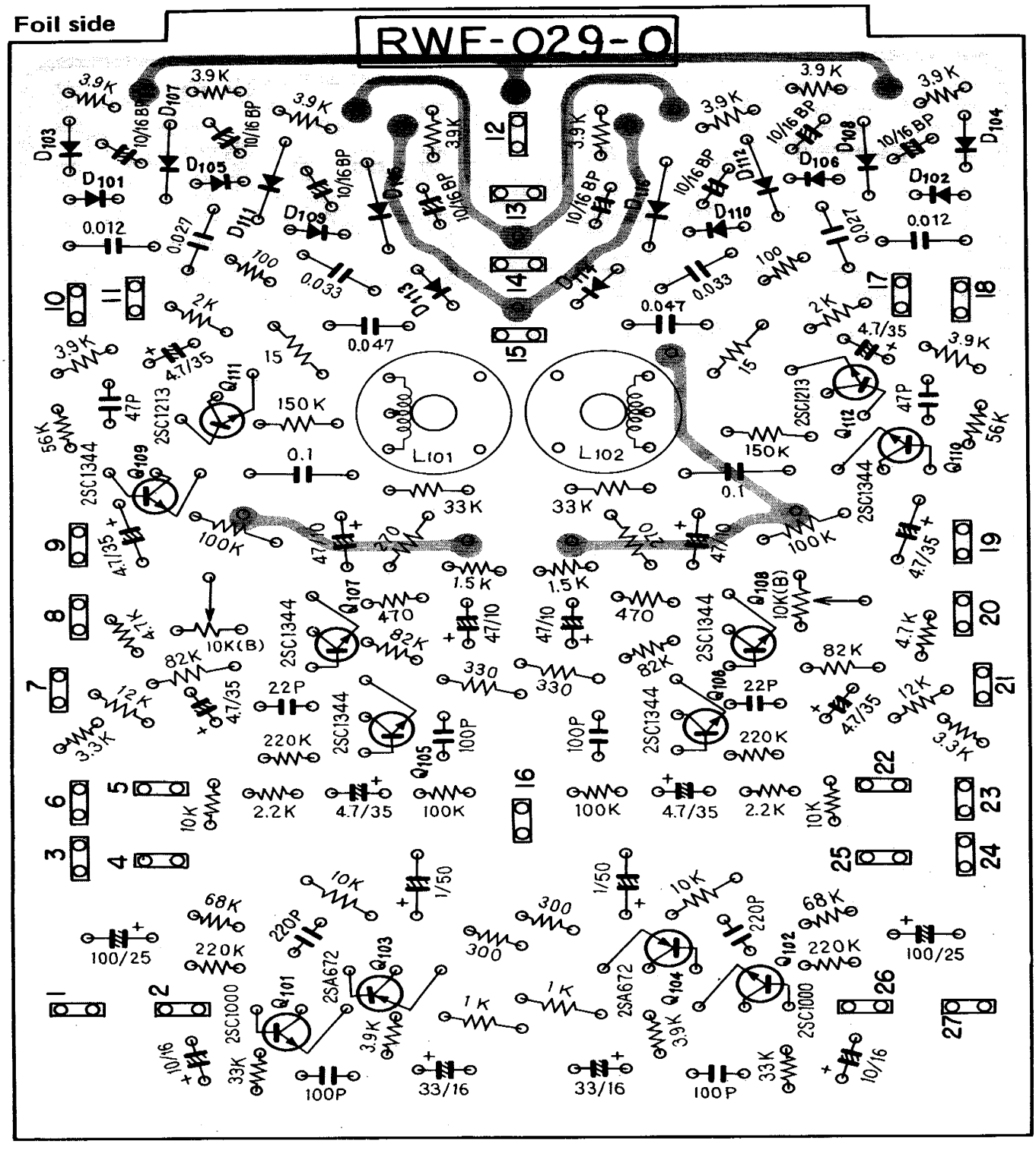
Symbol	Description	Part No.	
R226	Carbon film 1M	RD¼VS 105J	
VR201	Semi-fixed 150k-B	C92-860-0	
VR202	Semi-fixed 150k-B	C92-860-0	

SEMICONDUCTORS

Symbol	Description	Part No.	
Q201	Transistor 2SC1344-E or D		
Q202	Transistor 2SC1344-E or D		
Q203	Transistor 2SC1344-D or E		
Q204	Transistor 2SC1344-D or E		
Q205	Transistor 2SC1344-E or D		
Q206	Transistor 2SC1344-E or D		
Q207	FET 2SK30 -Y		
Q208	FET 2SK30 -Y		

10.7 REC. AMPLIFIER ASSEMBLY (RWF-029)




Foil side
RWF-029-0
L101
L102
DIODES : IS2473VE
10/16 BP : BI-POLAR CAPACITOR

Parts List of REC Amp Assembly (RWF-029-0)

CAPACITORS

Symbol	Description			Part No.	
C101	Electrolytic	100	25V	CEA 101P 25	
C102	Electrolytic	100	25V	CEA 101P 25	
C103	Electrolytic	10	16V	CSZA 100M 16	
C104	Electrolytic	10	16V	CSZA 100M 16	
C105	Styrol	100p	50V	RCE-003-0	
C106	Styrol	100p	50V	RCE-003-0	
C107	.....	.....	.....	....	
C108	.....	.....	.....	....	
C109	Electrolytic	33	16V	CEA 330P 16	
C110	Electrolytic	33	16V	CEA 330P 16	
C111	Styrol	220p	50V	RCE-006-0	
C112	Styrol	220p	50V	RCE-006-0	
C113	Electrolytic	1	50V	CEA 010P 50	
C114	Electrolytic	1	50V	CEA 010P 50	
C115	Electrolytic	4.7	35V	CEA 4R7P 35	
C116	Electrolytic	4.7	35V	CEA 4R7P 35	
C117	Styrol	100p	50V	RCE-003-0	
C118	Styrol	100p	50V	RCE-003-0	
C119	Styrol	22p	50V	RCE-019-0	
C120	Styrol	22p	50V	RCE-019-0	
C121	Electrolytic	47	10V	CEA 470P 10	
C122	Electrolytic	47	10V	CEA 470P 10	
C123	Electrolytic	4.7	35V	CEA 4R7P 35	
C124	Electrolytic	4.7	35V	CEA 4R7P 35	
C125	Electrolytic	4.7	35V	CEA 4R7P 35	
C126	Electrolytic	4.7	35V	CEA 4R7P 35	
C127	Styrol	47p	50V	RCE-012-0	
C128	Styrol	47p	50V	RCE-012-0	
C129	Electrolytic	47	10V	CEA 470P 10	
C130	Electrolytic	47	10V	CEA 470P 10	
C131	Mylar	0.1	50V	CQMA 104K 50	
C132	Mylar	0.1	50V	CQMA 104K 50	
C133	Electrolytic	4.7	35V	CEA 4R4P 35	
C134	Electrolytic	4.7	35V	CEA 4R7P 35	
C135	Mylar	0.047	50V	CQMA 473K 50	
C136	Mylar	0.047	50V	CQMA 473K 50	
C137	Mylar	0.027	50V	CQMA 273K 50	
C138	Mylar	0.027	50V	CQMA 273K 50	
C139	Mylar	0.027	50V	CQMA 273K 50	
C140	Mylar	0.027	50V	CQMA 273K 50	
C141	Mylar	0.015	50V	CQMA 153K 50	
C142	Mylar	0.015	50V	CQMA 153K 50	
C143	Electrolytic	10	16V	RCH-011-0	Bi-polar
C144	Electrolytic	10	16V	RCH-011-0	Bi-polar
C145	Electrolytic	10	16V	RCH-011-0	Bi-polar

Symbol	Description			Part No.	
C146	Electrolytic	10	16V	RCH-011-0	Bi-polar
C147	Electrolytic	10	16V	RCH-011-0	Bi-polar
C148	Electrolytic	10	16V	RCH-011-0	Bi-polar
C149	Electrolytic	10	16V	RCH-011-0	Bi-polar
C150	Electrolytic	10	16V	RCH-011-0	Bi-polar

RESISTORS

Symbol	Description		Part No.	
R101	Carbon film	220k	RD¼VS 224J	
R102	Carbon film	220k	RD¼VS 224J	
R103	Carbon film	33k	RD¼VS 333J	
R104	Carbon film	33k	RD¼VS 333J	
R105	Carbon film	68k	RD¼VS 683J	
R106	Carbon film	68k	RD¼VS 683J	
R107	Carbon film	300	RD¼VS 301J	
R108	Carbon film	300	RD¼VS 301J	
R109	Carbon film	3.9k	RD¼VS 392J	
R110	Carbon film	3.9k	RD¼VS 392J	
R111	Carbon film	10k	RD¼VS 103J	
R112	Carbon film	10k	RD¼VS 103J	
R113	Carbon film	1k	RD¼VS 102J	
R114	Carbon film	1k	RD¼VS 102J	
R115	....	.....	....	
R121	Carbon film	2.2k	RD¼VS 222J	
R122	Carbon film	2.2k	RD¼VS 222J	
R123	Carbon film	10k	RD¼VS 103J	
R124	Carbon film	10k	RD¼VS 103J	
R125	Carbon film	220k	RD¼VS 224J	
R126	Carbon film	220k	RD¼VS 224J	
R127	Carbon film	330	RD¼VS 331J	
R128	Carbon film	330	RD¼VS 331J	
R129	Carbon film	3.3k	RD¼VS 332J	
R130	Carbon film	3.3k	RD¼VS 332J	
R131	Carbon film	100k	RD¼VS 104J	
R132	Carbon film	100k	RD¼VS 104J	
R133	Carbon film	82k	RD¼VS 823J	
R134	Carbon film	82k	RD¼VS 823J	
R135	Carbon film	12k	RD¼VS 123J	
R136	Carbon film	12k	RD¼VS 123J	
R137	Carbon film	470	RD¼VS 471J	
R138	Carbon film	470	RD¼VS 471J	
R139	Carbon film	4.7k	RD¼VS 472J	
R140	Carbon film	4.7k	RD¼VS 472J	
R141	Carbon film	82k	RD¼VS 823J	
R142	Carbon film	82k	RD¼VS 823J	
R142	Carbon film	82k	RD¼VS 823J	
R143	Carbon film	100k	RD¼VS 104J	
R144	Carbon film	100k	RD¼VS 104J	
R145	Carbon film	56k	RD¼VS 563J	

Symbol	Description		Part No.	
R146	Carbon film	56k	RD¼VS 563J	
R147	Carbon film	1.5k	RD¼VS 152J	
R148	Carbon film	1.5k	RD¼VS 152J	
R149	Carbon film	3.9k	RD¼VS 392J	
R150	Carbon film	3.9k	RD¼VS 392J	
R151	Carbon film	270	RD¼VS 271J	
R152	Carbon film	270	RD¼VS 271J	
R153	Carbon film	150k	RD¼VS 154J	
R154	Carbon film	150k	RD¼VS 154J	
R155	Carbon film	33k	RD¼VS 333J	
R156	Carbon film	33k	RD¼VS 333J	
R157	Carbon film	15	RD¼VS 150J	
R158	Carbon film	15	RD¼VS 150J	
R159	Carbon film	2k	RD¼VS 202J	
R160	Carbon film	2k	RD¼VS 202J	
R161	Carbon film	3.9k	RD¼VS 392J	
R162	Carbon film	3.9k	RD¼VS 392J	
R163	Carbon film	3.9k	RD¼VS 392J	
R164	Carbon film	3.9k	RD¼VS 392J	
R165	Carbon film	3.9k	RD¼VS 392J	
R166	Carbon film	3.9k	RD¼VS 392J	
R167	Carbon film	3.9k	RD¼VS 392J	
R168	Carbon film	3.9k	RD¼VS 392J	
R169	....	.....	....	
R170	....	.....	....	
R183	Carbon film	100	RD¼VS 101J	
R184	Carbon film	100	RD¼VS 101J	
VR101	Semi-fixed	10k-B	C92-049-0	
VR102	Semi-fixed	10k-B	C92-049-0	

SEMICONDUCTORS

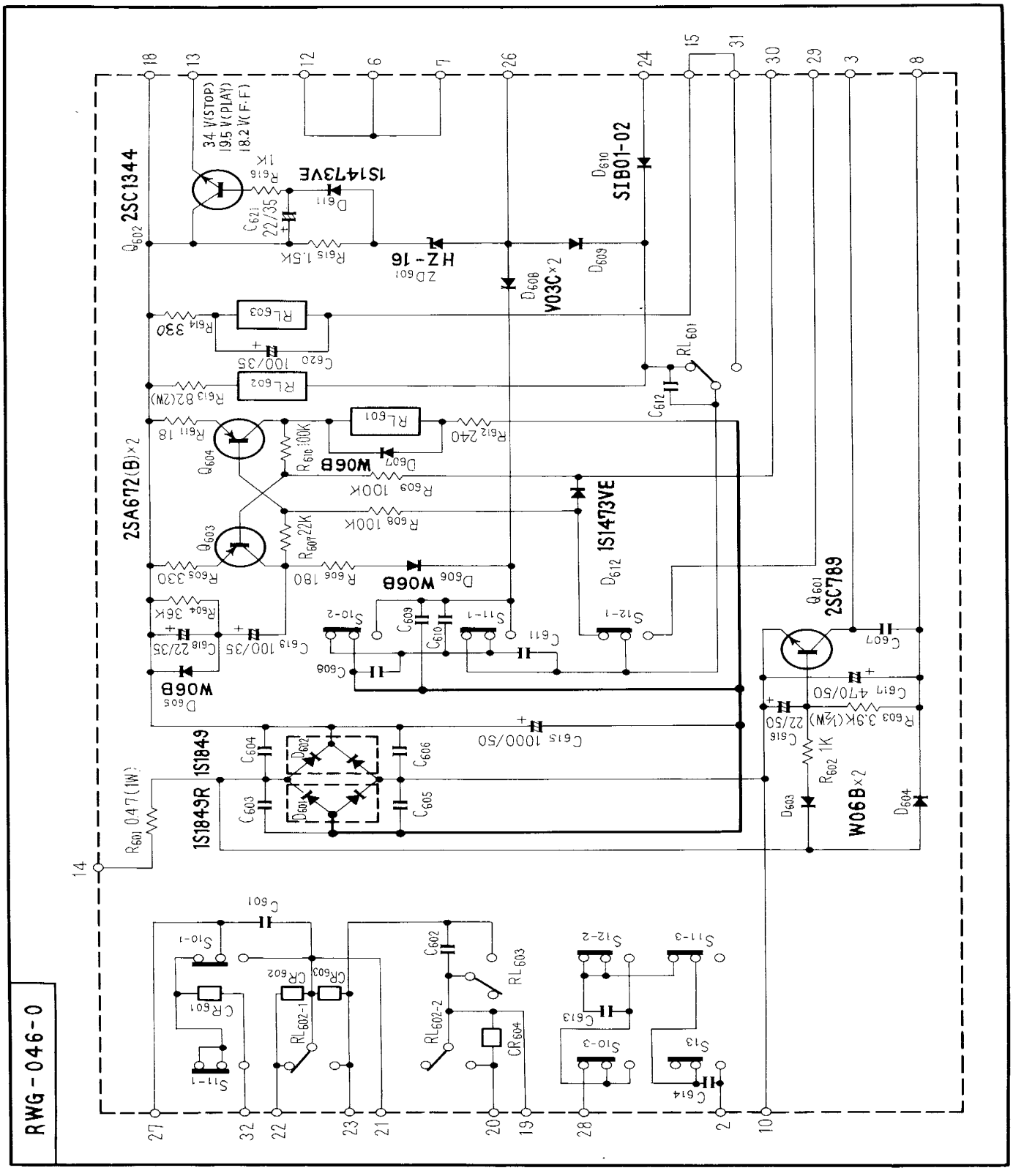
Symbol	Description		Part No.	
Q101	Transistor	2SC1000-GR or BL		
Q102	Transistor	2SC1000-GR or BL		
Q103	Transistor	2SA672-B or C		
Q104	Transistor	2SA672-B or C		
Q105	Transistor	2SC1344-E or D		
Q106	Transistor	2SC1344-E or D		
Q107	Transistor	2SC1344-D or E		
Q108	Transistor	2SC1344-D or E		
Q109	Transistor	2SC1344-D or E		
Q110	Transistor	2SC1344-D or E		
Q111	Transistor	2SC1213-B or C		
Q112	Transistor	2SC1213-B or C		
D101	Diode	1S2473VE		
D102	Diode	1S2473VE		
D103	Diode	1S2473VE		
D104	Diode	1S2473VE		
D105	Diode	1S2473VE		

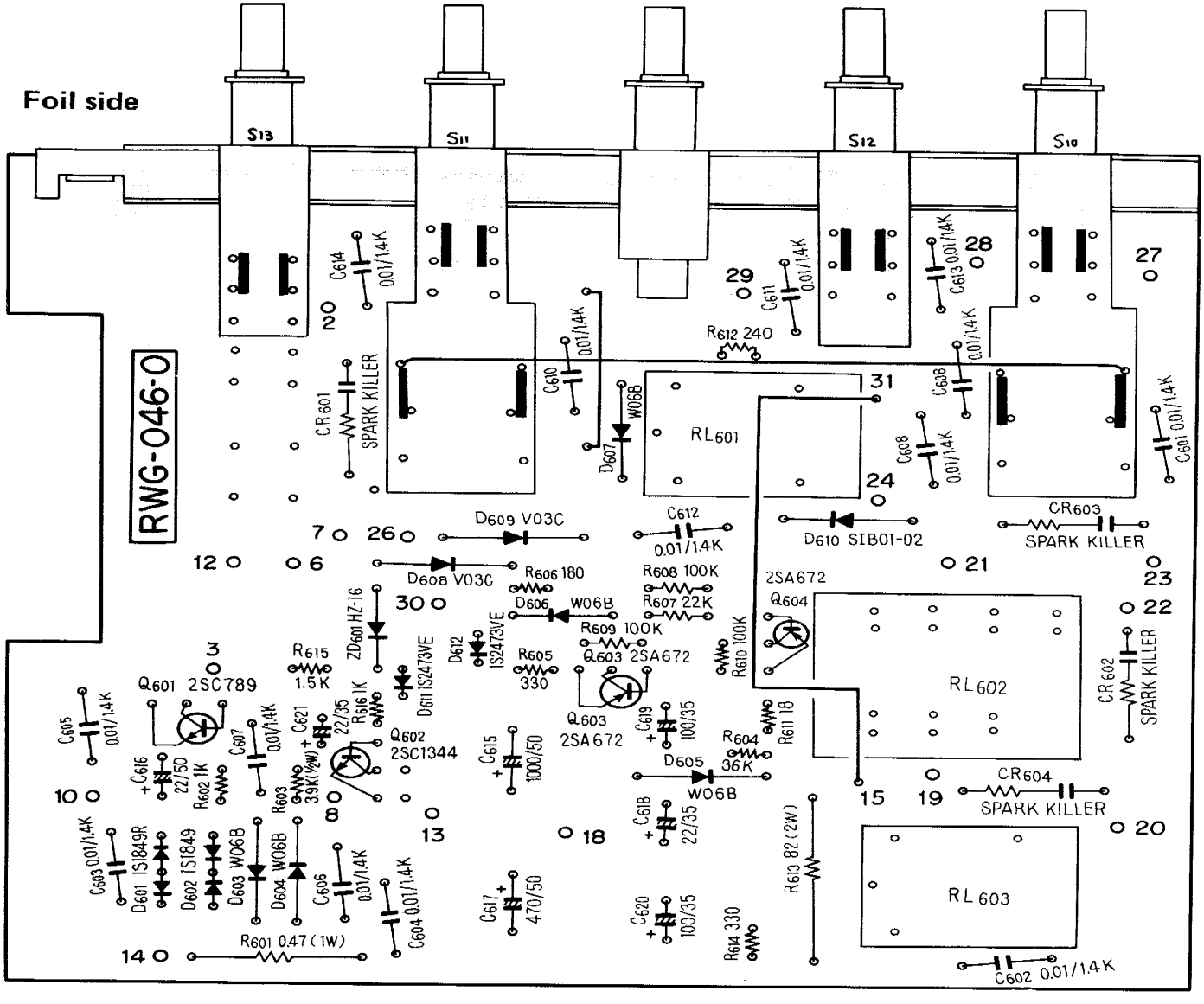
Symbol	Description		Part No.	
D106	Diode	1S2473VE		
D107	Diode	1S2473VE		
D108	Diode	1S2473VE		
D109	Diode	1S2473VE		
D110	Diode	1S2473VE		
D111	Diode	1S2473VE		
D112	Diode	1S2473VE		
D113	Diode	1S2473VE		
D114	Diode	1S2473VE		
D115	Diode	1S2473VE		
D116	Diode	1S2473VE		

OTHERS

Symbol	Description		Part No.	
L101	Peaking coil	RTF-011-0		
L102	Peaking coil	RTF-011-0		

10.8 CONTROL ASSEMBLY (RWG-046) for FV MODEL





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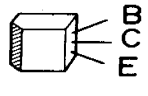
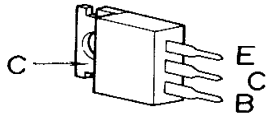
2SC1344



2SC789



Parts List of Control Assembly (RWG-046-0)

CAPACITORS

Symbol	Description			Part No.	
C601	Ceramic	0.01	DC 1.4kV	C43-003-0	
C602	Ceramic	0.01	DC 1.4kV	C43-003-0	
C603	Ceramic	0.01	DC 1.4kV	C43-003-0	
C604	Ceramic	0.01	DC 1.4kV	C43-003-0	
C605	Ceramic	0.01	DC 1.4kV	C43-003-0	
C606	Ceramic	0.01	DC 1.4kV	C43-003-0	
C607	Ceramic	0.01	DC 1.4kV	C43-003-0	
C608	Ceramic	0.01	DC 1.4kV	C43-003-0	
C609	Ceramic	0.01	DC 1.4kV	C43-003-0	
C610	Ceramic	0.01	DC 1.4kV	C43-003-0	
C611	Ceramic	0.01	DC 1.4kV	C43-003-0	
C612	Ceramic	0.01	DC 1.4kV	C43-003-0	
C613	Ceramic	0.01	DC 1.4kV	C43-003-0	
C614	Ceramic	0.01	DC 1.4kV	C43-003-0	
C615	Electrolytic	1000	50V	CEA 102P 50	
C616	Electrolytic	22	50V	CEA 220P 50	
C617	Electrolytic	470	50V	CEA 471P 50	
C618	Electrolytic	22	35V	CEA 220P 35	
C619	Electrolytic	100	35V	CEA 101P 35	
C620	Electrolytic	100	35V	CEA 101P 35	
C621	Electrolytic	22	35V	CEA 220P 35	
C622	Mylar	0.01	50V	CQMA 103K 50	

RESISTORS

Symbol	Description			Part No.	
R601	Metal film	0.47	1W	RN1S R47K	
R602	Carbon film	1k		RD¼VS 102J	
R603	Carbon film	3.9k	½W	RD½PW 392J	
R604	Carbon film	36k		RD¼VS 363J	
R605	Carbon film	330		RD¼PSF 331J	
R606	Carbon film	180		RD¼SF 181J	
R607	Carbon film	22k		RD¼VS 223J	
R608	Carbon film	100k		RD¼VS 104J	
R609	Carbon film	100k		RD¼VS 104J	
R610	Carbon film	100k		RD¼VS 104J	
R611	Carbon film	18		RD¼VS 180J	
R612	Carbon film	240		RD¼PSF 241J	
R613	Metal oxied	82	2W	RS2P 820J	
R614	Carbon film	330		RD¼PSF 331 J	
R615	Carbon film	1.5k		RD¼VS 152J	
R616	Carbon film	1k		RD¼VS 102J	

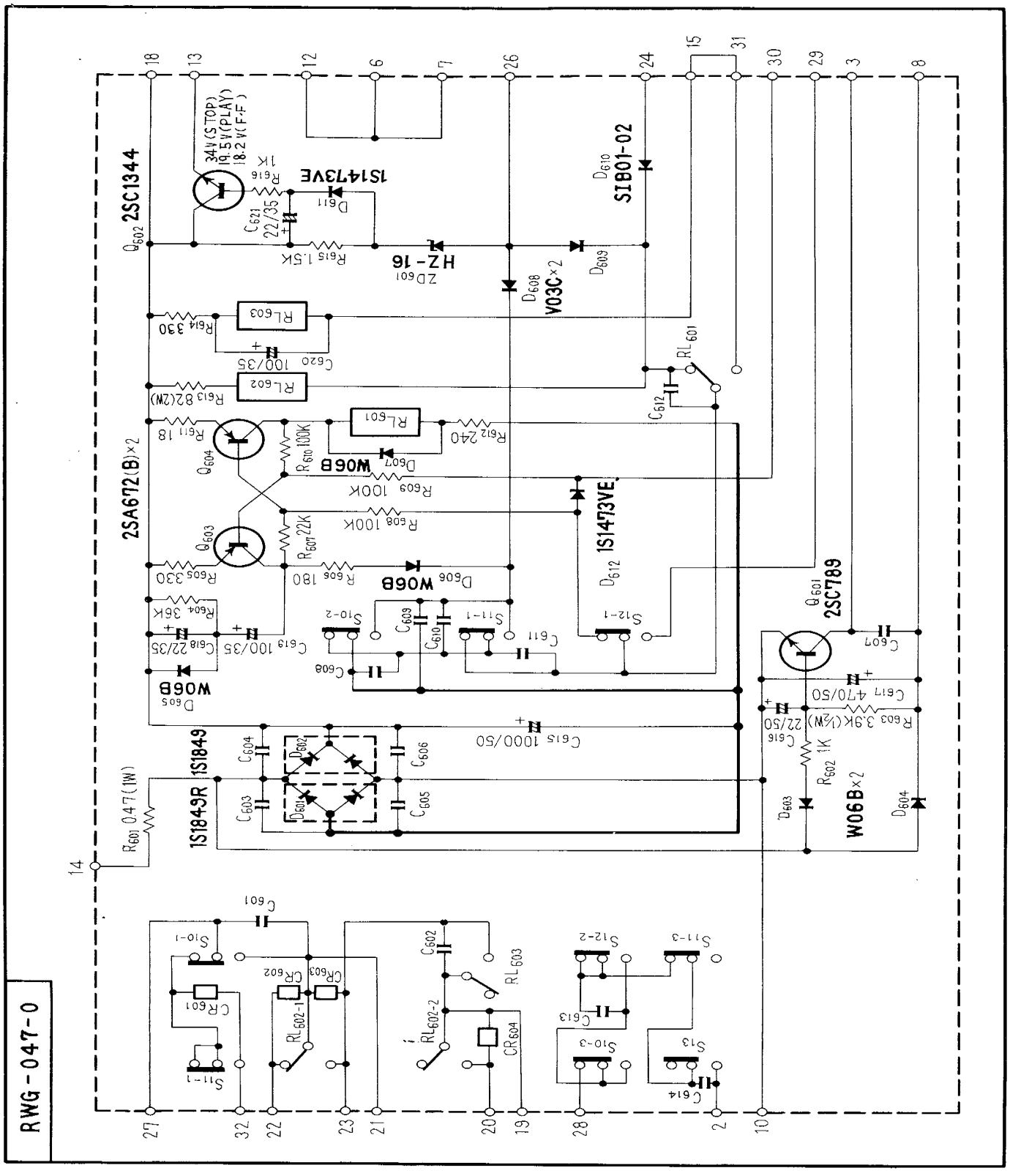
SEMICONDUCTORS

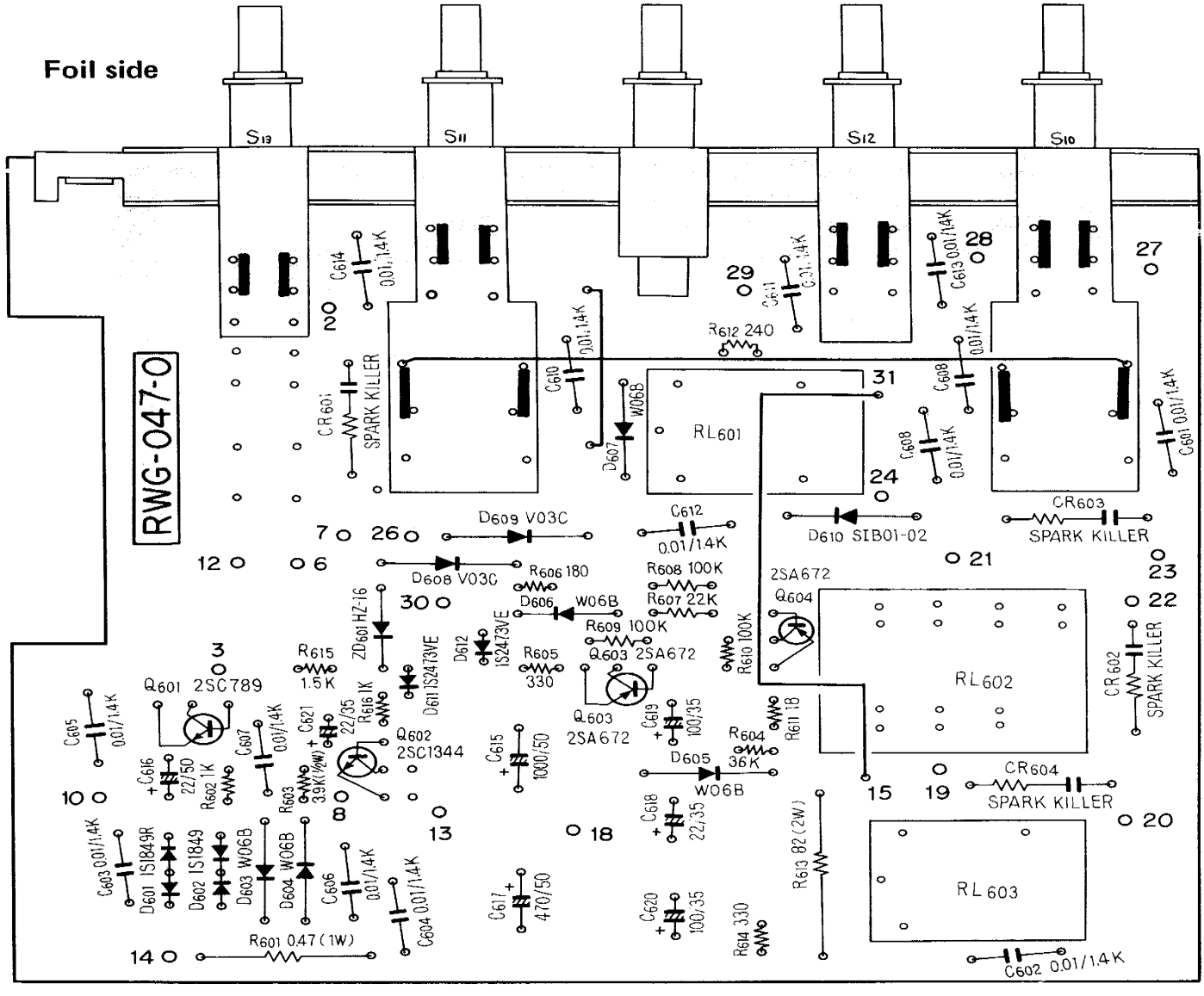
Symbol	Description		Part No.	
Q601	Transistor	2SC789-0 or Y		
Q602	Transistor	2SC1344-D or E		
Q603	Transistor	2SA672-B		
Q604	Transistor	2SA672-B		
D601	Diode	1S1849		
D602	Diode	1S1849R		
D603	Diode	W-06B		
D604	Diode	W-06B		
D605	Diode	W-06B		
D606	Diode	W-06B		
D607	Diode	W-06B		
D608	Diode	V-03C		
D609	Diode	V-03C		
D610	Diode	SIB01-02		
D611	Diode	1S2473VE		
D612	Diode	1S2473VE		
ZD601	Zener diode	HZ-16		
CR601	Spark killer		RWX-030-0	
CR602	Spark killer		RWX-030-0	
CR603	Spark killer		RWX-030-0	
CR604	Spark killer		RWX-030-0	

OTHERS

Symbol	Description	Part No.	
RL601	Relay	RSR-011-0	
RL602	Relay	RSR-016-0	
RL603	Relay	RSR-011-0	
SL601	Solenoid	RXP-019-A	
S10	Push switch (F.F)	RSG-025-0	
S11	Push switch (REW)	RSG-025-0	
S12	Push switch (PLAY)	RSG-025-0	
S13	Push switch (REC)	RSG-025-0	

10.9 CONTROL ASSEMBLY (RWG-047) for KU MODEL





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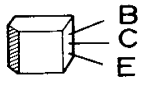
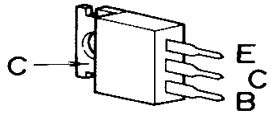
2SA672



2SC789



Parts List of Control Assembly (RWG-047-0)

CAPACITORS

Symbol	Description			Part No.	
C601	Ceramic	0.01	DC 1.4kV	C43-003-0	
C602	Ceramic	0.01	DC 1.4kV	C43-003-0	
C603	Ceramic	0.01	DC 1.4kV	C43-003-0	
C604	Ceramic	0.01	DC 1.4kV	C43-003-0	
C605	Ceramic	0.01	DC 1.4kV	C43-003-0	
C606	Ceramic	0.01	DC 1.4kV	C43-003-0	
C607	Ceramic	0.01	DC 1.4kV	C43-003-0	
C608	Ceramic	0.01	DC 1.4kV	C43-003-0	
C609	Ceramic	0.01	DC 1.4kV	C43-003-0	
C610	Ceramic	0.01	DC 1.4kV	C43-003-0	
C611	Ceramic	0.01	DC 1.4kV	C43-003-0	
C612	Ceramic	0.01	DC 1.4kV	C43-003-0	
C613	Ceramic	0.01	DC 1.4kV	C43-003-0	
C614	Ceramic	0.01	DC 1.4kV	C43-003-0	
C615	Electrolytic	1000	50V	CEA 102P 50	
C616	Electrolytic	22	50V	CEA 220P 50	
C617	Electrolytic	470	50V	CEA 471P 50	
C618	Electrolytic	22	35V	CEA 220P 35	
C619	Electrolytic	100	35V	CEA 101P 35	
C620	Electrolytic	100	35V	CEA 101P 35	
C621	Electrolytic	22	35V	CEA 220P 35	
C622	Mylar	0.01	50V	CQMA 103K 50	

RESISTORS

Symbol	Description			Part No.	
R601	Metal film	0.47	1W	RN1S R47K	
R602	Carbon film	1k		RD¼VS 102J	
R603	Carbon film	3.9k	½W	RD½PW 392J	
R604	Carbon film	36k		RD¼VS 363J	
R605	Carbon film	330		RD¼PSF 331J	
R606	Carbon film	180		RD¼SF 181J	
R607	Carbon film	22k		RD¼VS 223J	
R608	Carbon film	100k		RD¼VS 104J	
R609	Carbon film	100k		RD¼VS 104J	
R610	Carbon film	100k		RD¼VS 104J	
R611	Carbon film	18		RD¼VS 180J	
R612	Carbon film	240		RD¼PSF 241J	
R613	Metal oxied	82	2W	RS2P 820J	
R614	Carbon film	330		RD¼PSF 331 J	
R615	Carbon film	1.5k		RD¼VS 152J	
R616	Carbon film	1k		RD¼VS 102J	

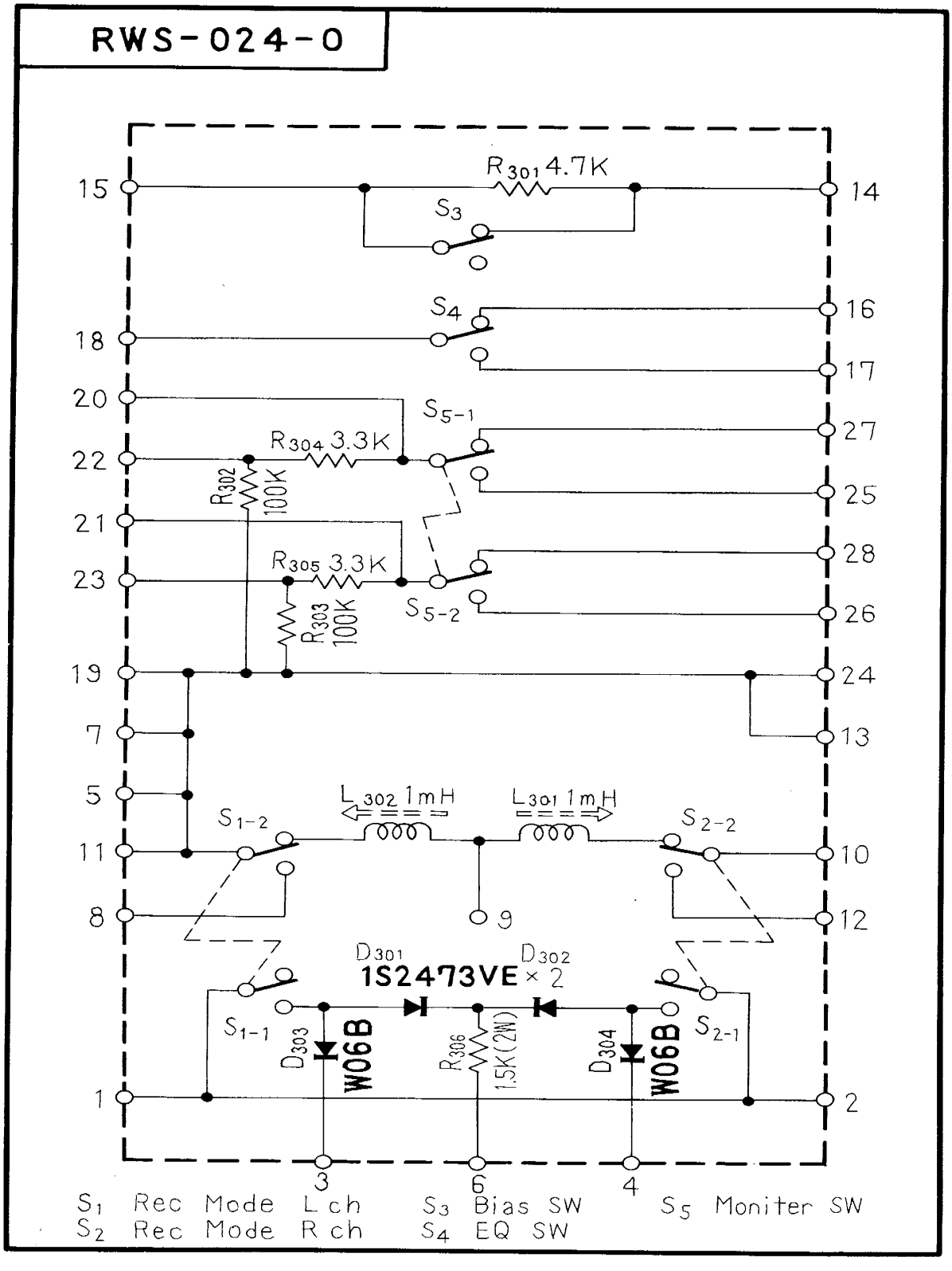
SEMICONDUCTORS

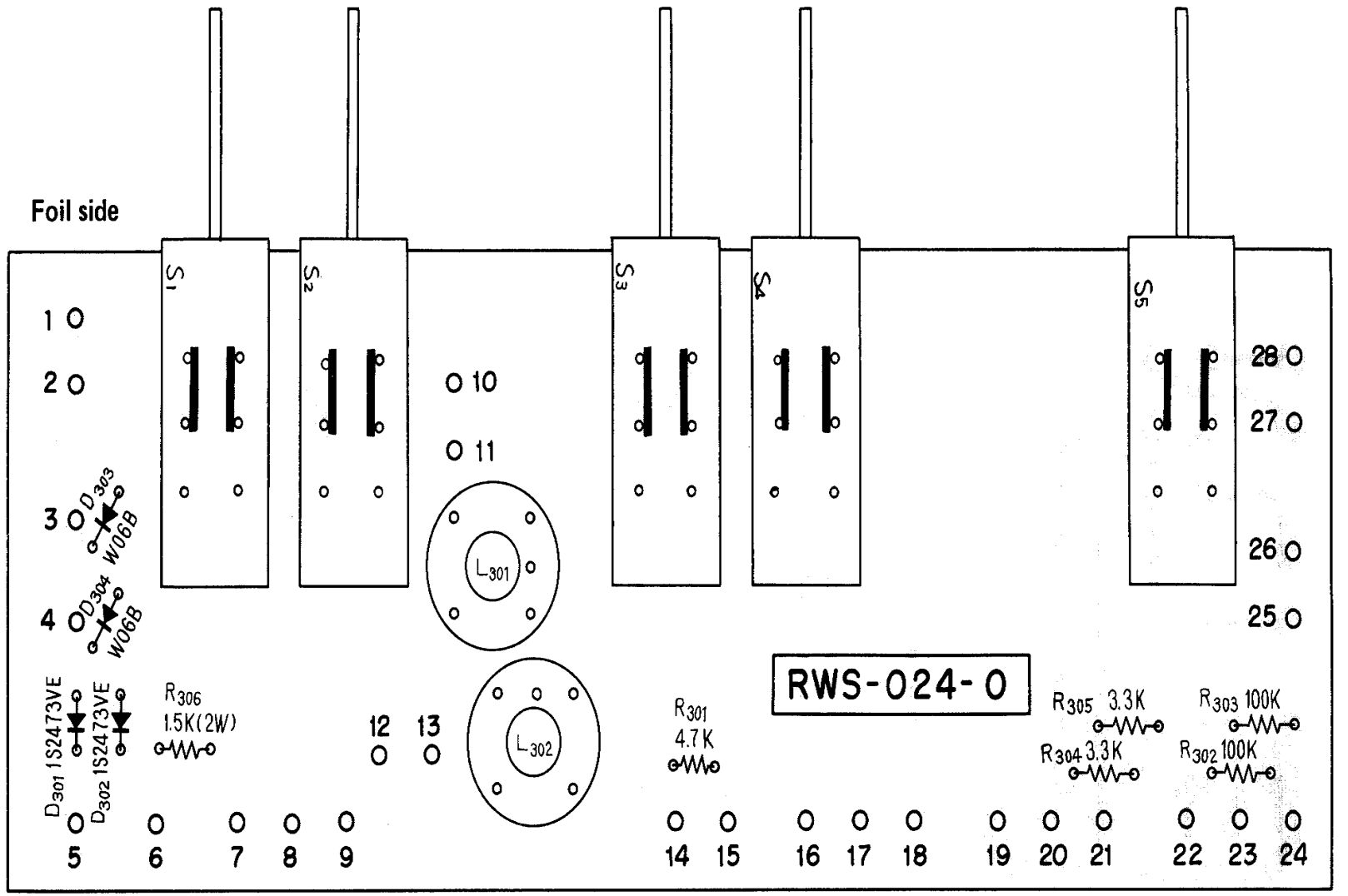
Symbol	Description		Part No.	
Q601	Transistor	2SC789-0 or Y		
Q602	Transistor	2SC1344-D or E		
Q603	Transistor	2SA672-B		
Q604	Transistor	2SA672-B		
D601	Diode	1S1849		
D602	Diode	1S1849R		
D603	Diode	W-06B		
D604	Diode	W-06B		
D605	Diode	W-06B		
D606	Diode	W-06B		
D607	Diode	W-06B		
D608	Diode	V-03C		
D609	Diode	V-03C		
D610	Diode	SIB01-02		
D611	Diode	1S2473VE		
D612	Diode	1S2473VE		
ZD601	Zener diode	HZ-16		
CR601	Spark killer		RWX-030-0	
CR602	Spark killer		RWX-030-0	
CR603	Spark killer		RWX-030-0	
CR604	Spark killer		RWX-030-0	

OTHERS

Symbol	Description	Part No.	
RL601	Relay	RSR-017-0	
RL602	Relay	RSR-016-0	
RL603	Relay	RSR-017-0	
SL601	Solenoid	RXP-019-A	
S10	Push switch (F.F)	RSG-025-0	
S11	Push switch (REW)	RSG-025-0	
S12	Push switch (PLAY)	RSG-025-0	
S13	Push switch (REC)	RSG-025-0	

10.10 SWITCH CIRCUIT ASSEMBLY (RWS-024)




Foil side
S1
S2
S3
S4
S5
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24
25
26
27
28
D303 W06B
D304 W06B
D301 1S2473VE
D302 1S2473VE
R306 1.5K(2W)
L301
L302
R301 4.7K
RWS-024-0
R305 3.3K
R304 3.3K
R303 100K
R302 100K

Parts List of SW Assembly (RWS-024-0)

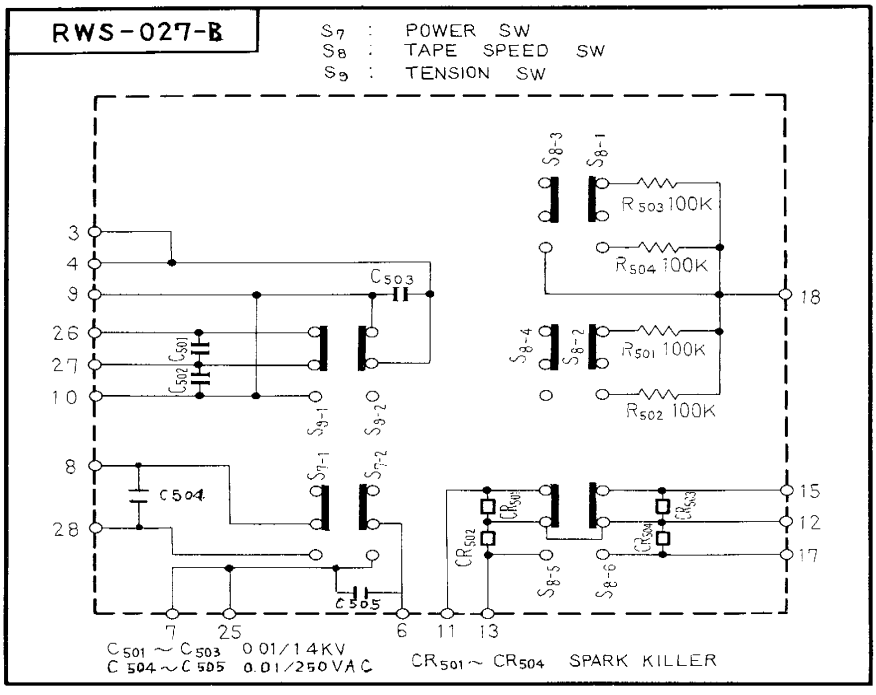
RESISTORS and DIODE

Symbol	Description	Part No.	
R301	Carbon film 4.7k	RD¼VS 472J	
R302	Carbon film 100k	RD¼VS 104J	
R303	Carbon film 100k	RD¼VS 104J	
R304	Carbon film 3.3k	RD¼VS 332J	
R305	Carbon film 3.3k	RD¼VS 332J	
R306	Metal oxied 1.5k 2W	RS2P 152J	
D301	Diode 1S2473VE		
D302	Diode 1S2473VE		
D303	Diode W-06B		
D304	Diode W-06B		

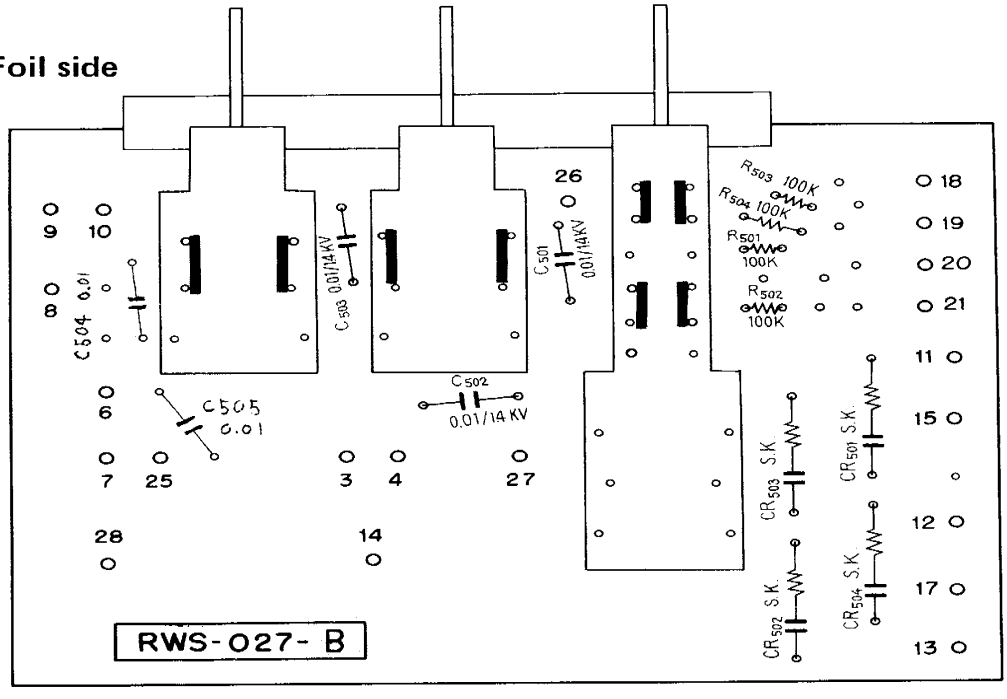
OTHER

Symbol	Description	Part No.	
S1	lever switch (REC. MODE)	RSK-018-0	
S2	lever switch (REC. MODE)	RSK-018-0	
S3	lever switch (BIAS)	RSK-018-0	
S4	lever switch (EQ)	RSK-018-0	
S5	lever switch (MONITOR)	RSK-018-0	
L301	Dummy coil	RTD-008-0	
L302	Dummy coil	RTD-008-0	

10.11 EQ. SWITCH CIRCUIT ASSEMBLY (RWS-027) for FV model



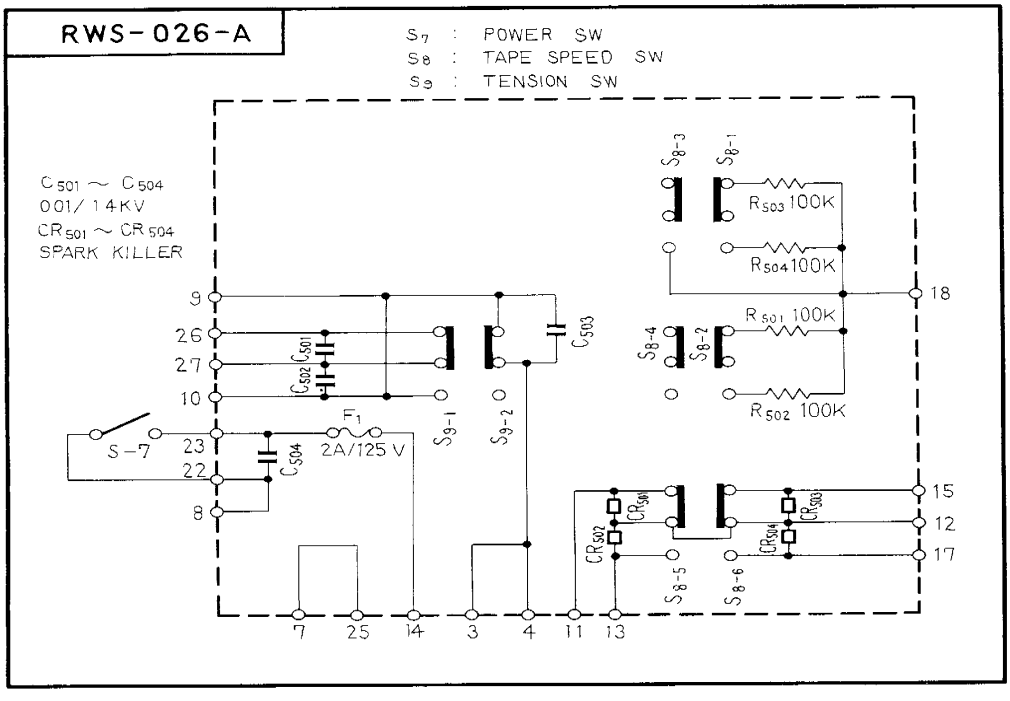
Foil side

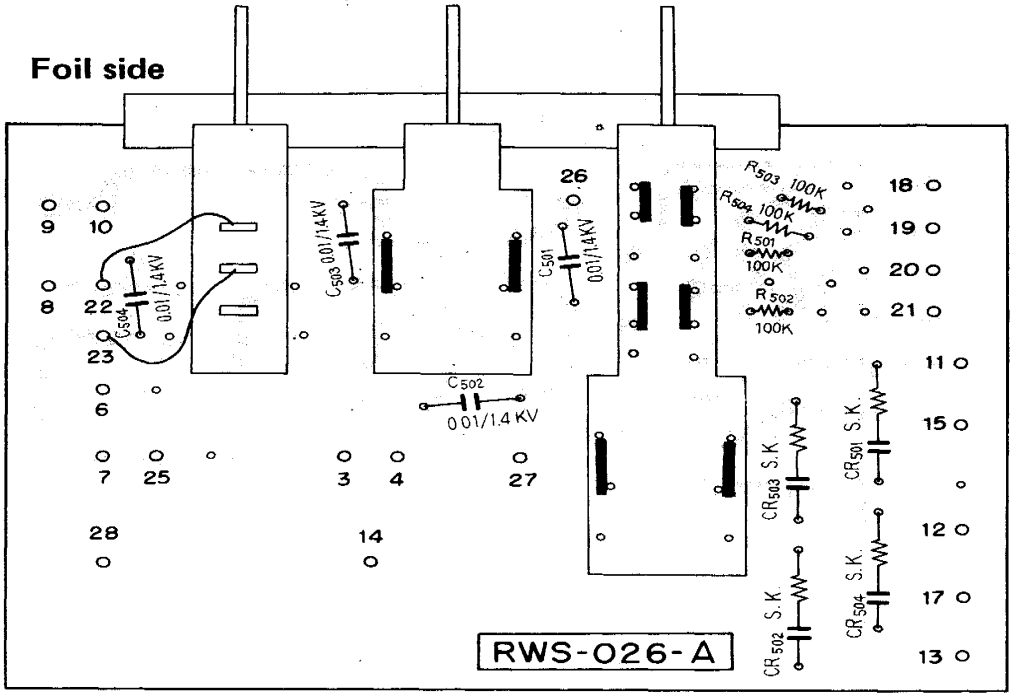


Parts List of EQ, SW Assembly (RWS-027)

Symbol	Description			Part No.	
C501	Ceramic	0.01	DC1.4kV	C43-003-0	
C502	Ceramic	0.01	DC1.4kV	C43-003-0	
C503	Ceramic	0.01	DC1.4kV	C43-003-0	
C504	Ceramic	0.01	AC 250V	ACG-001-0	
C505	Ceramic	0.01	AC 250V	ACG-001-0	
CR501	Spark killer			RWX-030-0	
CR502	Spark killer			RWX-030-0	
CR503	Spark killer			RWX-030-0	
CR504	Spark killer			RWX-030-0	
R501	Carbon film	100k		RD¼VS 104J	
R502	Carbon film	100k		RD¼VS 104J	
R503	Carbon film	100k		RD¼VS 104J	
R504	Carbon film	100k		RD¼VS 104J	
	Push switch			RSG-014-0	

10.12 EQ. SWITCH CIRCUIT ASSEMBLY (RWS-026) for KU model

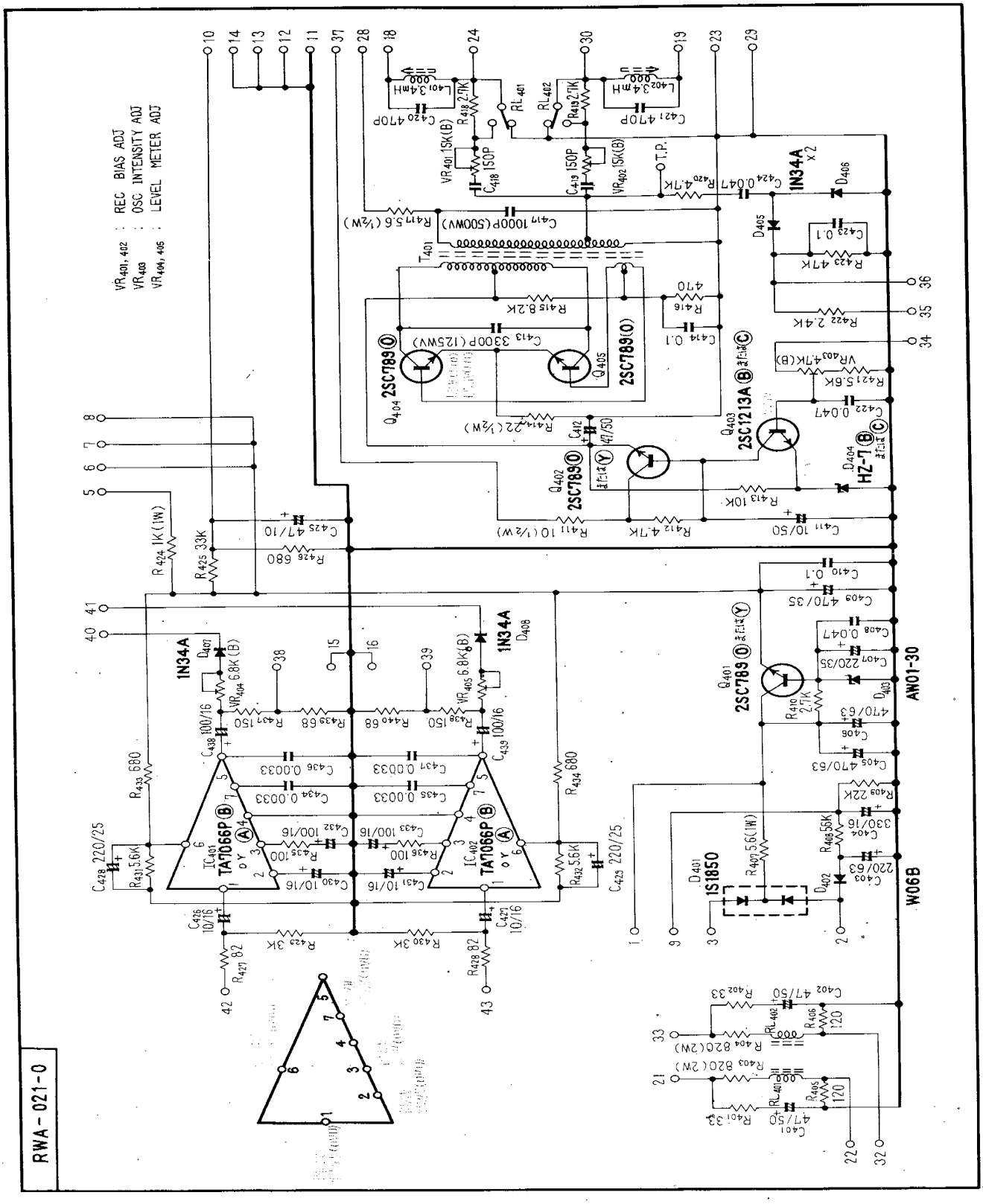


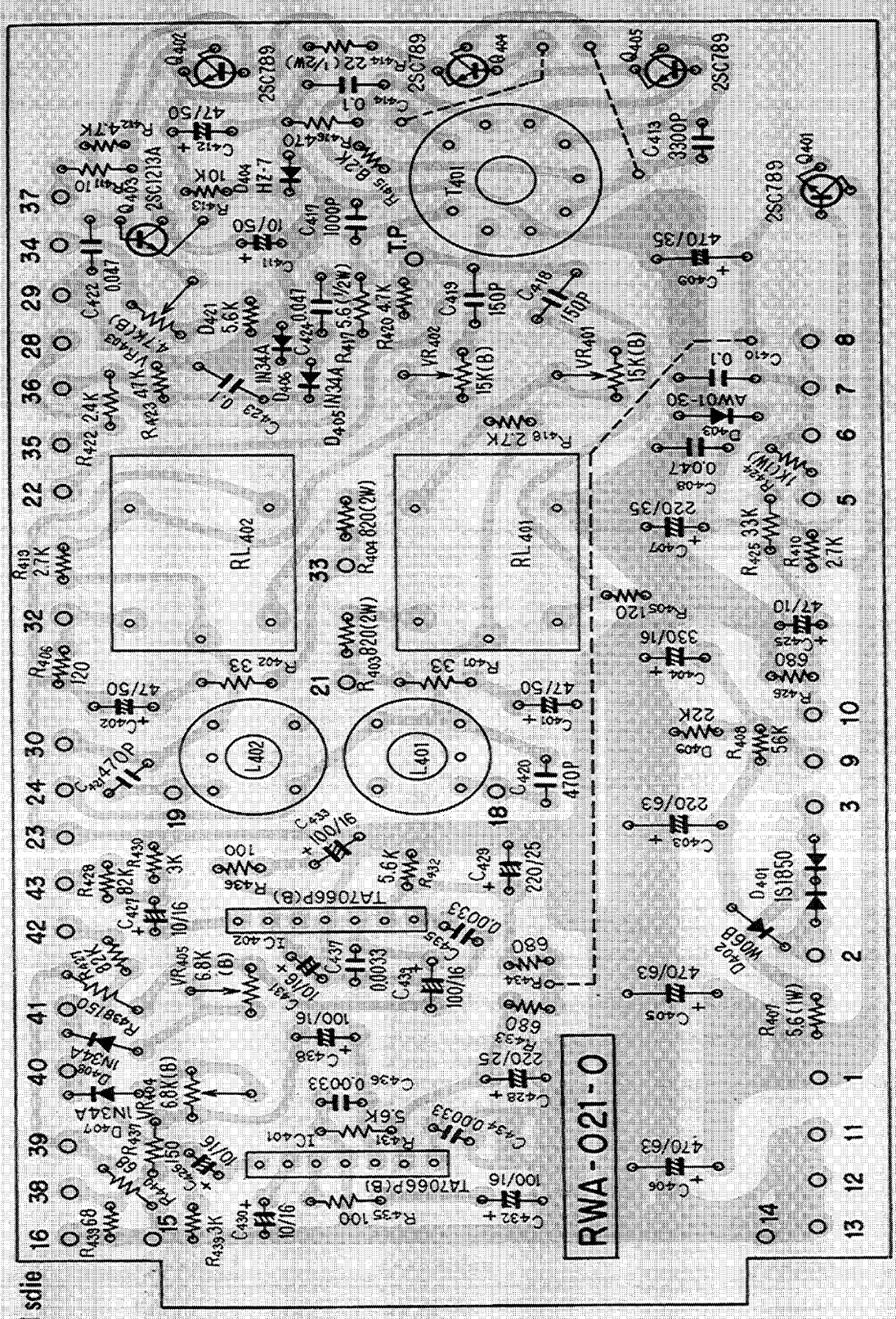


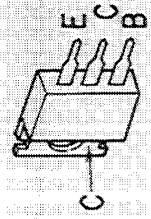
Parts List of EQ, SW Assembly (RWS-026)

Symbol	Description			Part No.	
C501	Ceramic	0.01	DC 1.4kv	C43-003-0	
C502	Ceramic	0.01	DC 1.4kv	C43-003-0	
C503	Ceramic	0.01	DC 1.4kv	C43-003-0	
C504	Ceramic	0.01	DC 1.4kv	C43-003-0	
CR501	Spark killer			RWX-030-0	
CR502	Spark killer			RWX-030-0	
CR503	Spark killer			RWX-030-0	
CR504	Spark killer			RWX-030-0	
R501	Carbon film	100k		RD¼VS 104J	
R502	Carbon film	100k		RD¼VS 104J	
R503	Carbon film	100k		RD¼VS 104J	
R504	Carbon film	100k		RD¼VS 104J	
F1	Fuse	2A	125V	REK-034-0	
	Push switch			RSG-021-0	

10.13 OSC. ASSEMBLY (RWA-021)







2SC789

2SC1213A

Parts List of OSC. Assembly (RWA-021-0)

CAPACITORS

Symbol	Description			Part No.
C401	Electrolytic	47	50V	CEA 470P 50
C402	Electrolytic	47	50V	CEA 470P 50
C403	Electrolytic	220	63V	CEA 221P 63
C404	Electrolytic	330	16V	CEA 331P 16
C405	Electrolytic	470	63V	CEA 471P 63
C406	Electrolytic	470	63V	CEA 471P 63
C407	Electrolytic	220	35V	CEA 221P 35
C408	Mylar	0.047	50V	CQMA 473K 50
C409	Electrolytic	470	35V	CEA 471P 35
C410	Mylar	0.1	50V	CQMA 104K 50
C411	Electrolytic	10	50V	CEA 100P 50
C412	Electrolytic	47	50V	CEA 470P 50
C413	Styrol	0.0033	125V	CQSA 332J 125
C414	Mylar	0.1	50V	CQMA 104K 50
C415	----- ----- -----	-----	-----	----- ----- -----
C416	----- ----- -----	-----	-----	----- ----- -----
C417	Styrol	0.001	500V	CQSA 102J 500
C418	Styrol	150p	50V	RCE-007-0
C419	Styrol	150p	50V	RCE-007-0
C420	Styrol	470p	50V	RCE-014-0
C421	Styrol	470p	50V	RCE-014-0
C422	Mylar	0.047	50V	CQMA 473K 50
C423	Mylar	0.1	50V	CQMA 104K 50
C424	Mylar	0.047	50V	CQMA 473K 50
C425	Electrolytic	47	10V	CEA 470P 10
C426	Electrolytic	10	16V	CEA 100P 16
C427	Electrolytic	10	16V	CEA 100P 16
C428	Electrolytic	220	25V	CEA 221P 25
C429	Electrolytic	220	25V	CEA 221P 25
C430	Electrolytic	10	16V	CEA 100P 16
C431	Electrolytic	10	16V	CEA 100P 16
C432	Electrolytic	100	16V	CEA 101P 16
C423	Electrolytic	100	16V	CEA 101P 16
C434	Mylar	0.0033	50V	CQMA 332K 50
C435	Mylar	0.0033	50V	CQMA 332K 50
C436	Mylar	0.0033	50V	CQMA 332K 50
C437	Mylar	0.0033	50V	CQMA 332K 50
C438	Electrolytic	100	16V	CEA 101P 16
C439	Electrolytic	100	16V	CEA 101P 16
C440	----- ----- -----	-----	-----	----- ----- -----

RESISTORS

Symbol	Description			Part No.	
R401	Carbon film	33		RD¼VS 330J	
R402	Carbon film	33		RD¼VS 330J	
R403	Metal oxide	820	2W	RS2P 821J	
R404	Metal oxide	820	2W	RS2P 821J	
R405	Carbon film	120		RD¼VS 121J	
R406	Carbon film	120		RD¼VS 121J	
R407	Metal film	5.6	1W	RN1S 5R6K	
R408	Carbon film	56k		RD¼VS 563J	
R409	Carbon film	22k		RD¼VS 223J	
R410	Carbon film	2.7k		RD¼VS 272J	
R411	Carbon film	10		RD¼VS 100J	
R412	Carbon film	4.7k		RD¼VS 472J	
R413	Carbon film	10k		RD¼VS 103J	
R414	Carbon film	22	½W	RD½PW 220J	
R415	Carbon film	8.2k		RD¼VS 822J	
R416	Carbon film	470		RD¼VS 471J	
R417	Carbon film	5.6	½W	RD½PW 5R6J	
R418	Carbon film	2.7k		RD¼VS 272J	
R419	Carbon film	2.7k		RD¼VS 272J	
R420	Carbon film	4.7k		RD¼VS 472J	
R421	Carbon film	5.6k		RD¼VS 562J	
R422	Carbon film	2.4k		RD¼VS 242J	
R423	Carbon film	47k		RD¼VS 473J	
R424	Metal oxied	1k	1W	RS1P 102J	
R425	Carbon film	33k		RD¼VS 333J	
R426	Carbon film	680		RD¼VS 681J	
R427	Carbon film	82k		RD¼VS 823J	
R428	Carbon film	82k		RD¼VS 823J	
R429	Carbon film	3k		RD¼VS 302J	
R430	Carbon film	3k		RD¼VS 302J	
R431	Carbon film	5.6k		RD¼VS 562J	
R432	Carbon film	5.6k		RD¼VS 562J	
R433	Carbon film	680		RD¼VS 681J	
R434	Carbon film	680		RD¼VS 681J	
R435	Carbon film	100		RD¼VS 101J	
R436	Carbon film	100		RD¼VS 101J	
R437	Carbon film	150		RD¼VS 151J	
R438	Carbon film	150		RD¼VS 151J	
R439	Carbon film	68		RD¼VS 680J	
R440	Carbon film	68		RD¼VS 680J	
VR401	Semi-fixed	15k-B		RCP-006-0	
VR402	Semi-fixed	15k-B		RCP-006-0	
VR403	Semi-fixed	4,7k-B		C92-051-0	
VR404	Semi-fixed	6.8k-B		RCP-001-0	
VR405	Semi-fixed	6.8k-B		RCP-001-0	

SEMICONDUCTORS

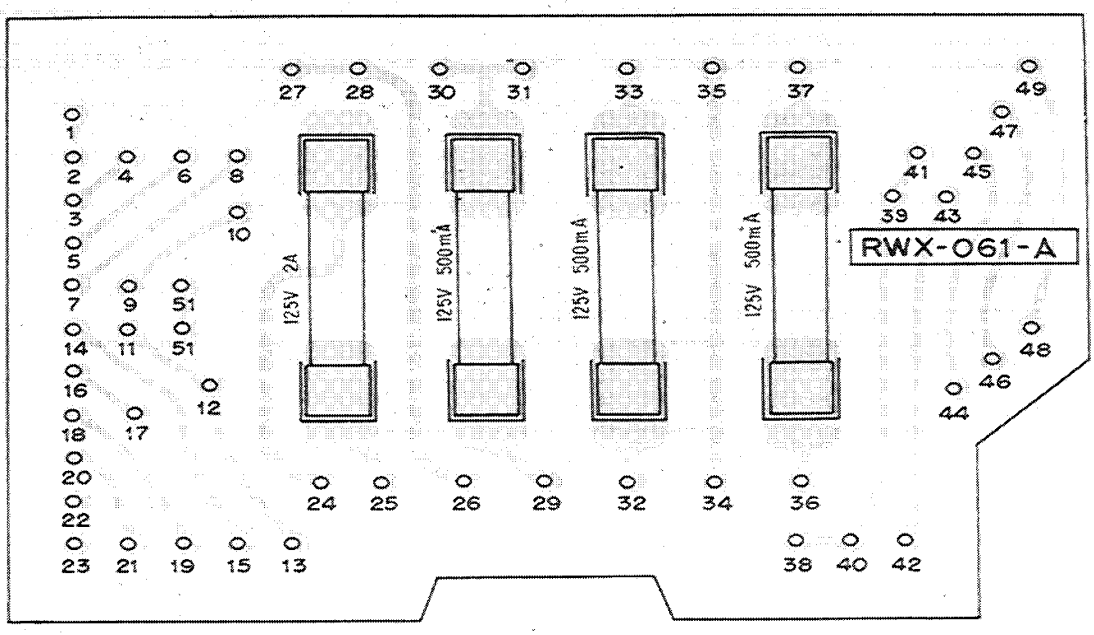
Symbol	Description		Part No.	
Q401	Transistor	2SC789-0 or Y		
Q402	Transistor	2SC789-0 or Y		
Q403	Transistor	2SC1213A-B		
Q404	Transistor	2SC789-0 or Y		
Q405	Transistor	2SC789-0 or Y		
IC401	IC	TA7066P		
IC402	IC	TA7066P		
D401	Diode	1S1850		
D402	Diode	W-06B		
D403	Diode	AW01-30		
D404	Zener diode	HZ-7-B		
D405	Diode	1N34A		
D406	Diode	1N34A		
D407	Diode	1N34A		
D408	Diode	1N34A		

OTHERS

Symbol	Description	Part No.	
RL1	Relay	RSR-018-0	
RL2	Relay	RSR-018-0	
T401	O.S.C. coil	RTD-007-0	
L401	Trap coil	RTF-006-0	
L402	Trap coil	RTF-006-0	

10.14 FUSE P.C. BOARD ASSEMBLY (RWX-061)

Foil side

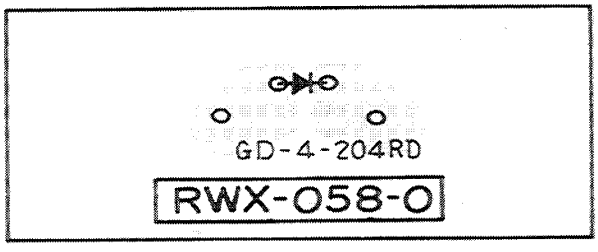


Parts List of Fuse Board Assembly (RWX-061-A)

Symbol	Description	Part No.	
	Fuse 500mA Fuse 2A Fuse holder	REK-031-0 REK-034-0 K91-006-0	

10.15 REC. LAMP P.C. BOARD ASSEMBLY (RWX-058)

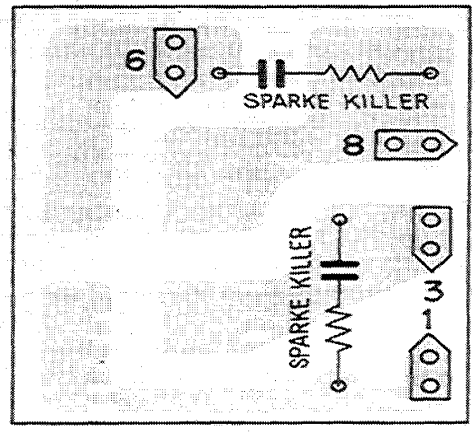
Foil Side



Symbol	Description	Part No.	
D001	Light-emitting diode GD-4-204RD		

10.16 SHUT-OFF SWITCH P.C. BOARD ASSEMBLY (RWX-047)

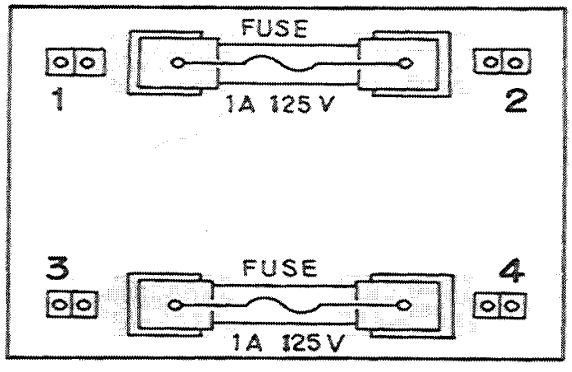
Foil side



Symbol	Description	Part No.	
	Spark killer	RWX—030—0	

10.17 MOTOR FUSE BOARD ASSEMBLY (RWX-048)

Foil side



Symbol	Description	Part No.	
	Fuse holder Fuse 1A	K91-006-0 REK-033-0	

11. EXPLODED VIEWS AND PARTS LISTS

The following symbols stand for screws, nuts, washers, etc. as shown in EXPLODED VIEWS on pp. 67 ~ 80.

P	:	Pan head screw	T	:	Tapping screw
B	:	Binding head screw	E	:	Retaining washer E-type
C	:	Countersunk head screw	SW	:	Spring washer
TS	:	Truss head screw	N	:	Hexagonal nut
PS	:	Pan head sems screw	OC	:	Oval countersunk head screw
S	:	Setscrew			

11.1 PANEL AND BACK COVER

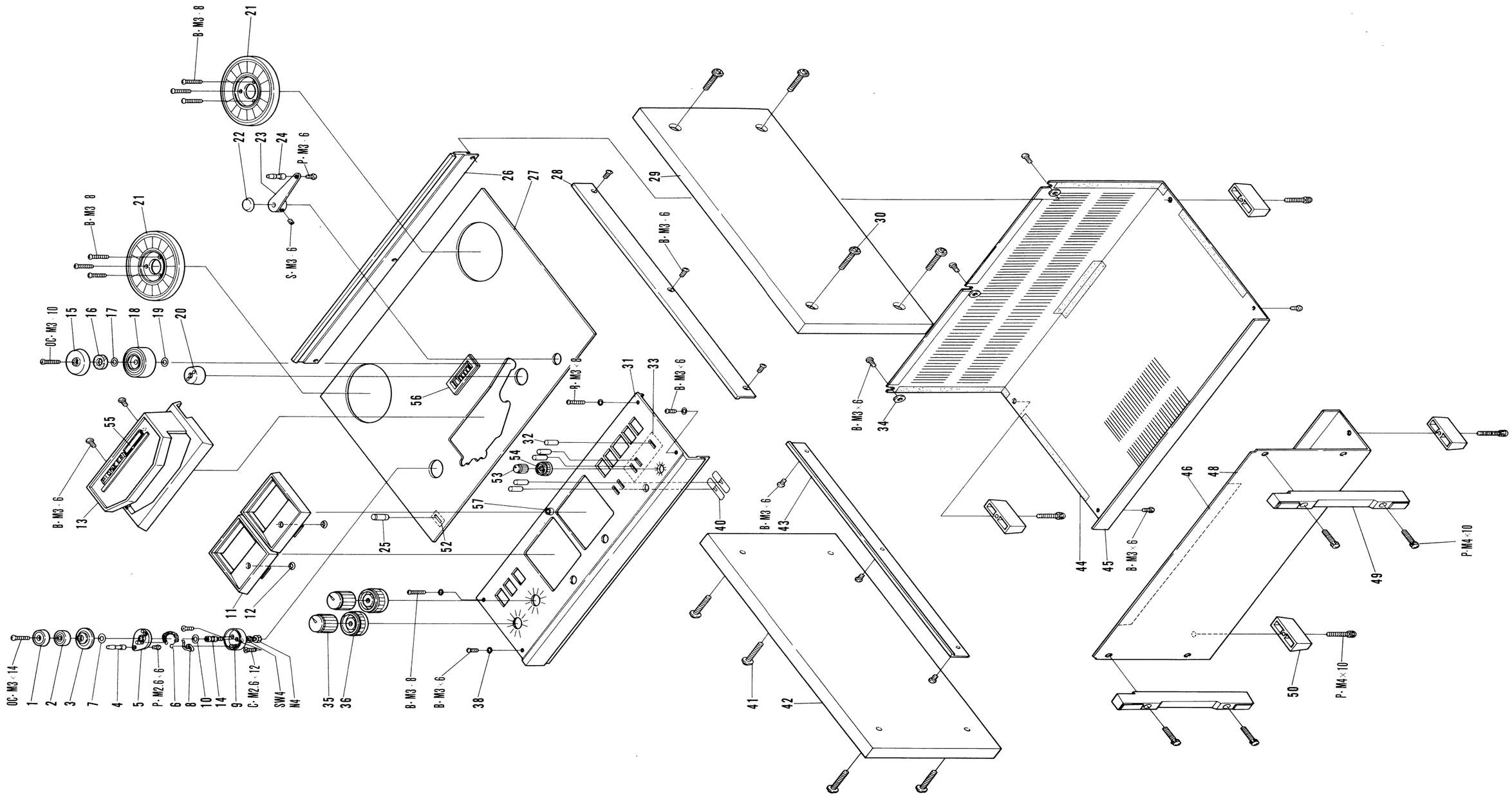
NOTICE: Any parts asterisked (*) are subject to being not supplied.

Key No.	Description	Part No.	
1	Roller cover (A)	RAH-106-0	
2	Ball bearing	RNX-003-0	
3	Roller cover (B)	RAH-107-0	
4	Roller arm guide	RLA-429-0	
5	Roller arm assembly	RXA-511-0	
6	Roller arm spring	RBH-194-0	
7	Washer 6ϕ BN2	B22-425-0	
8	Arm lock spring	RBK-073-0	
9	Roller guide assembly	RXA-510-0	
10	Washer BN2	B22-425-0	
11	Meter escutcheon	REC-170-A	
12	Shading washer	REB-052-0	
13	Head cover assembly	RXX-150-0	including key No.55
14	Roller arm shaft	RLA-428-0	
15	Pinch roller cap	RAT-002-A	
16	Pinch felt	RED-053-0	
17	Washer 6ϕ BN1	B22-426-0	
18	Pinch roller assembly	RXA-309-0	
19	Washer 6ϕ BN1	B22-426-0	
20	Cap	RAT-007-0	
21	Reel base assembly	RXA-436-0	
22	Tension arm plate	RAH-079-A	
23	Tension arm assembly	RXA-310-D	
24	Tape guide (C)	RLA-309-A	
25	Lever switch knob (B) assembly	RAA-062-B	
26	Frame (A)	RAP-035-0	
27	Mech. panel assembly	RXX-147-0	including key No. 52, 56
28	Frame (B)	RAP-046-0	
29	Side Board	RMS-036-0	
30	Special screw M4 x 15	ABA-010-0	
31	AMP panel assembly	RXX-146-0	including key No.33, 57
32	Lever switch knob	RAA-102-0	
33	Masking plate	RED-079-0	
34	Washer	RBF-018-0	
35	Double knob inner (REC LEVEL)	RAA-097-A	

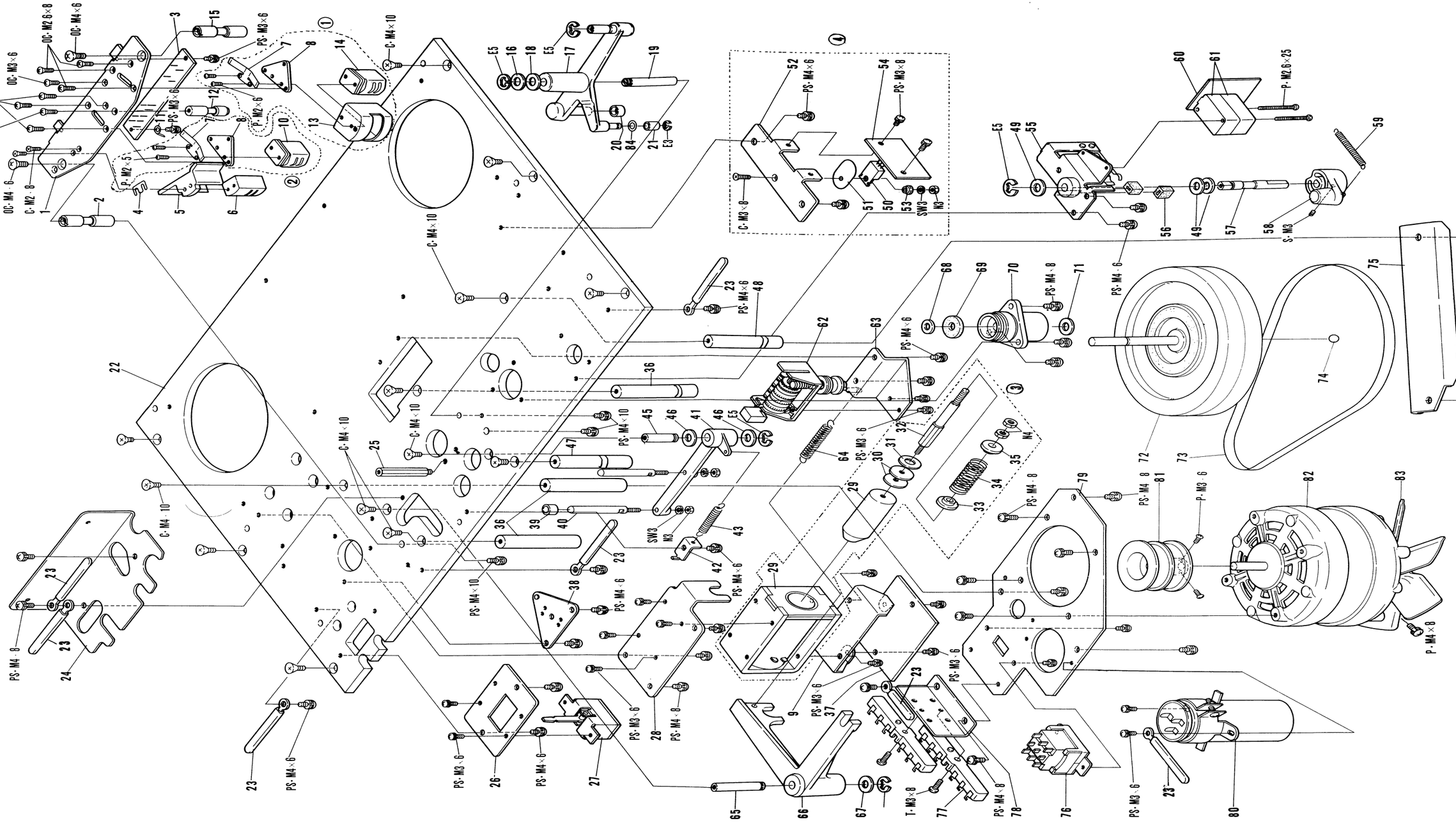
Continued on the Next Page

NOTICE: Any parts asterisked (*) are subject to being not supplied.

Key No.	Description	Part No.	
36	Double knob outer (REC LEVEL)	RAA-096-A	
37	.....	.....	
38	Washer 3ϕ BN1	B22-420-0	
39	.....	.....	
40	Plate	REE-046-A	
41	Special screw M4 x 15	ABA-010-0	
42	Sideboard	RMS-036-0	
43	Flame (B)	RAP-046-0	
44 *	Cover cushion (A)	REB-099-0	
45	Back cover (A) assembly	RXX-112-0	including key No. 44
46	Cover cushion (B)	REB-100-0	
47	.....	.....	
48	Back cover (B)	RNA-164-0	
49	Foot (A)	REC-116-A	
50	Foot (B)	REC-119-A	
51	.....	.....	
52 *	Masking plate (B)	RED-065-0	
53	Double knob inner (OUTPUT LEVEL)	RAA-103-A	
54	Double knob outer (OUTPUT LEVEL)	RAA-099-A	
55 *	Name plate (model)	RAL-130-0	
56 *	Counter escutcheon	REC-168-A	
57 *	REC lamp escutcheon	RAT-005-A	


B-M3×8
21
22
23
24
P-M3×6
S-M3×6
26
27
28
29
30
B-M3×6
OC-M3×10
15
16
17
18
19
20
56
31
33
B-M3×6
B-M3×6
55
32
54
53
57
B-M3×6
13
25
52
40
B-M3×6
43
B-M3×6
34
44
45
B-M3×6
46
48
P-M4×10
49
11
12
41
42
50
P-M4×10
OC-M3×14
1
2
3
7
4
5
P-M2.6×6
6
8
10
14
9
C-M2.6×12
SW4
N4
35
36
B-M3×8
B-M3×6
38

11.2 MECHANISM (DRIVE MOTOR, HEAD)



NOTICE: Any parts asterisked (*) are subject to being not supplied.

Key No.		Description	Part No.	
1	*	Head base	RNE-739-0	
2		Tape guide (A)	RLA-300-B	
3		Head P.C. board assembly	RWX-059-0	
4		E.H. adj spacer (B)	REF-005-0	NOTE 1
5		Spacer (erase head)	REC-122-A	
6		Erase head	RPB-020-0	
7		Head adj spring	RBK-060-B	
8	*	Head mounting metal	RNE-738-0	
9	*	Motor Fuse P.C. board holder	RNE-680-0	
10		Recording head	RPB-021-B	
11	*	Plate solder lug 3φ		
12		Tape guide (B)	RLA-301-A	
13		Shield case (A)	RNA-095-A	
14		Playback head	RPB-031-0	
15		Tape guide (A)	RLA-300-B	
16		Washer 6φ BN1	B22-426-0	
17		Pinch arm (A) assembly	RXA-399-0	
18		Washer 6φ BN 2	B22-425-0	
19	*	Pinch arm shaft	RLA-307-0	
20		Pinch arm damper	REB-078-0	
21	*	Shifter roller	RLP-004-0	
22	*	Mechanism chassis	RNB-030-F	
23	*	Cord fixer	RNE-513-0	
24	*	Shield plate	RNE-737-0	
25	*	Pole	RLA-311-B	
26	*	Switch mounting plate	RNE-393-0	
27		Lever switch	RSK-026-0	
28	*	Solenoid bracket	RNE-386-B	
29		Pinch solenoid	RXP-021-0	
30	*	Washer 4.2φx14φxlt		
31		Washer 6φ BN1	B22-426-0	
32	*	Solenoid shaft	RLA-435-0	
33		Stepped washer	RLA-433-0	
34		Pinch pressure spring	RBH-146-0	
35		Stepped washer	RLA-433-0	
36	*	Pole	RLA-417-0	
37		Motor Fuse board assembly	RWX-048-0	
38	*	Roller bracket	RNE-735-0	
39		Shifter damper	REB-109-0	
40		Shifter pole	RLA-356-A	
41	*	Shifter arm	RNG-053-A	
42	*	Spring hook	RNE-406-0	
43		Shifter spring	RBH-169-0	
44		... ...	... ...	
45	*	Shifter arm shaft	RLA-297-0	
46		Washer	B22-425-0	
47	*	Flywheel prop (L)	RLA-415-0	
48	*	Flywheel prop (L)	RLA-415-0	
49		Washer 6φ BN1	B22-426-0	
50		Transistor 2SC789-0 or Y		

NOTICE: Any parts asterisked (*) are subject to being not supplied.

Key No.		Description	Part No.	
51		Insulate bushing	REE-045-0	
52	*	Heat sink	RNE-730-0	
53		Insulate bushing	REE-050-0	
54		Transistor board	RNP-153-0	
55	*	Tension arm bracket assembly	RXA-382-A	
56		Tension arm damper	REB-103-A	
57	*	Tension arm shaft	RLA-308-0	
58	*	Tension arm cam assembly	RXA-360-A	
59		Tension arm spring	RBH-149-A	
60		Shut-off switch P.C. board assembly	RWX-047-0	
61		Microswitch (shut-off switch)	RSF-013-0	
62		Counter	RAW-017-0	
63	*	Counter bracket	RNE-394-0	
64		Pinch backward spring	RBH-170-0	
65	*	Pinch arm shaft	RLA-307-0	
66	*	Pinch arm (B)	RNG-031-A	
67		Washer 6φ BN1	B22-426-0	
68		Rubber washer (A)	REB-052-0	
69		Felt	RED-069-0	
70		Capstan holder assembly	RXA-307-0	
71		Washer 6φ BN2	B22-425-0	
72		Fly wheel assembly	RXX-105-0	
73		Flywheel belt	REB-108-0	
74		Nylon ball	N23-608-A	
75	*	Flywheel bracket	RNE-475-A	
76		Frequency change switch	RSH-013-0	FV model
77		Terminal strip 6P	RKC-013-0	
78	*	Terminal strip mounting metal	RNE-652-A	
79	*	Motor chassis	RNE-702-0	
80		MP capacitor (A)2.8 + 1μF 250V	RCL-015-0	
81		Drive pulley (2)	RLA-346-0	NOTE 2
82		Capstan motor	RXM-012-0	
83		Motor fan	RNC-072-0	
84		Washer 4φ BN1	B22-422-0	
①		Playback head assembly	RXX-151-0	Including key No.14,12,8,7
②		Recording head assembly	RXX-152-0	Including key No.10,8,7
③		Pinch solenoid assembly	RXX-154-0	Including key No.29 ~ 35
④		Transistor P.C. board assembly	RWX-057-A	Including key No.50 ~ 54

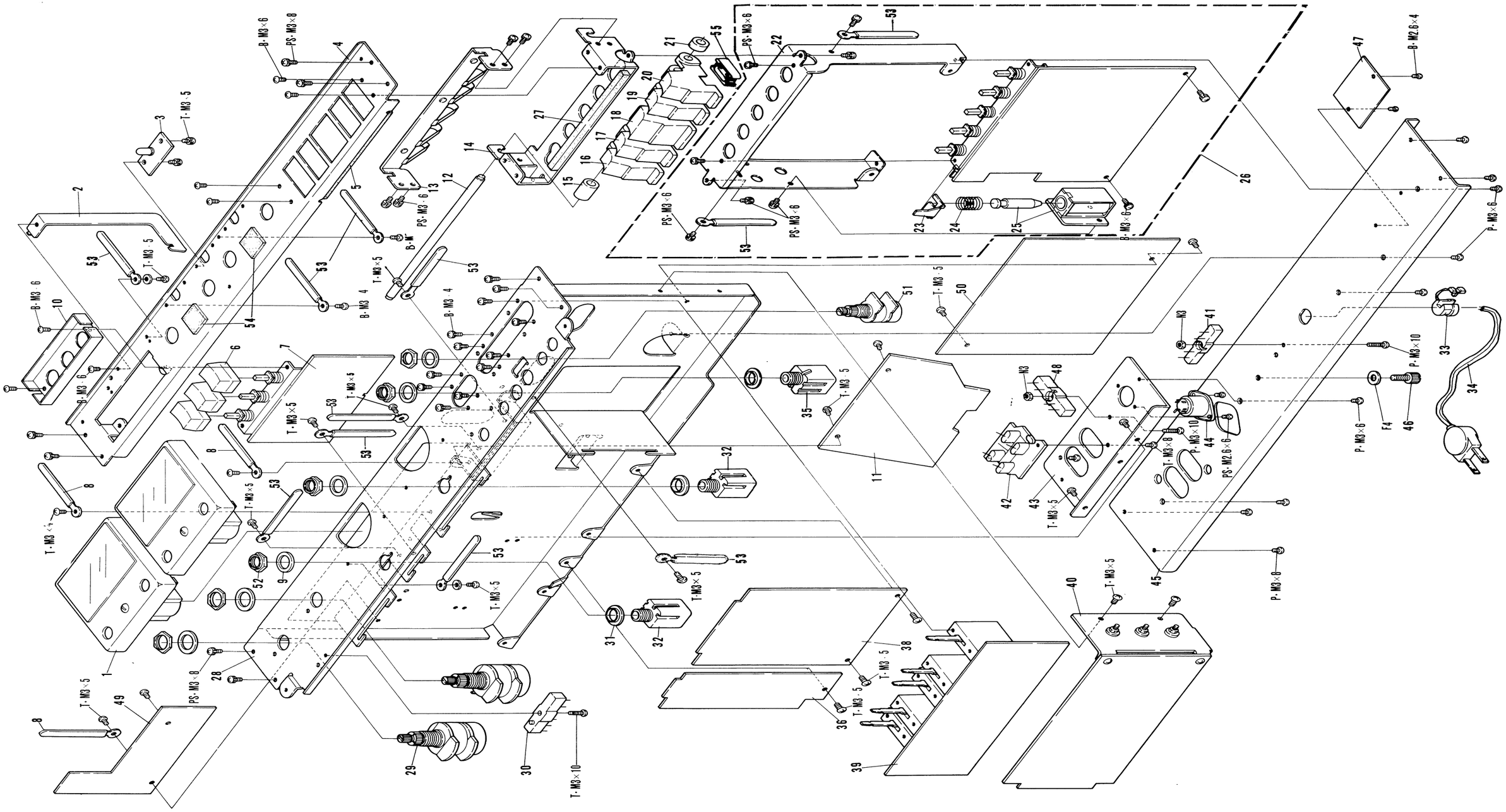
NOTE 1:
There are three different kinds in thickness of erase head-adjustable spacer as follows:

REF-004-0	E.H. adj. spacer (A)	t = 0.1 mm
REF-005-0	E.H. adj. spacer (B)	t = 0.2 mm
REF-006-0	E.H. adj. spacer (C)	t = 0.3 mm

NOTE 2:
Tape speed-adjustable drive pulley is available in three different kinds as follows:

RLA-345-0 (1)	slightly small drive pulley in diam.
RLA-346-0 (2)	standard-size drive pulley in diam. (standard speeds)
RLA-347-0 (3)	slightly large drive pulley in diam.

11.3 MECHANISM (AMPLIFIER ASSEMBLY)


B-M3×6
PS-M3×8
T-M3×5
B-M3×6
T-M3×5
T-M3×5
B-M3×6
T-M3×5
T-M3×5
T-M3×5

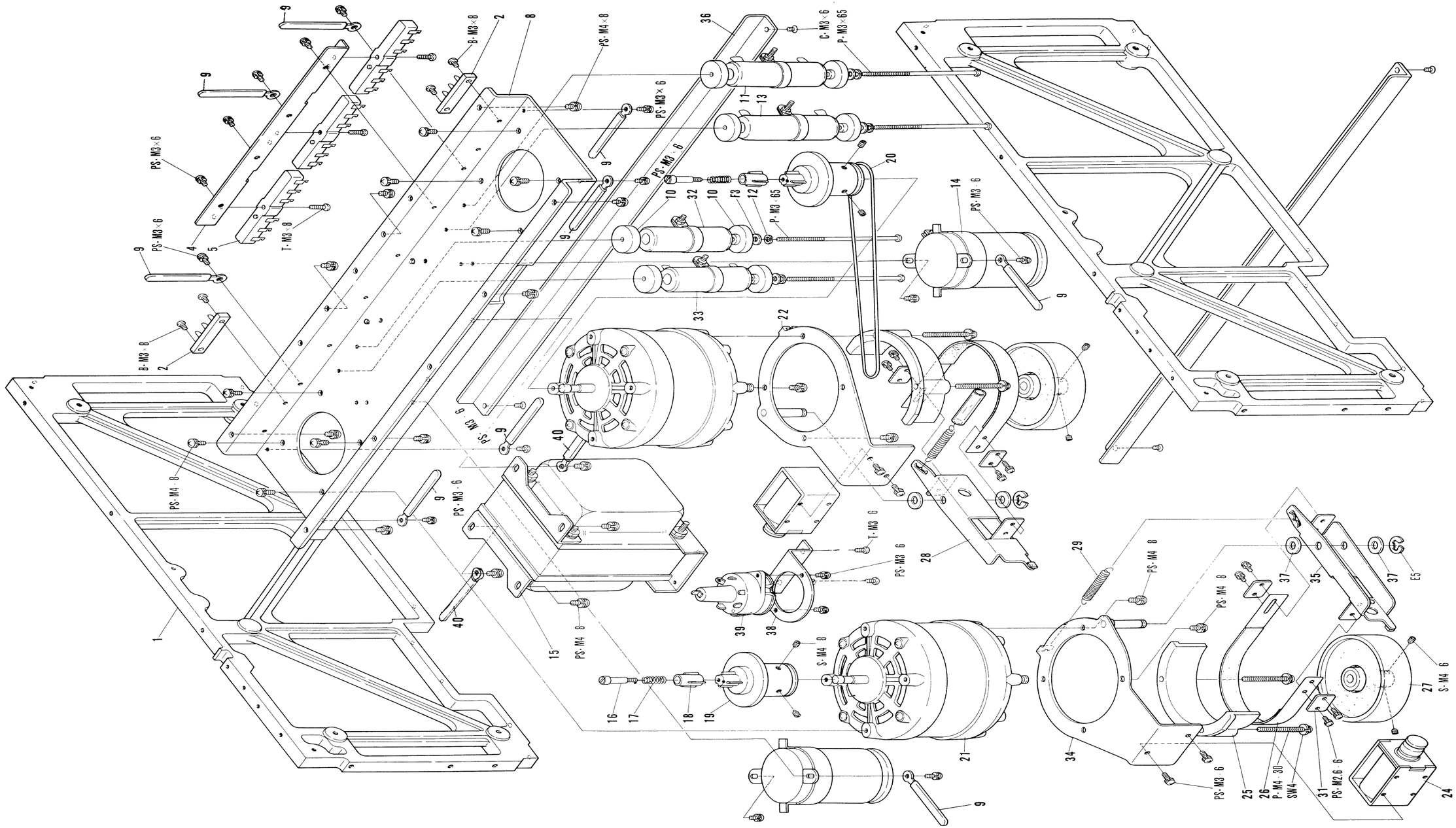
NOTICE: Any parts asterisked (*) are subject to being not supplied.

Key No.	Description	Part No.	
1	Level meter	RAW-018-0	
2 *	P.C. board holder	RNE-537-A	
3	REC lamp P.C. board assembly	RWX-058-0	
4 *	Control chassis	RNB-060-0	
5	Buffer felt	RED-052-0	
6	Knob (power, reel, speed)	RAC-004-A	
7	EQ switch circuit assembly	RWS-026-A	KU model
	EQ switch circuit assembly	RWS-027-B	FV model
8 *	Cord fixer (B)	RNE-605-0	
9	Insulate washer	E34-004-0	
10 *	Safety angle (A)	RNE-700-0	
11	Fuse P.C. board assembly	RWX-061-A	
12 *	Function button shaft	RLA-310-A	
13	Button spring assembly	RXA-316-A	
14 *	Button frame	RNE-409-A	
15 *	Button spacer (B)	RLP-003-A	
16	Function button (C) assembly (REC)	RXX-145-0	including key No. 55
17	Function button (B) assembly (REW)	RXX-144-0	including key No. 55
18	Function button (A) assembly (STOP)	RXX-143-0	including key No. 55
19	Function button (B) assembly (PLAY)	RXX-144-0	including key No. 55
20	Function button (B) assembly (FF)	RXX-144-0	including key No. 55
21 *	Button spacer (A)	RLP-002-0	
22 *	Function switch bracket	RNE-412-A	
23 *	Release plate	RNE-404-B	
24	Release spring	RBH-152-0	
25	Reset solenoid	RXP-019-A	
26	Control assembly	RWG-047-0	KU model
	Control assembly	RWG-046-0	FV model
27	Button felt	RED-066-0	
28 *	AMP chassis	RNB-057-0	
29	REC level volume	RCV-010-B	
30	Terminal strip 2p	AKC-023-0	
31	Insulate washer	E32-045-0	
32	MIC jack	RKN-020-0	
33	Power cord clamp	REC-164-0	
34	Power cord	ADG-004-0	FV model
	Power cord	D11-003-E	KU model
35	Headphone jack (A)	RKN-021-0	
36	P.B. amplifier assembly	RWF-028-0	
37	.....	.....	
38	REC amplifier assembly	RWF-029-0	
39	SW circuit assembly	RWS-024-0	
40	OSC assembly	RWA-021-0	
41	Terminal strip 2p	AKC-023-0	
42	4P pin jack	AKB-014-0	
43 *	Pin jack mounting bracket	RNE-736-0	
44	DIN socket	RKP-006-0	
45 *	Rear panel	RNA-167-0	

NOTICE: Any parts asterisked (*) are subject to being not supplied.

Key No.	Description	Part No.	
46	Binding post	B11-012-A	
47 *	Name plate	RAL-150-0	KU model
	Name plate	RAL-151-0	FV model
48	Terminal strip 2P	AKC-023-0	
49 *	Insulate plate (A)	REC-174-0	
50 *	Insulate plate (B)	REC-175-0	
51	Playback level volume	RCV-019-0	
52	Insulate nut	RBN-004-A	
53 *	Cord fixer (B)	RNE-513-0	
54 *	Metor cushion	RED-067-A	
55	Button holder	REC-167-A	

1.4 MECHANISM (REEL MOTOR)



NOTICE: Any parts asterisked (*) are subject to being not supplied.

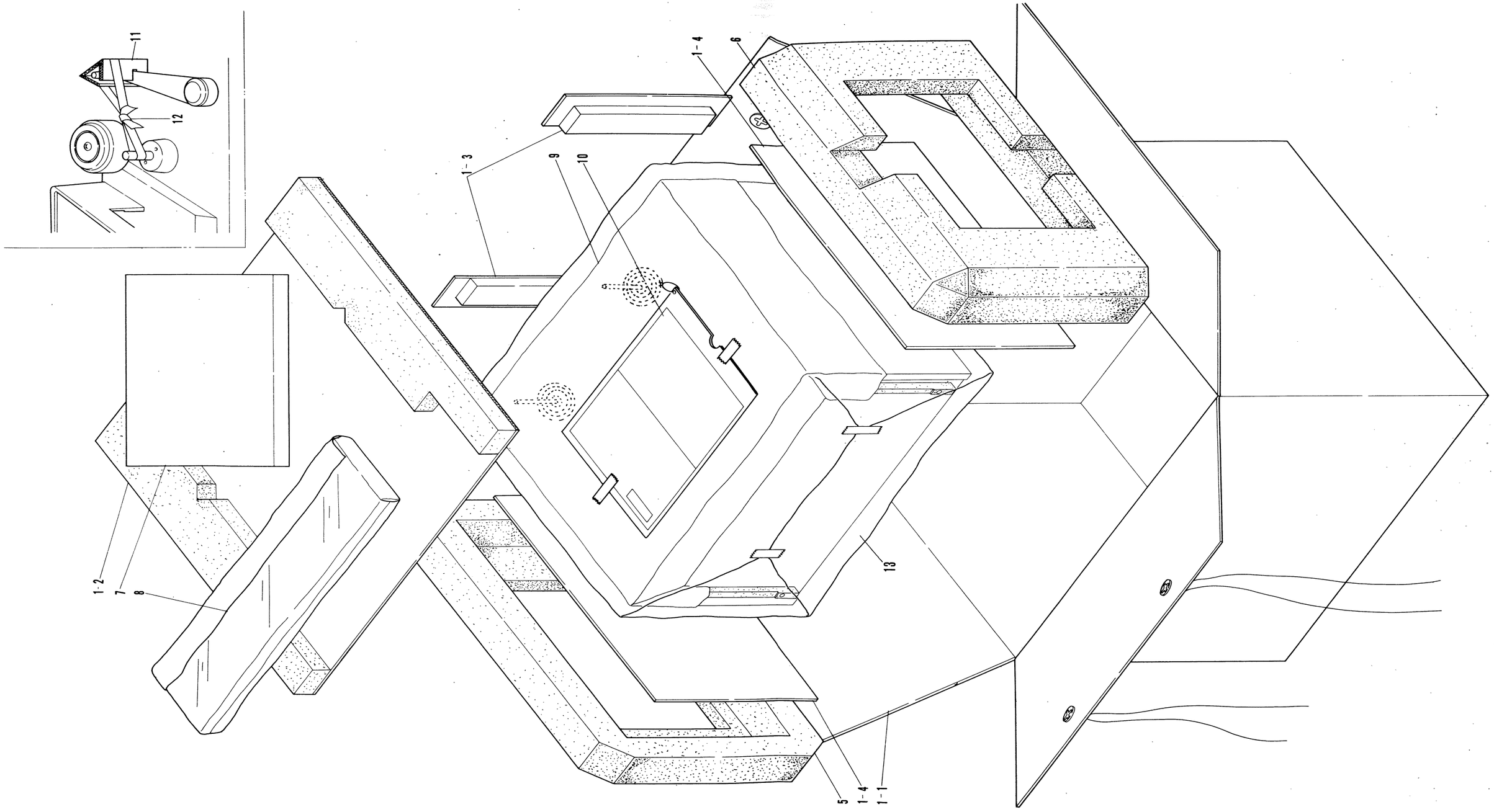
Key No.	Description	Part No.	
1 *	Chassis frame	RNG-036-D	
2	Melded terminal T-type 3P	RKC-016-0	
3	.....	.....	
4 *	Terminal mounting plate	RNE-478-0	
5	Terminal strip 6P	RKC-013-0	
6	.....	.....	
7	.....	.....	
8 *	Reel chassis	RNB-053-0	
9 *	Cord fixer (B)	RNE-513-0	
10	Bushing	RBF-019-0	
11	Wire wound resistor (B)	RCN-021-0	
12	Special spring washer 3ϕ		
13	Wire wound resistor (C)	RCN-022-0	
14	Phase capacitor 0.5+4μF 250V	RCL-010-0	
15	Power transformer	RTT-048-A	FV model
	Power transformer	RTT-057-A	KU model
16	Reel base screw	RLA-321-0	
17	Reel base spring	RBH-162-0	
18	Reel feather shaft	RNG-051-A	
19	Reel base	RNG-055A	
20	Counter belt	REB-077-0	
21	Reel motor	RXM-017-0	
22 *	Brake plate (R) assembly	RXA-508-0	
23	.....	.....	
24	Brake solenoid	RXP-022-0	
25 *	Brake guide	RNK-111-B	
26	Brake band assembly	RXX-111-0	
27	Brake drum assembly	RXX-110-0	
28 *	Brake arm (R)	RNE-724-0	
29	Brake spring	RBH-173-0	
30	.....	.....	
31	Brake adjustment plate	RNE-401-A	
32	Wire wound resistor (D)	RCN-023-0	
33	Wire wound resistor (A)	RCN-020-0	
34 *	Brake plate (L) assembly	RXA-509-0	
35 *	Brake arm (L)	RNE-723-0	
36 *	Stiffen angle	RNC-068-0	
37	Washer 6ϕ BN1	B22-426-0	
38 *	Switch mounting plate	RNE-740-0	FV model
39	Line voltage selector switch	AKR-027-0	FV model
40 *	Cord fixer (B)	RNE-513-0	FV model

11. 5 PACKING

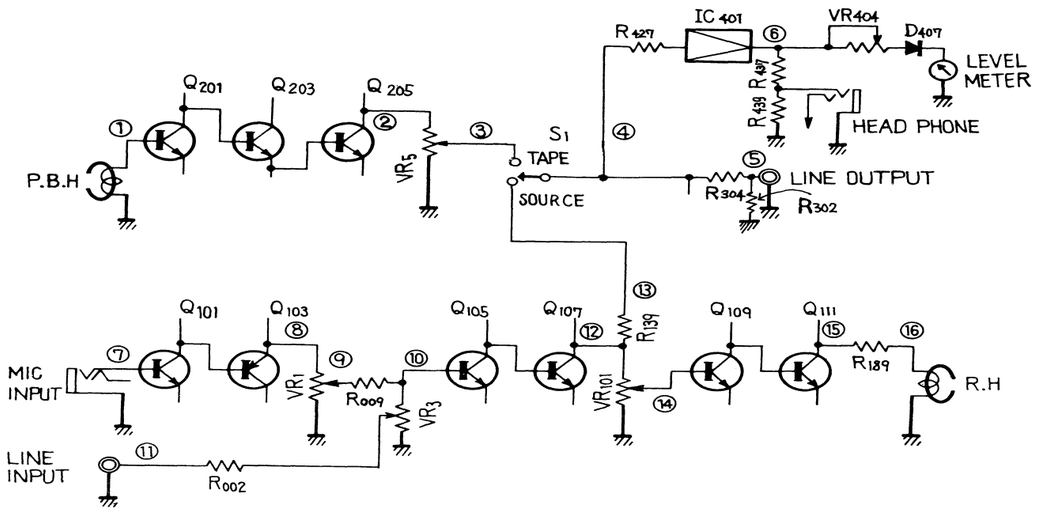
NOTICE: Any parts asterisked (*) are subject to being not supplied.

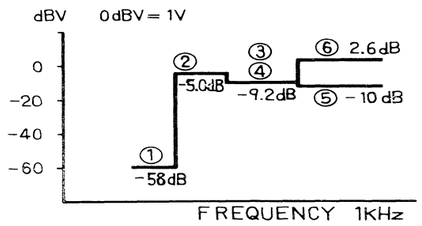
Key. No	Description	Part No.	
1*	Packing case assembly	RHK-131-0	
1-1	Outer case	RHG-072-0	
1-2	Cardboard	RHC-028-0	
1-3	Spacer	RHC-029-0	
1-4	Side spacer	RHC-030-0	
5	Cushion (L)	RHA-082-0	
6	Cushion (R)	RHA-083-0	
7*	Metal reel 10-1/2 in		
8	Furnished parts		
	Cardboard	RHC-031-0	
	Vinyl bag	RHL-025-0	
	Reel adaptors	RXX-149-0	
	Reel adjusting sheets	REB-119-0	
	Connection cord	RDE-010-A	
	Cleaning kit	REA-005-0	
	Splicing tape	P45-851-0	
	Cleaning ribbon	E33-856-0	
	Vinyl bag	REG-010-0	
9*	Packing sheet	RHC-023-0	
10	Operating instructions	RRB-041-A	KU model
	Operating instructions	RRB-046-0	FV model
	Operating instructions (German/Franch)	RRD-008-0	FV model
11	Protector	RHC-027-0	
12	Ribbon	RED-068-0	
13	Vinyl bag	RHL-021-0	

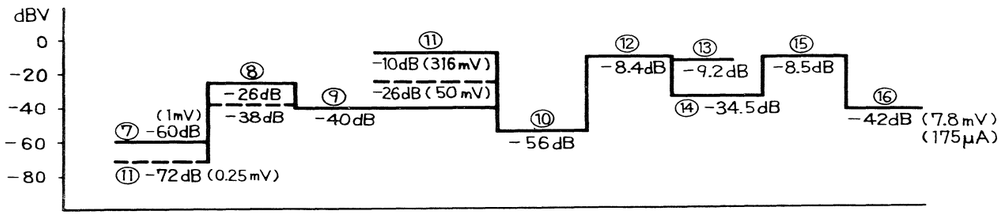
11.5 PACKING



12. LEVEL DIAGRAMS







PIONEER ELECTRONIC CORPORATION
4-1, 1-Chome, Meguro, Meguro-ku, Tokyo 153, Japan
U.S. PIONEER ELECTRONICS CORPORATION
75 Oxford Drive, Moonachie, New Jersey 07074,U.S.A.
PIONEER ELECTRONIC (EUROPE) N.V.
Meir-Center Meir 21, 2000 Antwerp, Belgium
PIONEER ELECTRONICS AUSTRALIA PTY. LTD.
256-8 City Road, South Melbourne, Victoria 3205, Australia

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